

32in Cutting Unit - Models 03212 & 03238 Rollers





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
R&R F	Collers to fit 32" U	nits	· · ·	<b>i</b>		
1	R94-4982	94-4982	Roller - Smooth Tubular Steel	1		
	Tech Note: Constru bearings for extend		this heavy duty roller uses greasable tapere	d		
2	R1504401		Roller - Smooth UHMW Polyethylene	1		
			low maintenance roller uses a 1" solid stainl aterial prevents build-up of debris.:	ess		
3	R150720	94-4993	Roller - Grooved Repairable Steel	1		
			and greasable tapered bearings for extender e ends and replacing the series of washers ar			
4	R1504352		Roller - Grooved UHMW Polyethylene	1		
	Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:					
Overl	aul Kits					
20	R106-9607	106-9607	Overhaul Kit - Roller	1		
		s 2 ea: R253-146 Seals, R2: s & R71-3590 Nuts:	53-152 Seals, R254-78 Bearings, R254-79 Bea	aring		
21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1		
	Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:					
Other	Parts Available					
30	R253-152	253-116, 253-152	Seal - Inner Roller	2		

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31	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2

Tech Note: Use R254-79M installation mandrel to properly install race.:

32 <b>R254-78</b>	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2
33 <b>R253-146</b>	105-0150, 253-143, 253-146, 253-153	Seal	2
34 <b>R71-3590</b>	61-0370, 71-3590	Nut - Adjusting Roller	2
36 <b>R94-4983</b>	94-4983	Shaft - Roller	1
37 <b>R150672</b>		Washer - 2-3/4 Roller	17
38 <b>R150671</b>		Spacer - 2 3/4 / 3 Rollers 13/16 L	0
38 <b>R150676</b>		Spacer - 2-3/4 Dia x 1-1/4 L	18
39 <b>R150689</b>		Roller End - Threaded	2
40 <b>R150691</b>	150691	Screw - Set Nyloc 3/8-16 x 3/8	4



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ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
41 <b>R302-5</b>	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
42 <b>R1503471</b>		Washer - Thrust SAE660 Bronze	2	
43 <b>R1503470</b>		Seal - Inner Wiper	2	
44 <b>R150333</b>		Washer - Flat Keyed Outer SS	2	
45 <b>R1503230</b>		Washer - Thrust Outer Keyed	2	
46 <b>R150368</b>		Nut - Adjusting	2	
47 <b>R61-0380</b>	61-0380	Roller End - Cap Solid	2	
48 <b>R500534</b>	1-633585	Bearing - with Cup	2	