



DPA Cutting Unit - Model 04251 & 04252 Reel & Bedknife







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Overl	haul Kit				
5	R121-2637	121-2637	Overhaul Kit - DPA Adjusters	1	
R&R I	Reels, Lifetime Guar	anteed			
1	R119-4103	119-4103	Reel - 8 Blade	1	
	then hardened to RC bedknives. All R&R R Reels are then precis	746-49 to match the temper of eels are cylindrically ground sion computer balanced for the significant compu	tured from high carbon-boron alloy steel of our bedknives and original equipment on bearing surfaces and then relief grout extended bearing and reel life. R&R Produand workmanship for the life of the reel of	nd. ects	
1	R127-2200	127-2200	Reel - 8 Blade Low Drag	1	
	Tech Note: Low Drag	<i>;</i>			
	then hardened to RC bedknives. All R&R R Reels are then precis	746-49 to match the temper eels are cylindrically ground sion computer balanced for	tured from high carbon-boron alloy steel of our bedknives and original equipment on bearing surfaces and then relief groun extended bearing and reel life. R&R Produand workmanship for the life of the reel of	nd. ects	
1	R132-7340	132-7340	Reel - 8 Blade Razor Series Low Drag	1	
	hardened to RC48-5 premium series bedle ground and precision are guaranteed agai	1 to match the temper of ou knives. All R&R Reels are cylii n computer balanced for ext inst defects in material and v	tured from a special high alloy steel and really Razor bedknives and original equipmen adrically ground on bearing surfaces, religions and reel life. R&R Products workmanship for the life of the reel under from Razor reels over standard reels.:	t ef s Reels	
1	R137-8511	137-8511	Reel - 8 Blade Razor Series w/Bearings and Seals 21x5	1	

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:



R119-4105

## **Replaces Toro Greensmaster Flex 2100 Parts**



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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
1	R119-4104	119-4104	Reel - 11 Blade	1	
	then hardened to RC46-49 to bedknives. All R&R Reels are Reels are then precision com	o match the temper of our be cylindrically ground on beau puter balanced for extende	om high carbon-boron alloy steel a edknives and original equipment ring surfaces and then relief ground d bearing and reel life. R&R Product orkmanship for the life of the reel ur	l. ts	
1	R127-2201	127-2201	Reel - 11 Blade Low Drag	1	
	Tech Note: Low Drag:				
	then hardened to RC46-49 to bedknives. All R&R Reels are Reels are then precision com	o match the temper of our b cylindrically ground on beau puter balanced for extende	om high carbon-boron alloy steel a edknives and original equipment ring surfaces and then relief ground d bearing and reel life. R&R Product orkmanship for the life of the reel ur	l. ts	
1	R132-7341	132-7341	Reel - 11 Blade Razor Series Low Drag 21	1	
	Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:				
1	R137-8512	137-8512	Reel - 11 Blade Razor Series w/Bearings and Seals 21x5	1	
	Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:				

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

119-4105

Reel - 14 Blade





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Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReq Quantity

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R127-2202** 127-2202 Reel - 14 Blade Low Drag 21

Tech Note: Low Drag:

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R132-7342** 132-7342 Reel - 14 Blade Razor Series Low Drag 21

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

#### R&R Bedknives, Lifetime Guaranteed

2 **R108-4302** 108-4301, Bedknife - Tournament Cut Extended .125 - .500 HOC





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Item <b>R&amp;R</b>	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R108-4303** 104-7720, Bedknife - Micro Cut Extended 108-4303 .062 - .187 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

65-8250, Bedknife - Micro Cut .062 - .187 HOC 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

57-4960, Bedknife - Low Cut .187 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R94-6392** 62-2500, Bedknife - High Cut .312 - 1.00 HOC





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Item <b>R&amp;R</b>	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

<b>つ</b> 1	R150466	63-8600, 64-6393,	Bedknife - Super Thick .312 -	1
_	K130400	94-6393	1.00 HOC	'

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 <b>R93-4263</b>	63-8560, 66-9320, 93-4263	Bedknife - Tournament Cut	1
	93-4263, 93-6039	.125500 HOC	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

			Beaknife - Razor Tool Steel -	
2	R115-1881	115-1881	21 Tournament Cut .125500	1
			HOC	

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R115-1880** Bedknife - Razor Tool Steel - 21 Micro Cut .062 - .187 HOC





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Item <b>R&amp;R</b>	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Bedknife - Razor Tool Steel -R150492 150492 21 Micro Cut Ext

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Bedknife - Razor Tool Steel -2 **R112-7475** 112-7475 22 x 3/8 Fairway

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

#### Service Tools

R51-0880 51-0880 Bedknife Screw Driver Tool

Detail Description: Fasily install and remove hed knife screws with the help of a ratchet with 3/8"

	drive. Tool manufactured with hardened alloy steel.:					
Belts						
8	R99-2022	99-2022	Belt - Reel Drive	1		
Othe	r Parts Available					
10	R110-7352	110-7352	Screw - HOC 2 5/8 Stainless	2		





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
11	R106-2619	106-2619	Seal - Strip	1	
12	R115-7263	115-7263	Bolt - Bearing Lock	1	
13	R117-9493	117-9493	Bolt - Bed Bar - Hardened	2	
14	R119-4155	119-4155	Washer - Hardened	2	
15	R115-7041	115-7041	Bracket - Front Roller 5 1/4 in	2	
16	R119-4153	119-4153	Bushing - Rubber	2	
17	R32120-93	32120-93	Snap Ring - HD	2	
20	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
21	R115-3303-03	115-3303-03	Bar - Cutoff	1	
22	R115-3296	115-3296	Bearing	2	
23	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	2	
24	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
25	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	13	
26	R120-9588	120-9588	Grass Shield Asm	1	
27	R354083	104-7729, 354083	Decal - Danger	1	
28	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
29	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2	
30	R119-4156	119-4156	Spring - Compression	2	
31	R119-4164	119-4164	Washer - Wave	2	
32	R115-6867	115-6867	Coupling - Flex	1	
33	R115-7143	115-7143	Spring - Wave	1	
34	R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
35	R117-6619	117-6619	Bushing	2	
36	R119-4012	119-4012	Screw - Hx Washer HD Self Threading	7	
37	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
38	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
39	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
40	R99-3794-01	99-3794-01, 99-3794-03	Bed Bar - Aggressive	1	
40	R106-2648-01	106-2648-01	Bed Bar	1	
41	R52-2890	52-2890	Bushing - Flanged	2	
42	R52-2900	52-2900	Washer - Nylon	4	
43	R99-3773	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2	
44	R115-3299	115-3299	Seal- Flocked	2	





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Item <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
45 <b>R119-9303</b>	105-5799, 119-9303	Frame - Crossmember	1	
46 <b>R115-6882</b>	115-6882	Hex Shaft - Reel	1	
47 <b>R104-2603</b>	104-2603, 119-4158	Washer - HOC Bracket	2	
48 <b>R115-7193</b>	115-7193	Nut-HOC	2	
50 <b>R32121-69</b>	119-4033, 120-8095, 32121-69	Pin - Roll 1/4 x 1-1/4	2	
51 <b>R115-6923</b>	115-6923	Shield - Bearing - Flocked	1	
52 <b>R115-6869</b>	115-6869	Bearing - Ball -Stainless	2	
53 <b>R119-4005</b>	119-4005	Side Plate Assy-LH Incl R117-6619	1	
54 <b>R119-4007</b>	119-4007	Side Plate Assy-RH Incl R117-6619	1	
55 <b>R115-7042</b>	115-7042	Bolt-Shoulder, Flange	4	
56 <b>R458461</b>	32151-34	Snap Ring	1	
57 <b>R32153-3</b>	119-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31, N/A	Locknut - 5/16-18 ESNA Zinc	4	
58 <b>R104-8300</b>	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	