



Cutting Unit - Models 04863 & 04864 Reel & Bedknife







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Reels, Lifetime Gua		Description	req	quartery
1	R137-8513	137-8513	Reel - 14 Blade Razor Series w/Bearings and Seals 21x5	1	
	hardened to RC48-5 premium series bed ground and precision are guaranteed ago	51 to match the temper of ou of the sels are cyll on computer balanced for ex oninst defects in material and	ctured from a special high alloy steel and ur Razor bedknives and original equipment indrically ground on bearing surfaces, relictended bearing and reel life. R&R Product workmanship for the life of the reel under the Razor reels over standard reels.:	nt ef ts Reels	
1	R137-8512	137-8512	Reel - 11 Blade Razor Series w/Bearings and Seals 21x5	1	
	hardened to RC48-5 premium series bed ground and precision are guaranteed ago normal use. You can	51 to match the temper of out of the sels are cylon computer balanced for ex- ninst defects in material and nexpect up to double the life	ctured from a special high alloy steel and ur Razor bedknives and original equipment indrically ground on bearing surfaces, relictended bearing and reel life. R&R Product workmanship for the life of the reel under the grown Razor reels over standard reels.:	nt ef ts Reels	
2	Redknives, Lifetime	108-4301, 108-4302	Bedknife - Tournament Cut Extended .125500 HOC	1	
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:				
2	R108-4303	104-7720, 108-4303	Bedknife - Micro Cut Extended .062187 HOC	1	
	then hardened to R Bedknives are surfa	C46-49 to match the temper ace ground on the top and fro	tured from high carbon-boron alloy steel of our reel blades and original equipmen ont edge and straightened three times before. R&R Bedknives now have an increased from the content of t	t reels. fore	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

grind for added life. All R&R Bedknives are guaranteed against defects in material and

workmanship under normal use for the life of the part.:





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	R&R	OEM		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
2	R93-4262	65-8250, 93-4262, 93-4263	Bedknife - Micro Cut .062187 HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 R93-4263	63-8560, 66-9320, 93-4263, 93-6039	Bedknife - Tournament Cut .125500 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R93-4264	57-4960, 63-8470, 93-4264	Bedknife - Low Cut .187 - 1.00 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R63-8610	63-8610	Bedknife - Fairway Cut .375 -	
_	K03-8010	03-8010	1.00 HOC	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
2	R94-6396	10-4900, 54-9150, 94-6396, Oct-00	Bedknife - High Cut 5/16"-1" HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R150462** 63-8610, Bedknife - 7 Hole Thick 5/16 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R94-6392** 62-2500, Bedknife - High Cut .312 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel, Lifetime Guaranteed

2 **R115-1880**Bedknife - Razor Tool Steel - 21
Micro Cut .062 - .187 HOC

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
2	R115-1881	115-1881	Bedknife - Razor Tool Steel - 21 Tournament Cut .125500 HOC	1	

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Over	Overhaul Kits and Service Tools					
10	R121-2637	121-2637	Overhaul Kit - DPA Adjusters	1		
40	R140-9259	140-9259	Rear Roller Asm, 21 Inch	1		
Othe	r Parts Available					
70	R106-2648-01	106-2648-01	Bed Bar	1		
71	R119-9303	105-5799, 119-9303	Frame - Crossmember	1		
72	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2		
73	R119-4164	119-4164	Washer - Wave	2		
74	R106-5344	106-5344	Bushing - Flanged and Keyed	4		
75	R32120-93	32120-93	Snap Ring - HD	2		
76	R115-7039	115-7039	Screw - Adjuster - Bedbar	2		
76	R137-6130	137-6130	Screw - Adjuster - Hardened - Bedbar	2		
77	R119-4155	119-4155	Washer - Hardened	2		
78	R119-4156	119-4156	Spring - Compression	2		





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
79	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
80	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
81	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
82	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	13	
83	R117-9493	117-9493	Bolt - Bed Bar - Hardened	2	
84	R52-2900	52-2900	Washer - Nylon	4	
85	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	2	
86	R52-2890	52-2890	Bushing - Flanged	2	
88	R119-4153	119-4153	Bushing - Rubber	2	
89	R106-2619	106-2619	Seal - Strip	1	
90	R115-3303-03	115-3303-03	Bar - Cutoff	1	
91	R131-6150	131-6150	Screw- 1/4-20 x 3/4 Hx Wh Thread Forming	4	
92	R119-4040	119-4040	Nut - 1/4-20 Fl Locknut	4	
93	R105-5711	105-5711, 119-4165	Shim - Roller	2	
94	R105-5710	105-5710, 119-4166	Spacer - Roller	2	
95	R119-4035	119-4035	Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr	4	
96	R117-6619	117-6619	Bushing	2	





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Item R&R No Part No.	OEM Part No.	Description	Qty Order Req Quantity
97 R110-7352	110-7352	Screw - HOC 2 5/8 Stainless	2
98 R99-3773	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2
99 R115-3299	115-3299	Seal- Flocked	2
100 R115-3296	115-3296	Bearing	2
100 R140-5510	140-5510	Bearing - Sealed Stainless	2
101 R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1
102 R115-7263	115-7263	Bolt - Bearing Lock	1
103 R115-7041	115-7041	Bracket - Front Roller 5 1/4 in	2
104 R115-6869	115-6869	Bearing - Ball -Stainless	2
105 R115-5604	115-5604	Washer - Flocked Seal	2
106 R119-4005	119-4005	Side Plate Assy-LH Incl R117-6619	1
107 R119-4007	119-4007	Side Plate Assy-RH Incl R117-6619	1
108 R115-7042	115-7042	Bolt-Shoulder, Flange	4
109 R140-3385	140-3385	Grass Shield Assy - 21 Inch	1
110 R137-9706	137-9706	Decal- Warning	1
111 R139-7383	139-7383	Nut - Reel - LH Thread	1
112 R132-4613	132-4613	Shaft - Roller	1
113 R117-6831	117-6831	Bearing - Stainless	2
114 R138-1549	138-1549	Seal	1
115 R117-9080	117-9080	Locknut - Stainless with Nyloc	2





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Item R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
116 R3296-25	30-3380, 32127-21, 32127-31, 3290-160, 3290-33, 3296-13, 3296-25, 3296-45, 329645	Locknut - 1/2-13 Heavy ESNA	2	
117 R133-9155	133-9155	Spacer - Pulley - Reel	1	
118 R360-0398	360-0398	O-Ring	2	
119 R3230-2	01-173-0508, 25-25-AGD, 3230-16, 3230-2, 513624, 513633, 513635, 900038P	Bolt - Carriage	1	
120 R115-1794	115-1794	Bolt - Hx HD Fl 5/16-18 x 1 1/2	2	
121 R3296-29	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	2	
121 R32153-3	119-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31, N/A	Locknut - 5/16-18 ESNA Zinc	2	
122 R32128-19	104-8301, 104-9301, 32128-19	Locknut - 3/8-16 Flanged Top Lock	2	





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ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
122 R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	2	quarretty
123 R119-4012	119-4012	Screw - Hx Washer HD Self Threading	3	
124 R330748	3274-22, 330748	Screw - 5/16-18x1 Socket HD	1	
125 R3296-47	3296-47	Locknut - 5/16-18 Jam Nyloc	1	
126 R104-8300	104-8300, 104-8300, 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	1	
127 R310266	3256-23, 3256-3, 3556-3	Washer - Flat 5/16 USS	1	
127 R453009	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	1	





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Item R&R _No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
127 R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 32	Washer - Flat 3/8 SAE Y/Zinc	1	
128 R105-5712	105-5712, 119-4157	Retainer - Roller	2	