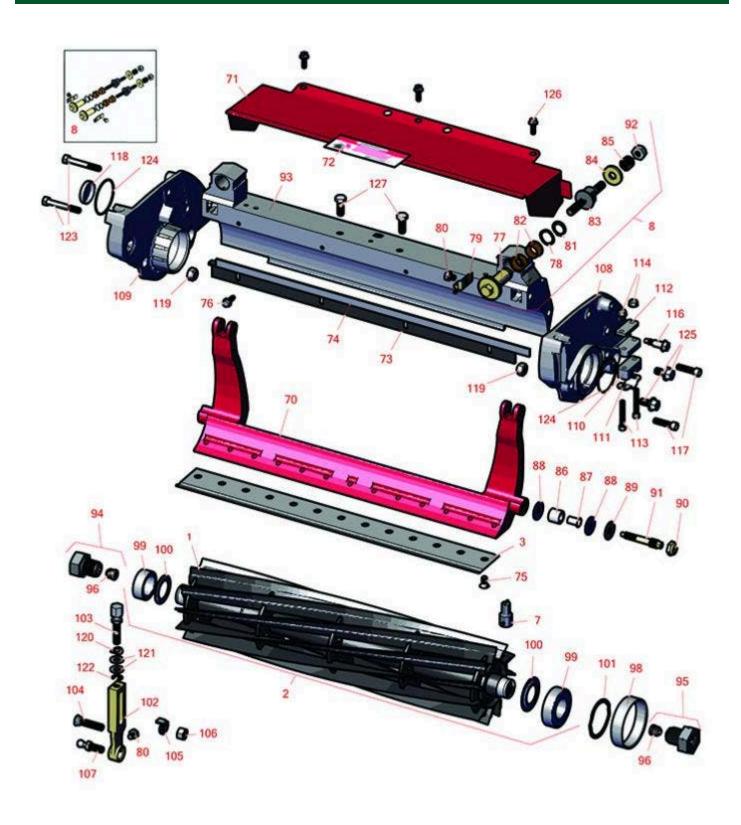




DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife







DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

|   | R&R<br>Part No.  | OEM<br>Part No.   | Description  | Qty<br>Req            | Order<br>Quantity |
|---|--|---|--|-----------------------|-------------------|
|   | Reels, Lifetime Gud  |   |  | •                     |                   |
| 1 | R132-7340  | 132-7340  | Reel - 8 Blade Razor Series<br>Low Drag  | 1                     |                   |
|   | hardened to RC48-<br>premium series be<br>ground and precis<br>are guaranteed ag | -51 to match the temper of out<br>odknives. All R&R Reels are cyling<br>ion computer balanced for ext<br>cainst defects in material and v | tured from a special high alloy steel and<br>r Razor bedknives and original equipmen<br>ndrically ground on bearing surfaces, rel<br>rended bearing and reel life. R&R Produc<br>vorkmanship for the life of the reel unde<br>from Razor reels over standard reels.: | nt<br>ief<br>ts Reels |                   |
| 1 | R132-7341  | 132-7341  | Reel - 11 Blade Razor Series<br>Low Drag 21  | 1                     |                   |
|   | hardened to RC48-<br>premium series be<br>ground and precis<br>are guaranteed ag | -51 to match the temper of out<br>odknives. All R&R Reels are cyling<br>ion computer balanced for ext<br>cainst defects in material and v | tured from a special high alloy steel and<br>r Razor bedknives and original equipmen<br>ndrically ground on bearing surfaces, rel<br>rended bearing and reel life. R&R Produc<br>vorkmanship for the life of the reel unde<br>from Razor reels over standard reels.: | nt<br>ief<br>ts Reels |                   |
| 1 | R132-7342  | 132-7342  | Reel - 14 Blade Razor Series<br>Low Drag 21  | 1                     |                   |
|   | hardened to RC48-<br>premium series be<br>ground and precis<br>are guaranteed ag | -51 to match the temper of out<br>odknives. All R&R Reels are cyling<br>ion computer balanced for ext<br>cainst defects in material and v | tured from a special high alloy steel and<br>r Razor bedknives and original equipmen<br>ndrically ground on bearing surfaces, rel<br>rended bearing and reel life. R&R Produc<br>vorkmanship for the life of the reel unde<br>from Razor reels over standard reels.: | nt<br>ief<br>ts Reels |                   |
| 2 | R137-8511  | 137-8511  | Reel - 8 Blade Razor Series<br>w/Bearings and Seals 21x5   | 1                     |                   |
|   | hardened to RC48-<br>premium series be<br>ground and precis<br>are guaranteed ag | -51 to match the temper of out<br>odknives. All R&R Reels are cyling<br>ion computer balanced for ext<br>cainst defects in material and v | tured from a special high alloy steel and<br>r Razor bedknives and original equipmen<br>adrically ground on bearing surfaces, rel<br>rended bearing and reel life. R&R Produc<br>workmanship for the life of the reel unde<br>from Razor reels over standard reels.: | nt<br>ief<br>ts Reels |                   |
| 2 | R137-8512  | 137-8512  | Reel - 11 Blade Razor Series<br>w/Bearings and Seals 21x5  | 1                     |                   |

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w/Bearings and Seals 21x5





DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

| Item R&R           | OEM      |             | Qty | Order    |
|--------------------|----------|-------------|-----|----------|
| No <b>Part No.</b> | Part No. | Description | Req | Quantity |

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

#### R&R Bedknifes, Lifetime Guaranteed

|                  | 63-8600, | Bedknife - Super Thick .312 - |   |
|------------------|----------|-------------------------------|---|
| 3 <b>R150466</b> | 64-6393, | 1.00 HOC                      | 1 |
|                  | 94-6393  | 1.00 1100                     |   |

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R108-4302** 108-4301, Bedknife - Tournament Cut Extended .125 - .500 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R93-4262** 93-4262, Bedknife - Micro Cut .062 - .187 HOC





DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

| Item <b>R&amp;R</b> | OEM      |             | Qty | Order    |
|---------------------|----------|-------------|-----|----------|
| No Part No.         | Part No. | Description | Req | Quantity |

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

|                  | 63-8560, |                           |   |
|------------------|----------|---------------------------|---|
| 3 <b>R93-426</b> | 66-9320, | Bedknife - Tournament Cut | 1 |
| 3 <b>K93-420</b> | 93-4263, | .125500 HOC               | ı |
|                  | 93-6039  |                           |   |

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

| 2 | DO2 4264 | 5/-4960,            | Bedknife - Low Cut .187 - 1.00 | 1 |
|---|----------|---------------------|--------------------------------|---|
| 5 | R93-4264 | 63-8470,<br>93-4264 | HOC                            | ı |

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

| 2 | R94-6392 | 62-2500, | Bedknife - High Cut .312 - 1.00 | 1 |
|---|----------|----------|---------------------------------|---|
| 5 | K94-0392 | 94-6392  | HOC                             | ı |

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

| 2 | R108-4303  | 104-7720, | Bedknife - Micro Cut Extended | 1 |
|---|------------|-----------|-------------------------------|---|
| 5 | K 100-4303 | 108-4303  | 062 - 187 HOC                 | ı |





DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

| Item R&R           | OEM      |             | Qty | Order    |
|--------------------|----------|-------------|-----|----------|
| No <b>Part No.</b> | Part No. | Description | Req | Quantity |

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R63-8610** Bedknife - Fairway Cut .375 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

10-4900, 54-9150, Bedknife - High Cut 5/16"-1" 94-6396, HOC Oct-00

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R150462** 63-8610, Bedknife - 7 Hole Thick 5/16

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### R&R Razor Tool Steel Bedknife, Lifetime Guaranteed

3 **R112-7475** Bedknife - Razor Tool Steel - 22 x 3/8 Fairway





DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

|      | R&R<br>Part No.  | OEM<br>Part No.   | Description   | Qty<br>Req | Order<br>Quantity |
|------|--|---|---|------------|-------------------|
|      | and then hardened to<br>equipment premium s<br>specially packaged for<br>grind for added life. A   | RC48-51 to match the ter<br>eries reels. Bedknives are<br>rust prevention. All R&R I<br>ll R&R Bedknives are guar | anufactured from premium alloy tool steel some of our Razor reel blades and original surface ground on the top and front edge Bedknives now have an increased front edge anteed against defects in material and the part. You can expect up to double the lif | and<br>ge  |                   |
| 3    | R115-1880  | 115-1880  | Bedknife - Razor Tool Steel -<br>21 Micro Cut .062187 HOC   | 1          |                   |
|      | Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.: |   |   |            |                   |
| 3    | R115-1881  | 115-1881  | Bedknife - Razor Tool Steel -<br>21 Tournament Cut .125500<br>HOC   | 1          |                   |
|      | Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.: |   |   |            |                   |
| Over | haul Kit   |   |   |            |                   |
| 7    | R51-0880   | 51-0880   | Bedknife Screw Driver Tool  | 1          |                   |
|      |  | ily install and remove bed<br>red with hardened alloy s   | d knife screws with the help of a ratchet wit<br>teel.:   | h 3/8"     |                   |
| 8    | R121-2637  | 121-2637  | Overhaul Kit - DPA Adjusters  | 1          |                   |
|      | Tech Note: Incl: 2 ea. i   | tems 77,78,81,84,85,110 a   | & 4 ea. item 82:  |            |                   |
| Othe | r Parts Available  |   |   |            |                   |
| 70   | R106-2648-01   | 106-2648-01   | Bed Bar   | 1          |                   |

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DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

|    | R&R<br>Part No.           | OEM<br>Part No.           | Description                                 | Qty<br>Req | Order<br>Quantity |
|----|---------------------------|---------------------------|---|------------|-------------------|
| 70 | R99-3794-01               | 99-3794-01,<br>99-3794-03 | Bed Bar - Aggressive                        | 1          |                   |
| 71 | R119-4095                 | 119-4095                  | Grass Shield Assy                           | 1          |                   |
| 72 | R354083                   | 104-7729,<br>354083       | Decal - Danger                              | 1          |                   |
|    | Tech Note: Ser# 31600000  | 1- 403500000:             |   |            |                   |
| 72 | R137-9706                 | 137-9706                  | Decal- Warning                              | 1          |                   |
|    | Tech Note: Ser# 403500000 | )- <i>:</i>               |   |            |                   |
| 73 | R115-3303-03              | 115-3303-03               | Bar - Cutoff                                | 1          |                   |
| 74 | R106-2619                 | 106-2619                  | Seal - Strip                                | 1          |                   |
| 75 | R119-4151                 | 119-4151                  | Screw - Bedknife 5/16-18 x<br>17/32         | 13         |                   |
| 76 | R131-6150                 | 131-6150                  | Screw- 1/4-20 x 3/4 Hx Wh<br>Thread Forming | 4          |                   |
| 77 | R106-5363                 | 106-5363                  | Shaft - Adjusting - Bed Bar -<br>Stainless  | 2          |                   |
| 78 | R119-4164                 | 119-4164                  | Washer - Wave                               | 2          |                   |
| 79 | R99-2097                  | 99-2097                   | Detent - Bed Bar Adjuster                   | 2          |                   |
| 80 | R114-9396                 | 114-9396,<br>119-4067     | Bolt - Hex HD 5/16-18 x 3/8                 | 6          |                   |
| 81 | R32120-93                 | 32120-93                  | Snap Ring - HD                              | 2          |                   |
| 82 | R106-5344                 | 106-5344                  | Bushing - Flanged and Keyed                 | 4          |                   |
| 83 | R115-7039                 | 115-7039                  | Screw - Adjuster - Bedbar                   | 2          |                   |
|    | Tech Note: Ser# 31600000  | 1- 405699999:             |   |            |                   |
| 83 | R137-6130                 | 137-6130                  | Screw - Adjuster - Hardened -<br>Bedbar     | 2          |                   |





DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

|    | R&R<br>Part No.          | OEM<br>Part No.  | Description               | Qty<br>Req | Order<br>Quantity |
|----|--------------------------|--|---------------------------|------------|-------------------|
|    | Tech Note: Ser# 40800000 | )- <i>:</i>  |                           |            |                   |
| 84 | R119-4155                | 119-4155   | Washer - Hardened         | 2          |                   |
| 85 | R119-4156                | 119-4156   | Spring - Compression      | 2          |                   |
| 86 | R119-4153                | 119-4153   | Bushing - Rubber          | 2          |                   |
| 87 | R52-2890                 | 52-2890  | Bushing - Flanged         | 2          |                   |
| 88 | R52-2900                 | 52-2900  | Washer - Nylon            | 2          |                   |
| 89 | R52-2860                 | 119-4150,<br>52-2860   | Washer - Bed Bar Pivot    | 2          |                   |
| 90 | R3296-28                 | 119-4154,<br>140-9234,<br>32127-34,<br>32128-7,<br>32128-8,<br>32136-7,<br>3296-28 | Nut - 1/2-20 ESNA Jam     | 2          |                   |
| 91 | R117-9493                | 117-9493   | Bolt - Bed Bar - Hardened | 2          |                   |
| 92 | R3296-48                 | 119-4039,<br>32146-7,<br>3296-34,<br>3296-48                                       | Locknut - 7/16-14 ESNA    | 2          |                   |
| 93 | R119-9303                | 105-5799,<br>119-9303  | Frame - Crossmember       | 1          |                   |
| 94 | R120-3222                | 117-9512,<br>120-3222  | Reel Nut Assy - RH        | 1          |                   |
| 95 | R120-3221                | 120-3221   | Reel Nut Assy - LH        | 1          |                   |
| 96 | R120-3220                | 120-3220   | Plug - Plastic            | 2          |                   |
| 98 | R117-6619                | 117-6619   | Bushing                   | 2          |                   |
| 99 | R115-3296                | 115-3296   | Bearing                   | 2          |                   |





DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

|     | R&R<br>Part No.                       | OEM<br>Part No.                                 | Description                          | Qty<br>Req | Order<br>Quantity |  |
|-----|---------------------------------------|---|--------------------------------------|------------|-------------------|--|
|     | Tech Note: Ser# 316000001- 407999999: |   |                                      |            |                   |  |
| 99  | R140-5510                             | 140-5510  | Bearing - Sealed Stainless           | 2          |                   |  |
|     | Tech Note: Ser# 408000000-:           |   |                                      |            |                   |  |
| 100 | R115-3299                             | 115-3299  | Seal- Flocked                        | 2          |                   |  |
| 101 | R105-5700                             | 105-5700,<br>115-5258                           | Wave Washer - Bearing                | 1          |                   |  |
| 102 | R115-7041                             | 115-7041  | Bracket - Front Roller 5 1/4 in      | 2          |                   |  |
| 103 | R110-7352                             | 110-7352  | Screw - HOC 2 5/8 Stainless          | 2          |                   |  |
| 103 | R132-4586                             | 132-4586  | Screw - HOC - Stainless              | 2          |                   |  |
|     | Tech Note: Ser# 408000000-:           |   |                                      |            |                   |  |
| 104 | R99-3773                              | 99-3773   | Bolt- Plow 3/8-16 x 1 3/4            | 2          |                   |  |
| 105 | R104-2603                             | 104-2603,<br>119-4158                           | Washer - HOC Bracket                 | 2          |                   |  |
| 106 | R115-7193                             | 115-7193  | Nut-HOC                              | 2          |                   |  |
|     | Tech Note: Ser# 312000001-315999999:  |   |                                      |            |                   |  |
| 106 | R32128-19                             | 104-8301,<br>104-9301,<br>32128-19              | Locknut - 3/8-16 Flanged Top<br>Lock | 2          |                   |  |
|     | Tech Note: Ser# 403500000-:           |   |                                      |            |                   |  |
| 106 | R104-8301                             | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570 | Locknut - 3/8-16 Nylon<br>Flanged    | 2          |                   |  |
|     | Tech Note: Ser# 403                   | 500000-:  |                                      |            |                   |  |
| 107 | R94-2958                              | 94-2958   | Stud - Alloy Ball Joint              | 2          |                   |  |





DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

| Item <b>R&amp;R</b><br>No <b>Part No.</b> | OEM<br>Part No.  | Description                             | Qty<br>Req | Order<br>Quantity |
|---|--|---|------------|-------------------|
| 108 <b>R119-4005</b>                      | 119-4005   | Side Plate Assy-LH Incl<br>R117-6619    | 1          |                   |
| 109 <b>R119-4007</b>                      | 119-4007   | Side Plate Assy-RH Incl<br>R117-6619    | 1          |                   |
| 110 <b>R105-5710</b>                      | 105-5710,<br>119-4166  | Spacer - Roller                         | 2          |                   |
| 111 <b>R105-5712</b>                      | 105-5712,<br>119-4157  | Retainer - Roller                       | 2          |                   |
| 112 <b>R105-5711</b>                      | 105-5711,<br>119-4165  | Shim - Roller                           | 2          |                   |
| 113 <b>R119-4035</b>                      | 119-4035   | Bolt - 1/4-20 x 1 3/4 Soc HD<br>Cap Scr | 4          |                   |
| 114 <b>R119-4040</b>                      | 119-4040   | Nut - 1/4-20 Fl Locknut                 | 4          |                   |
| 116 <b>R115-7042</b>                      | 115-7042   | Bolt-Shoulder, Flange                   | 4          |                   |
| 117 <b>R434036</b>                        | 3274-18  | Screw - Soc HD 5/16-18 x 1-1/4          | 2          |                   |
| 118 <b>R105-5708</b>                      | 105-5708,<br>121-4609  | Plug - Expansion                        | 1          |                   |
| 119 <b>R32153-3</b>                       | 119-4038,<br>22-12-AJFD,<br>32127-35,<br>32146-5,<br>32153-3,<br>3296-18,<br>3296-29,<br>3296-31,<br>N/A | Locknut - 5/16-18 ESNA Zinc             | 4          |                   |
| 120 <b>R121-4605</b>                      | 121-4605   | Washer - Spring - Curved                | 2          |                   |





DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

| Item <b>R&amp;R</b><br>No <b>Part No.</b> | OEM<br>Part No.   | Description                            | Qty<br>Req | Order<br>Quantity |
|---|---|--|------------|-------------------|
| 121 <b>R453011</b>                        | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-BD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-3,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc           | 4          |                   |
| 122 <b>R1891</b>                          | 1891  | E-Ring                                 | 2          |                   |
| 123 <b>R322-11</b>                        | 01-150-0390,<br>01-178-0518,<br>20-31-AD,<br>322-11,<br>3223-7  | Bolt - 5/16-18 x 2 1/4 Hx HD           | 2          |                   |
| 124 <b>R360-0398</b>                      | 360-0398  | O-Ring                                 | 2          |                   |
| 125 <b>R110-1718</b>                      | 110-1718  | Screw-HHF                              | 2          |                   |
| 126 <b>R119-4012</b>                      | 119-4012  | Screw - Hx Washer HD Self<br>Threading | 3          |                   |





DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

| ltem <b>R&amp;R</b> | OEM  | Description                        | Qty | Order    |
|---------------------|--|------------------------------------|-----|----------|
| No <b>Part No.</b>  | Part No.   |                                    | Req | Quantity |
| 127 <b>R323-6</b>   | 01-150-0010,<br>01-178-0608,<br>20-47-AD,<br>20-47-AGD,<br>3224-2,<br>323-6,<br>49-3510,<br>908034P,<br>908332 | Bolt - Hex HD 3/8-16 x 1 GR5<br>YZ | 2   |          |