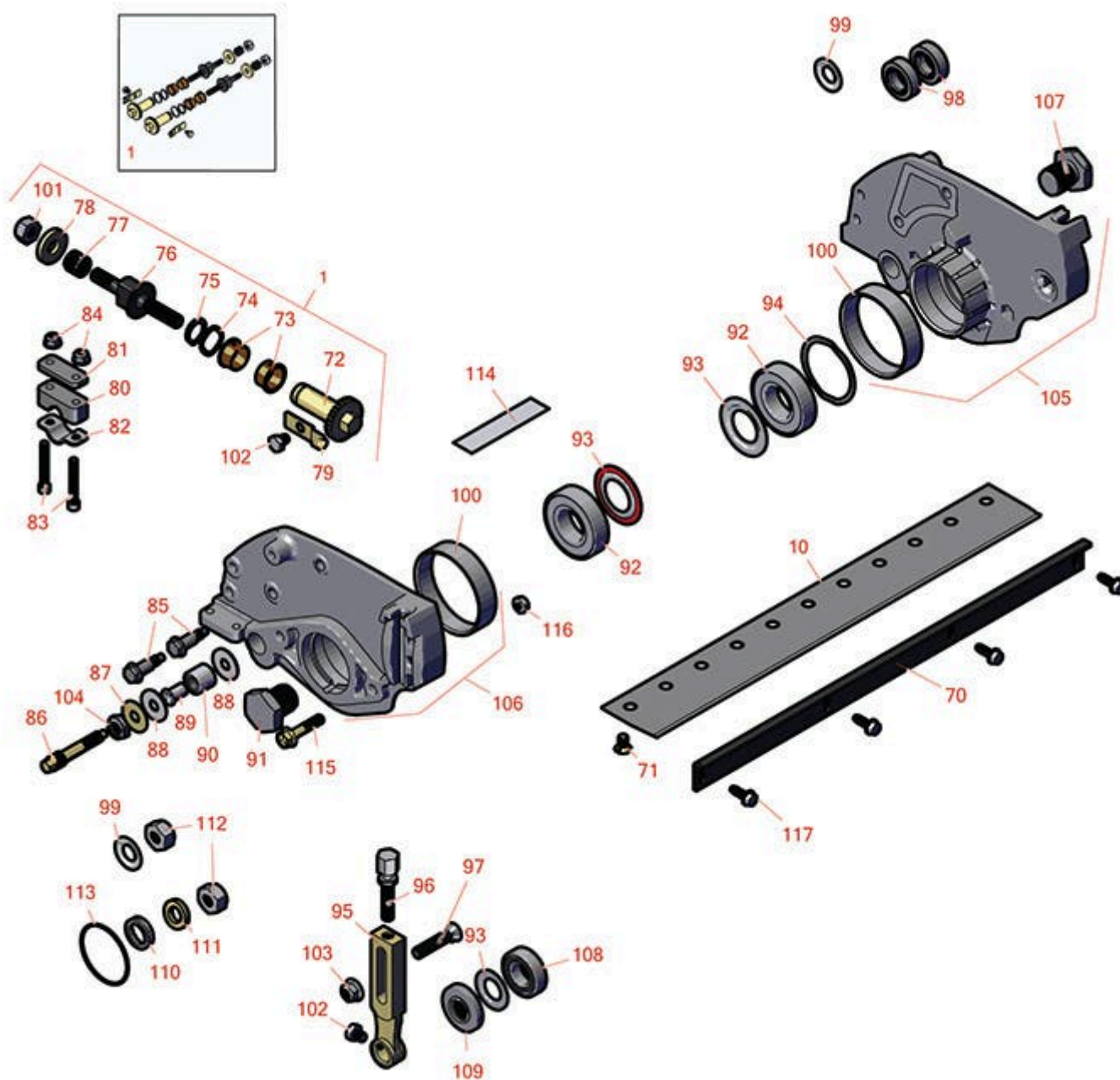




# Replaces Toro Greensmaster Flex 1018 Parts

Cutting Unit - Model 04853 & 04854  
Reel & Bedknife



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# Replaces Toro Greensmaster Flex 1018 Parts

Cutting Unit - Model 04853 & 04854  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## Overhaul Kits and Service Tools

1	<b>R121-2637</b>	121-2637	Overhaul Kit - DPA Adjusters	1	
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## R&R Bedknives, Lifetime Guaranteed

10	<b>R110-2300</b>	110-2300	Bedknife - Micro Cut Extended .062 - .187 HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

10	<b>R98-7261</b>	98-7261	Bedknife - Micro Cut .062 - .187 HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

10	<b>R98-7260</b>	98-7260, 98-7260-05	Bedknife - Tournament .125 - .500 HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

10	<b>R110-2301</b>	110-2301	Bedknife - Low Cut .187 - 1.00 HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

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Cutting Unit - Model 04853 & 04854  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Razor Tool Steel, Lifetime Guaranteed

10	<b>R117-1530</b>	117-1530	Bedknife - Razor Tool Steel - 18 Micro Cut .062 - .187 HOC	1	
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*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

10	<b>R117-1532</b>	117-1532	Bedknife - Razor Tool Steel - Tournament .125 - .500 HOC	1	
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*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

10	<b>R139-4319</b>	139-4319	Bedknife - Razor Tool Steel - Tournament Short	1	
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10	<b>R139-4318</b>	139-4318	Bedknife - Razor Tool Steel - Micro Short	1	
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## Other Parts Available

70	<b>R119-4066-03</b>	119-4066-03	Cutoff Bar	1	
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71	<b>R119-4151</b>	119-4151	Screw - Bedknife 5/16-18 x 17/32	11	
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72	<b>R106-5363</b>	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
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73	<b>R106-5344</b>	106-5344	Bushing - Flanged and Keyed	4	
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74	<b>R119-4164</b>	119-4164	Washer - Wave	2	
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75	<b>R32120-93</b>	32120-93	Snap Ring - HD	2	
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# Replaces Toro Greensmaster Flex 1018 Parts

*Cutting Unit - Model 04853 & 04854  
Reel & Bedknife*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
76	<b>R115-7039</b>	115-7039	Screw - Adjuster - Bedbar	2	
76	<b>R137-6130</b>	137-6130	Screw - Adjuster - Hardened - Bedbar	2	
77	<b>R119-4156</b>	119-4156	Spring - Compression	2	
78	<b>R119-4155</b>	119-4155	Washer - Hardened	2	
79	<b>R99-2097</b>	99-2097	Detent - Bed Bar Adjuster	2	
80	<b>R105-5710</b>	105-5710, 119-4166	Spacer - Roller	2	
81	<b>R105-5711</b>	105-5711, 119-4165	Shim - Roller	2	
82	<b>R105-5712</b>	105-5712, 119-4157	Retainer - Roller	2	
83	<b>R119-4035</b>	119-4035	Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr	4	
84	<b>R119-4040</b>	119-4040	Nut - 1/4-20 Fl Locknut	4	
85	<b>R115-7042</b>	115-7042	Bolt-Shoulder, Flange	4	
86	<b>R117-9493</b>	117-9493	Bolt - Bed Bar - Hardened	2	
87	<b>R52-2860</b>	119-4150, 52-2860	Washer - Bed Bar Pivot	2	
88	<b>R52-2900</b>	52-2900	Washer - Nylon	4	
89	<b>R52-2890</b>	52-2890	Bushing - Flanged	2	
90	<b>R119-4153</b>	119-4153	Bushing - Rubber	2	
91	<b>R115-7263</b>	115-7263	Bolt - Bearing Lock	1	
92	<b>R115-3296</b>	115-3296	Bearing	2	
92	<b>R140-5510</b>	140-5510	Bearing - Sealed Stainless	2	

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Cutting Unit - Model 04853 & 04854  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
93	<b>R115-3299</b>	115-3299	Seal- Flocked	2	
93	<b>R115-5604</b>	115-5604	Washer - Flocked Seal	2	
94	<b>R105-5700</b>	105-5700, 115-5258	Wave Washer - Bearing	1	
95	<b>R115-7041</b>	115-7041	Bracket - Front Roller 5 1/4 in	2	
96	<b>R110-7352</b>	110-7352	Screw - HOC 2 5/8 Stainless	2	
97	<b>R99-3773</b>	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2	
98	<b>R115-6869</b>	115-6869	Bearing - Ball -Stainless	2	
99	<b>R115-6923</b>	115-6923	Shield - Bearing - Flocked	1	
100	<b>R117-6619</b>	117-6619	Bushing	2	
101	<b>R3296-48</b>	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
102	<b>R114-9396</b>	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	4	
103	<b>R104-8301</b>	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	2	
104	<b>R3296-28</b>	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2	
105	<b>R119-4005</b>	119-4005	Side Plate Assy-LH Incl R117-6619	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
106	<b>R119-4007</b>	119-4007	Side Plate Assy-RH Incl R117-6619	1	
107	<b>R139-7383</b>	139-7383	Nut - Reel - LH Thread	1	
108	<b>R117-6831</b>	117-6831	Bearing - Stainless	2	
109	<b>R117-9080</b>	117-9080	Locknut - Stainless with Nyloc	2	
110	<b>R138-1549</b>	138-1549	Seal	1	
111	<b>R133-9155</b>	133-9155	Spacer - Pulley - Reel	2	
112	<b>R3296-25</b>	30-3380, 32127-21, 32127-31, 3290-160, 3290-33, 3296-13, 3296-25, 3296-45, 329645	Locknut - 1/2-13 Heavy ESNA	2	
113	<b>R360-0398</b>	360-0398	O-Ring	1	
114	<b>R137-9706</b>	137-9706	Decal- Warning	1	
115	<b>R115-1794</b>	115-1794	Bolt - Hx HD Fl 5/16-18 x 1 1/2	2	
116	<b>R3296-29</b>	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	2	
116	<b>R32153-3</b>	119-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31, N/A	Locknut - 5/16-18 ESNA Zinc	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
117	<b>R131-6150</b>	131-6150	Screw- 1/4-20 x 3/4 Hx Wh Thread Forming	4	

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