



Replaces R&R Products Power Lift

7180GD Parts

Premier Cutting Unit
Rollers



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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

R&R Rollers

| | | | | | |
|---|-----------------|--|---|---|--|
| 1 | R700500G | | Roller - Smooth Tubular Steel Regreasable | 1 | |
|---|-----------------|--|---|---|--|

Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:

| | | | | | |
|---|-----------------|---------|-----------------------------------|---|--|
| 2 | R1013902 | R101390 | Roller - Smooth UHMW Polyethylene | 1 | |
|---|-----------------|---------|-----------------------------------|---|--|

Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

| | | | | | |
|---|-----------------|--|--|---|--|
| 3 | R1013910 | | Roller - Fusion Smooth UHMW Polyethylene | 1 | |
|---|-----------------|--|--|---|--|

Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:

Overhaul Kits

| | | | | | |
|----|----------------|--|-------------------------|---|--|
| 20 | R700505 | | Conversion Kit - Roller | 1 | |
|----|----------------|--|-------------------------|---|--|

Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:

| | | | | | |
|----|----------------|--|---------------------------------|---|--|
| 21 | R101399 | | Overhaul Kit - UHMW 2 Pc Roller | 1 | |
|----|----------------|--|---------------------------------|---|--|

Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

| | | | | | |
|----|------------------|----------|-----------------------|---|--|
| 22 | R114-5430 | 114-5430 | Overhaul Kit - Roller | 1 | |
|----|------------------|----------|-----------------------|---|--|

Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:

Other Parts Available

| | | | | | |
|----|----------------|---------|----------------|---|--|
| 30 | R328058 | R002833 | Shaft - Roller | 1 | |
|----|----------------|---------|----------------|---|--|

| | | | | | |
|----|----------------|--|---------------|---|--|
| 31 | R328062 | | Seal - Roller | 2 | |
|----|----------------|--|---------------|---|--|

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| 32 | R412063 | | Screw - Sq. HD. Set | 2 | |
| 33 | R700502 | R29-3440 | Retainer - Grease | 2 | |
| 34 | R254-79 | R01-103-0060, R01-103-0130, R1-633584, R252-106, R255820, R32-7800, R32-9590, R4121175, R70030-50301, R808088, RB4015, RG-372, RJD8226 | Cup - Bearing | 2 | |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> | | | | | |
| 35 | R254-78 | R01-102-0060, R01-102-0130, R1-633585, R255815, R32-7790, R32-9580, R385174, R4121174, R4135152, R70030-50302, R93-4813, RB4512, RG-373, RJD8188 | Tapered Bearing Cone | 2 | |
| 36 | R700501 | | Roller End - Regreasable | 2 | |

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| 37 | R302-5 | R173-0, R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844, RM0004, RZS48114-04 | Fitting - Grease | 2 | |
| 38 | R500534 | R2208006, RPT230030, RZS482621 | Bearing - with Cup | 4 | |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i> | | | | | |
| 39 | R1503470 | | Seal - Inner Wiper | 1 | |
| 40 | R1503230 | | Washer - Thrust Outer Keyed | 1 | |
| 41 | R1503471 | | Washer - Thrust SAE660 Bronze | 1 | |
| 42 | R150333 | R150447 | Washer - Flat Keyed Outer SS | 1 | |
| 43 | R3296-15 | 367029, R1503473, R32118-5, R32127-23, R32127-47, R367029, R445748, RG-371, RN101345 | Locknut - 3/4-16 Nylon Jam | 1 | |

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| 44 | R1013911 | | Shaft | 1 | |
| 45 | R114-3717 | 114-3717 | Seal | 2 | |
| 46 | R112-5290 | 112-5290, R251-346, R72-5430 | Bearing - Stainless | 2 | |
| 47 | R112-7494 | 112-7494 | Seal | 4 | |
| 48 | R114-3745 | 114-5411, R106-6939, R108-3151, R114-5411 | Locknut - Bearing - Stainless | 2 | |

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