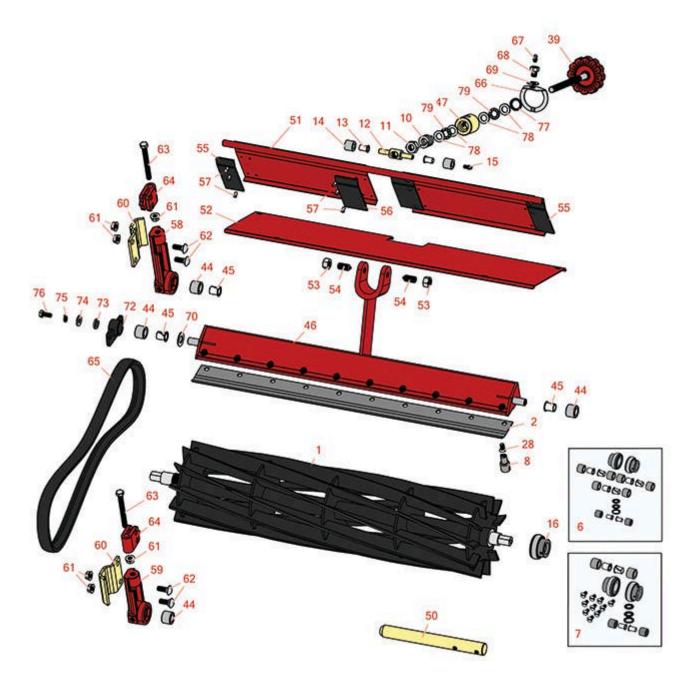




Cutting Unit Reel & Redknife







2

Cutting Unit Reel & Bedknife

No Part No.	Part No.	Description	Reg	Quantity
item k&k	OEM		Qty	Order

R&R Reels, Lifetime Guaranteed

1 **R12-7059** 12-7059, Reel - 5 Blade RH/Rear

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R12-7079** 12-7079, Reel - 5 Blade LH 1

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R12-7089** 12-7089, Reel - 8 Blade RH/Center 2

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R12-7099** 12-7099, Reel - 8 Blade LH 1

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R13-1699** 13-1699 Reel - 11 Blade RH/Rear 2





Cutting Unit Reel & Bedknife OEM

tem **R&R** OEM Qty **Order** No **Part No.** Description Req **Quantity**

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R13-1709** 13-1709 Reel - 11 Blade LH

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

R&R Bedknives, Lifetime Guaranteed

105-6785, 2 **R62-5180** 61-0800, Bedknife - Lowcut - 27 in Unit 62-5180

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2 **R112-8910** 112-8910 Bedknife - Razor Tool Steel - 27 High Cut

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Overhaul Kits & Service Tools

6 **R150545** Overhaul Kit - Cutting Unit





Cutting Unit Reel & Bedknife

Order Qty No Part No. Part No. Description Req

Quantity

Detail Description: Includes 6 ea.: R56-9510 Rubber Bushings, R56-9520 Nyliner Bushings; 2 ea.: R52-2890 Bushings, R71-1360 Reel Bearings, R62-5510 Bushings, R257-6 Thrust Bearings; 1 ea.: R253-84 Seal:

0 R13-3649 Overhaul Kit - Cutting Unit

Detail Description: Includes 10 ea.: R150476 Screws; 2 ea.: R257-6 Bearings, R52-2890 Bushings, R56-9510 Bushings, R56-9520 Bushings, R62-5510 Bushings, R71-1360 Bearings & 1ea: R253-84 Seal:

R51-0880 0 51-0880 Bedknife Screw Driver Tool

Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

Other Parts Available					
10	R57-5270	57-5270	Spring - Adjusting Handle	1	
11	R3296-62	3296-62	Locknut - 1/2-20 LH Jam	1	
12	R57-5260	107-7409, 57-5260	Pivot - 1/2-20 - Bed Bar	1	
13	R52-2890	52-2890	Bushing - Flanged	2	
14	R62-5510	52-2870, 62-5510	Bushing	2	
15	R302-18	302-18	Zerk - Grease Press Style	1	
16	R71-1360	251-219, 251-253, 251-254, 251-320, 71-1360, 88-7880, 94-3405	Bearing	2	
28	R150475	3-6462	Screw - Bedknife Stainless 5/16-18 x 5/8	10	
	Detail Description: Pre-Packaged in bags of 50:				





Cutting Unit Reel & Bedknife

R&R	Reel & Beaknife OEM	Description	Qty	Order
Part No.	Fait NO.	Description	кец	Quantity
R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	10	
R61-1070	61-1070	Handle - Bed Bar Adjustment	1	
R56-9510	56-9510	Bushing - Rubber For Bed Bar / Rl	6	
R56-9520	56-9520	Bushing - Nyliner	6	
R61-1210	61-1210, 61-1210-01	Backing Bar - Bed Knife	1	
R52-2980	52-2980	Housing - Pivot Spa	1	
R61-3000	61-3000	Shaft - Pivot Cutting Unit	3	
R93-8849	61-1130, 93-8817, 93-8849	Shield - Rear Grass Fits 27 in Units	1	
R61-0560	61-0560	Shield - Top	1	
R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	2	
R57-5190	32110-19, 57-5190	Screw - Adjusting	2	
R61-3280	61-3280	Cover - Rubber Side	2	
R61-3290	61-3290	Cover - Rubber Center	2	
R3295-48	3295-48	Rivet - 3/16 x 3/8 Tub	8	
R61-0430	61-0430, 61-0430-01	Bracket - Long - Rear Roller	2	
R61-0440	61-0440	Bracket - Short - Front Roller	2	
R61-0910	61-0910	Bracket	4	
	Part No. R150476 R61-1070 R56-9510 R56-9520 R61-1210 R52-2980 R61-3000 R93-8849 R61-0560 R443818 R57-5190 R61-3280 R61-3290 R3295-48 R61-0440 R61-0440	Part No. Part No. R150476 3-3816, 3-6462, 57-4910 R61-1070 61-1070 R56-9510 56-9510 R56-9520 56-9520 R61-1210, 61-1210, 61-1210-01 61-1210, 61-1210-01 R52-2980 52-2980 R61-3000 61-3000 R93-8849 93-8817, 93-8849 R61-0560 61-0560 R443818 01-191-0813, 3218-18, 3218-18, 3218-5 R57-5190 32110-19, 57-5190 R61-3280 61-3280 R61-3290 61-3290 R3295-48 3295-48 R61-0430 61-0430, 61-0430, 61-0430-01 R61-0440 61-0440	Part No. Part No. Description 8150476 3-3816, 3-6462, 57-4910 Screw - Bedknife 5/16-18 x 5/8 57-4910 R61-1070 61-1070 Handle - Bed Bar Adjustment R56-9510 56-9510 Bushing - Rubber For Bed Bar / RI R56-9520 56-9520 Bushing - Nyliner R61-1210 61-1210, 61-1210-01 Backing Bar - Bed Knife R52-2980 Housing - Pivot Spa R61-3000 61-3000 Shaft - Pivot Cutting Unit R93-8849 93-8817, 93-8849 Shield - Rear Grass Fits 27 in Units R61-0560 61-0560 Shield - Top R443818 3218-18, 3218-18, 3218-18, 3218-18, 3218-18, 3218-19, 57-5190 Nut - 1/2-13 Hex Jam Zinc R67-3280 61-3280 Cover - Adjusting R61-3290 61-3290 Cover - Rubber Side R61-3290 61-3290 Cover - Rubber Center R3295-48 3295-48 Rivet - 3/16 x 3/8 Tub R61-0440 61-0440 Bracket - Long - Rear Roller	Part No. Description Req R150476 3-3816, 3-6462, 57-4910 Screw - Bedknife 5/16-18 x 5/8 10 R61-1070 61-1070 Handle - Bed Bar Adjustment 1 R56-9510 56-9510 Bushing - Rubber For Bed Bar / RI 6 R56-9520 56-9520 Bushing - Nyliner 6 R61-1210 61-1210, 61-1210-01 Backing Bar - Bed Knife 1 R52-2980 52-2980 Housing - Pivot Spa 1 R61-3000 61-3000 Shaft - Pivot Cutting Unit 3 R93-8849 93-8817, 93-8849 Shield - Rear Grass Fits 27 in Units 1 R61-0560 61-0560 Shield - Top 1 R443818 01-191-0813, 3218-18, 3218-18, 3218-18, 3218-15 Nut - 1/2-13 Hex Jam Zinc 2 R57-5190 32110-19, 57-5190 Screw - Adjusting 2 R61-3280 61-3280 Cover - Rubber Side 2 R61-3290 61-3290 Cover - Rubber Center 2 R3295-48 Rivet - 3/16 x 3/8 Tub 8 R61-0430, 61-0430, 61-0430-01





Cutting Unit Reel & Bedknife

Item	R&R	Reel & Beaknife OEM		Qty	Order
	Part No.	Part No.	Description	Req	Quantity
61	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	16	
62	R3231-2	01-157-0170, 01-173-0608, 3231-2, 3231-22, 3231-28, 900063P	Bolt - Carriage 3/8-16 x 1	4	
63	R61-0790	323-57, 61-0790	Bolt - Roller Adjustment	4	
64	R61-0420	61-0420, 61-0420-01	Support - HOC	4	
65	R61-3380	61-3380	Belt - V Reel	3	
66	R52-3000	52-3000	Arm - Spring	1	
67	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	1	
68	R52-2990	324-25, 52-2990	Bolt - Spring Retainer	1	
69	R187-0	3256-25, 7-0032	Washer - Flat 7/16 SAE	1	
70	R61-1950	61-1950	Washer - Nylon - Bed Bar	1	
					





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
72	R61-1010	61-1010	Housing - Bed Bar	1	
72	R14-4459	14-4459	Housing - w/Bushing For Bed Bar	1	
73	R62-7120	62-7120	Washer	1	
74	R3256-56	3256-56, 60-4750	Washer	1	
75	R3253-4	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	1	
76	R322-3	01-150-1420, 01-178-0506, 20-24-AD, 20-24-AGD, 322-3, 48-9270, 513339, 908017P	Bolt - Hex HD 5/16-18 x 3/4	1	
77	R253-84	253-84, 7-0044	Seal - Micro Adj.	1	
78	R257-5	257-5	Washer - Thrust	4	
79	R257-6	257-6	Bearing - Thrust	2	