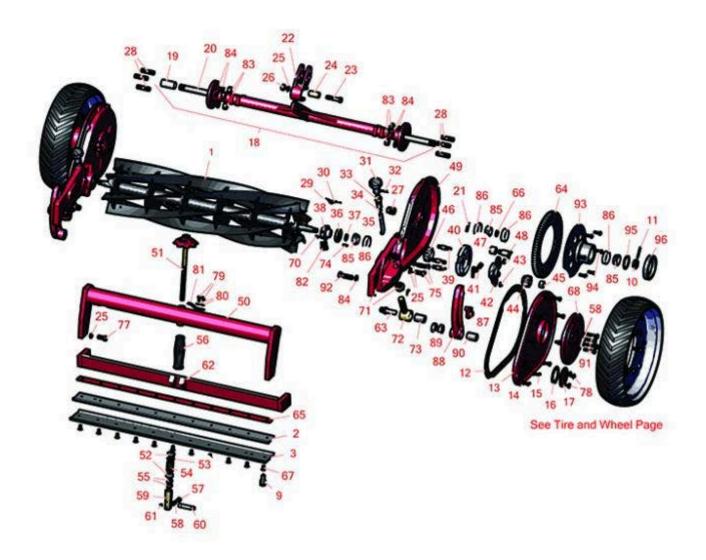
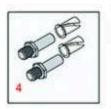




Cutting Unit Reel & Redknife















Cutting Unit Reel & Bedknife

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Nο	Part No.	Part No.	Description	Reg	Quantity
item	K&K	OEIVI		Qty	Order

#### R&R Reels, Lifetime Guaranteed

1	R26-2500	23-3150, 26-2500, 5-1443, Apr-09, Feb-19, Mar-90, May-09, May-39, Nov-50	Reel - 5 Blade	1
		1404-20		

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R26-2600** 26-2600 Reel - 6 Blade

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

26-2700, Apr-29, Feb-89, 1 **R26-2700** Mar-80, Reel - 7 Blade 1 May-09, May-29, Nov-60

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

#### R&R Bedknives, Lifetime Guaranteed

2 **R150450** Bedknife - Single Lip 1





**Cutting Unit** Reel & Bedknife OEM

Mar-07

No Part No. Part No. Description Req

Qty Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

12-9650, R150451 3-4782,

Bedknife - Double Lip

1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

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4 **R150490** Anti-Seize Pivot Kit

1

Detail Description: Includes 2 ea: R19-9820S Pivot, R47-4430 Bushing:

R255-100 255-100 Overhaul Kit - Cutting Unit

1

Detail Description: Includes 20 ea.: R3252-4 Screws, R3255-7 Washers; 8 ea.: R254-78 Bearings, R254-79 Bearing Cups; 2 ea.: R237-38 O-rings, R237-54 O-rings, R253-101 Seals, R253-117 Seals, R253-122 seals, R3-5002 Gaskets, R5-3820 Seals; 1 ea: R237-58 O-ring & R5-1458 Gasket:

R13-3619 13-3619

Overhaul Kit - Cutting Unit

1

Detail Description: Includes 11 ea.: R150476 Screws; 6 ea.: R254-78 Bearings, R254-79 Bearing Cups; 2 ea.: R19-9750 Bushings, R237-21 O-rings, R237-38 O-rings, R237-54 O-rings, R253-101 Seals, R253-117 Seals, R253-122 Seals, R3-5002 Cork Gaskets, R5-3820 Seals; 1ea.:R237-58 Oring, & R5-1458 Gasket:

R11-5825

11-5825

Kit - Micro Adjusting

1

Detail Description: Includes 2 ea: R3220-12 Nut, R8-2570 Bearing; 1 ea: R11-5820 Handle, R12-0430 Shield, R12-1800 Adjustent, R20-0480 Pivot, R302-5 Fitting, R3210-4 Capscrew, R3253-4 Washer, R5-4373 Spring, R8-2490 Washer:

#### Service Tools

9 **R51-0880** 51-0880

Bedknife Screw Driver Tool

0





Order

Cutting Unit Reel & Bedknife OEM Part No.

Qty Description Req Quantity

Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

Other Parts Available						
10	R5-1462	5-1462	Nut - Castle	2		
11	R3272-16	3272-16	Pin - Cotter 5/32 x 1-1/4	2		
12	R3-5002	106-5409, 3-5002, Mar-97	Gasket - Cork Fits Side Case	2		
13	R47-4060	3-5430, 3-5440, 47-4060, 47-4060-01	Cover - Gear Housing	2		
14	R3255-7	3255-7, 76-5310	Washer - Lock 1/4 Ext Star Z	20		
15	R3252-4	32140-3, 32140-94, 3252-4	Screw - Cover	20		
15	R32140-94	32140-94	Bolt - 1/4-20 x 1/2 Hx HD Sems	0		
16	R5-1458	106-5408, 5-1458	Gasket - Insp Plate	2		
17	R5-1460	5-1460	Cover - Inspection Plate	2		
18	R5-3889	5-3889, Mar-89, May-72	Axle - Assy	1		
19	R5-3137	5-3137	Bushing - Axle	2		
20	R5-2673	5-2673	Shaft - Axle	1		
21	R32121-12	01-153-0150, 32121-12	Pin - Roll	2		
22	R5-1090	01-651-0060, 5-1090	Clamp	2		





Cutting Unit Reel & Bedknife

Item <b>R&amp;R</b> No <b>Part No</b> .	Reel & Beaknife OEM . Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
23 <b>R324-10</b>	01-178-0720, 324-10	Bolt - Clamp	2
24 <b>R5-1091</b>	5-1091	Spacer - Clamp	2
25 <b>R3253-6</b>	01-166-0710, 23-12-GD, 3253-6, 59-7590	Washer - Lock 7/16 Zinc	2
26 <b>R3217-8</b>	01-188-0714, 22-14-AJD, 3217-8	Nut - 7/16-20 Zinc	2
27 <b>R281-3</b>	281-3, 30-1090, 58-7250	Plug - Pipe 1/2	2
28 <b>R3-7446</b>	3-7446	Stud - Spacer Tube	6
29 <b>R302-14</b>	302-14	Fitting - Relief	1
30 <b>R5-4641</b>	5-4641	Vent - Air	1
31 <b>R5-1464</b>	5-1464, 5-1464-03	Handle - Throwout	2
32 <b>R3283-1</b>	3283-1	Pin - Drive Lock	2
33 <b>R3-3892</b>	3-3892, Nov-30	Sleeve - Throwout	2
34 <b>R237-21</b>	237-21, 327-21	O-Ring	2
35 <b>R3-3891</b>	3-3891	Finger - Throwout LH	1
35 <b>R3-3904</b>	3-3904	Finger - Throwout RH	1
36 <b>R5-3820</b>	253-102, 253-16, 5-3820	Seal - Oil Reel	2
37 <b>R237-58</b>	237-58	O-Ring	1





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
38	R2-4219	2-4219	Nut - Adjustment Reel Brg	1	
39	R3-7445	3-7445	Stud	6	
40	R3-4160	3-4160	Ring - Carrier LH	1	
40	R3-4170	3-4170	Ring - Carrier RH	1	
41	R3-3251	3-3251	Spring	4	
42	R3-3996	3-3996	Retainer - Ratchet Ring	1	
42	R3-3997	3-3997	Retainer - Ratchet Ring	1	
43	R3296-6	01-192-0280, 32118-2, 32127-14, 32127-15, 32146-12, 32146-6, 3296-32, 3296-6	Locknut - 3/8-24 ESNA	6	
44	R5-1463	5-1463, 5-1483	Gear - Pinion	2	
45	R3-8386	3-8386	Nut - Lefthand Thread	2	
46	R12-1190	12-1190	Gear - Ratchet	2	
47	R252-6	252-6	Bearing - Pinion Gear	2	
48	R3-9116	3-9116	Stud - Ratchet Gear RH Thrd	1	
48	R3-9117	3-9117	Stud - Ratchet Gear LH Thrd	1	
49	R6-0859	6-0749, 6-0859	Case - Gear LH	1	
49	R6-0869	6-0739, 6-0869	Case - Gear RH	1	
50	R8-3970	8-3970	Bar - Rear Cross	1	
51	R11-5820	11-5820	Handle - Adjusting	1	





Cutting Unit Reel & Bedknife

	R&R	Reel & Beaknife OEM		Qty <b>Order</b>
No	Part No.	Part No.	Description	Req <b>Quantity</b>
52	R8-2570	8-2570	Bearing - Thrust	2
53	R8-2490	8-2490	Washer	1
54	R5-4373	5-4373	Spring	1
55	R3220-12	3220-12	Nut - 1/2-20 LH Jam Hex	2
56	R12-0430	12-0430, Aug-00	Shield	1
57	R3210-4	3210-4	Capscrew - Gr 5	1
58	R3253-4	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	5
59	R12-1800	12-1800, Nov-40	Adjustment	1
60	R20-0480	20-0480, Nov-30	Pivot - Rod	1
61	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	3
62	R11-5770	11-5770	Backing Bar - Fwy	1





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	R19-9820	19-9820	Pivot - Bed Bar	2	
63	R19-9820S		Pivot - Stainless Bed Bar	2	
64	R5-1457	5-1457	Gear - Main	2	
65	R5-6040	5-6040	Spacer - Bedknife	1	
66	R237-54	237-35, 237-46, 237-54, 253-35, 353-308	O-Ring - Small	2	
67	R150475	3-6462	Screw - Bedknife Stainless 5/16-18 x 5/8	11	
	Detail Description:	Pre-Packaged in bags of 50:			
67	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	11	
68	R5-1468	5-1468	Hub - Wheel	2	
70	R3257-3	3257-3	Key - Woodruff	2	
71	R3000313	217-104	Nut - Roller Adjusting	4	
72	R19-9870	19-9870	Bearing - Rod End w/Bushing	2	
73	R19-9750	19-9750, 68-7530	Bushing	2	
74	R32121-2	29-58-C, 32121-2, 6650	Pin - Roll 3/16 x 5/8	2	
75	R324-6	01-150-1690, 01-178-0712, 20-68-AGD, 3225-3, 324-6	Bolt - Hex HD 7/16-14 x 1-1/2	4	





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
77	R324-5	01-178-0710, 20-64-AGD, 20-67-AGD, 30-8890, 3225-2, 324-5	Bolt - Hex HD	2	
78	R11-8960	11-8960	Screw - w/Washer/Neoprene	6	
79	R329-2	329-2	Bolt - Hex HD 1/4-28 x 1/2	2	
80	R3253-3	01-166-0070, 01-166-0410, 23-9-GD, 24-7150, 3253-3, 3256-1, 352-167	Washer - Lock 1/4	2	
81	R8-1750	8-1750	Arm - Spring	1	
82	R3273-14	3273-13, 3273-14	Screw - 5/16-24 x 1 Skt HD Cap Zinc	2	
83	R3219-5	01-188-0820, 22-15-BJD, 22-15-BJKD, 3219-5	Nut - 1/2-20	6	
84	R3253-7	01-166-0030, 01-166-0080, 01-166-0290, 01-166-0810, 23-13-GD, 3253-7, 48-9380	Washer - Lock 1/2	8	
85	R254-9	254-9	Tapered Bearing Cone	2	
85	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	6	





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
86	R254-11	254-11	Tapered Bearing Cup	2	
86	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	6	
	Detail Descr	iption: Use R254-79M installatio	n mandrel to properly install race.:		
87	R6-1120	6-1120	Nut - Adjusting RH	1	
87	R6-1130	6-1130	Nut - Adjusting LH	1	
88	R2-2149	2-2149	Bracket - Roller LH w/Bush	1	
88	R2-2139	2-2139	Bracket - Roller RH w/Bush	1	
	Detail Descr	iption: Fits Spartan Only:			
89	R3220-7	01-191-1216, 3220-7, Mar-03	Nut - 3/4-16 Jam Zinc	4	
90	R3-4010	3-4010	Bushing	2	
91	R5-1470	5-1470	Capscrew - 5/16-18 x 1-1/2	8	
92	R325-7	01-150-0380, 01-178-0814, 3226-3, 325-7, 48-9490	Bolt - 1/2-13 x 1 3/4 Hex HD Gr 5	2	
93	R3-4001	3-4001, 95-1828	Hub - Ring Gear with Rivets	2	
94	R3262-3	3262-3	Rivet - Ring Gear Hub	12	
95	R237-38	237-38, 7-1393	O-Ring - Large	2	





Cutting Unit Reel & Bedknife

	R&R Part No.	Reel & Beaknife OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
96	R253-101	253-101, 253-13, 253-25, 253-4, 47-4500, 84-8200	Seal - Oil Cover	2