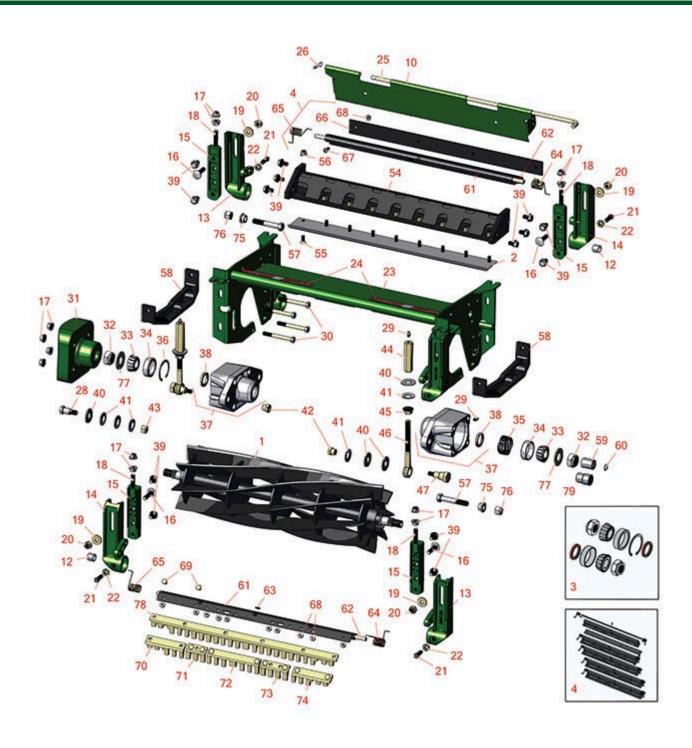




Heavy Cutting Unit Reel & Bedknife







Heavy Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Reg	Order Quantity	
	Reels, Lifetime Gua		z eseription		Quantity	
1	RAET11159	AMT2893	Reel - 8 Blade	1		
	steel, heat-treated t precision cylindrica performance. Advar our lifetime guaran	o perfectly complement both I grinding on bearing surface nced computer balancing ens	crafted from premium high carbon R&R and OEM bedknives. Each ree s, followed by relief grinding for op sures extended reel and bearing life als and craftsmanship under norma precision you can trust.:	l undergoes timal c. Backed by		
1	RAMT2895	AMT2895	Reel - 5 Blade	1		
	steel, heat-treated t precision cylindrica performance. Advar our lifetime guaran	o perfectly complement both I grinding on bearing surface nced computer balancing ens	crafted from premium high carbon R&R and OEM bedknives. Each ree s, followed by relief grinding for op sures extended reel and bearing life als and craftsmanship under norma precision you can trust.:	l undergoes timal e. Backed by		
1	RAMT2894	AMT2894	Reel - 10 Blade	1		
	steel, heat-treated t precision cylindrica performance. Advar our lifetime guaran	o perfectly complement both l grinding on bearing surface nced computer balancing ens	crafted from premium high carbon R&R and OEM bedknives. Each ree s, followed by relief grinding for op sures extended reel and bearing life als and craftsmanship under norma precision you can trust.:	l undergoes timal e. Backed by		
R&R I	Bedknives, Lifetime	Guaranteed				
2	RET17751	ET17751	Bedknife - Standard 12n	nm 1		
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:					
2	RMT1928	MT1928	Bedknife - 9.5mm (3/8)	1		





Heavy Cutting Unit Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **RMT3983** MT3983 Bedknife - 6.3 mm (1/4)

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2 **R130135**Bedknife - Razor Tool Steel - 22 High Cut

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Overhaul Kits

3 **R100174** Overhaul Kit - Cutting Unit 0

Detail Description: Includes 2 ea.: R254-90 Bearing Cups, RJD8960 Bearing Cones, RMT1115 Seals, RMT1211 Locknuts; 1 ea.: R32120-65 Retaining Ring:

4 **RBM17684** BM17684 Scraper Kit - Solid Roller SET/5 0

Detail Description: Includes 20 ea: R03M7221 Bolt, R14M7303 Nut; 5 ea: R34M7010 Pin, R500571 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17757 Pin, RMT2595 Scraper Blade:

Other Parts Available

10 **RET17753** ET17753 Shield - Rear 1





Heavy Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
12	RMT74	MT74	Bushing - Roller Bkt	4	
13	RMT6595	MT6595	Adjuster - L. Front / R. Rear	2	
13	RET17633	ET17633	Adjuster - L. Front / R. Rear	2	
14	RAMT100	AMT100, ET17632	Adjuster - R. Front / L. Rear	2	
15	RAET11311	AET11311	Clamp - Roller Bkt	4	
16	R03M7194	03M7194	Bolt	4	
17	R14M7296	14M7296	Nut - 10mm x 1.5 Flanged	8	
18	RET17646	ET17646	Stud - Clamp	4	
19	R24H1308	24H1308	Washer	4	
20	R14M7400	14M7400	Locknut - 10mm	4	
21	RH138435	H138435	Screw - Set	2	
22	R14M7152	14M7152	Nut - 10mm x 1.5 Jam	2	
23	RAET11305	AET11305	Frame	1	
24	RMT6517	MT6517	Label - Warning	2	
25	RET17759	ET17759	Pin	1	
26	RR50647	J16931, R50647	Pin - Hair Cotter	2	
28	RMT6338	MT6338	Bolt - Shoulder	2	
29	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	4	
30	R19M8197	19M8197	Bolt - Hx HD	8	
31	RMT761	MT761	Weight	1	





Heavy Cutting Unit Reel & Bedknife

32 RMT1211 MT1211 Locknut - 7/8-14 All Metal 2 33 RJD8960 JD8960 Tapered Bearing Cone 2 34 R254-90 JD8239 Tapered Bearing Cup 2 35 RET17510 ET17510 Spring 1 36 R32120-65 N51168 Ring - Retaining 1 37 RAMT683 AMT683 Housing - Bearing w/Zerk and Seal 2 38 RMT1115 MT1115 Seal - Reel 2 39 R19M7783 19M7783 Screw - Bed Bar Mount 14 40 RET16424 ET16424 Washer 6 41 RET16678 ET16678 Washer - Spring 10 42 RET16572 ET16572 Nut - Hex 2 43 RA31867 A31867 Locknut 2 44 RAET10880 AET10880, AMT2965 Adjuster - Reel 2 45 RET17361 ET17361 Nut - Flanged Eyebolt 2 46 RET16897 ET16897 Eyebolt 2 54 RAMT2973 AMT2973 Backing Bar - Bed Knife 1 55 R19M		R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
34 R254-90 JD8239 Tapered Bearing Cup 2 35 RET17510 ET17510 Spring 1 36 R32120-65 N51168 Ring - Retaining 1 37 RAMT683 AMT683 Housing - Bearing w/Zerk and Seal 2 38 RMT1115 MT1115 Seal - Reel 2 39 R19M7783 19M7783 Screw - Bed Bar Mount 14 40 RET16424 Washer 6 41 RET16678 ET16678 Washer - Spring 10 42 RET16572 ET16572 Nut - Hex 2 43 RA31867 A31867 Locknut 2 44 RAET10880 AET10880, AMT2965 Adjuster - Reel 2 45 RET17361 ET17361 Nut - Flanged Eyebolt 2 46 RET16897 Eyebolt 2 47 RET6896 Bolt - Shoulder 2 54 RAMT2973 Backing Bar - Bed Knife 1	32	RMT1211	MT1211	Locknut - 7/8-14 All Metal	2	
35 RET17510 Spring 1 36 R32120-65 N51168 Ring - Retaining 1 37 RAMT683 AMT683 Housing - Bearing w/Zerk and Seal 2 38 RMT1115 MT1115 Seal - Reel 2 39 R19M7783 19M7783 Screw - Bed Bar Mount 14 40 RET16424 Washer 6 41 RET16678 Washer - Spring 10 42 RET16678 Washer - Spring 10 42 RET16572 ET16572 Nut - Hex 2 43 RA31867 A31867 Locknut 2 44 RAET10880 AET10880, AMT2965 Adjuster - Reel 2 45 RET17361 ET16897 Eyebolt 2 46 RET16896 ET16896 Bolt - Shoulder 2 47 RET16896 ET16896 Bolt - Shoulder 2 54 RAMT2973 Backing Bar - Bed Knife 1 55 R	33	RJD8960	JD8960	Tapered Bearing Cone	2	
36 R32120-65 N51168 Ring - Retaining 1 37 RAMT683 AMT683 Housing - Bearing w/Zerk and Seal 2 38 RMT1115 MT1115 Seal - Reel 2 39 R19M7783 19M7783 Screw - Bed Bar Mount 14 40 RET16424 Washer 6 41 RET16678 Washer - Spring 10 42 RET16572 Nut - Hex 2 43 RA31867 Locknut 2 44 RAET10880 AET10880, AMT2965 Adjuster - Reel 2 45 RET17361 ET17361 Nut - Flanged Eyebolt 2 46 RET16897 Eyebolt 2 47 RET16896 ET16896 Bolt - Shoulder 2 54 RAMT2973 AMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	34	R254-90	JD8239	Tapered Bearing Cup	2	
37 RAMT683 AMT683 Housing - Bearing w/Zerk and Seal 2 38 RMT1115 MT1115 Seal - Reel 2 39 R19M7783 19M7783 Screw - Bed Bar Mount 14 40 RET16424 ET16424 Washer 6 41 RET16678 ET16678 Washer - Spring 10 42 RET16572 ET16572 Nut - Hex 2 43 RA31867 A31867 Locknut 2 44 RAET10880 AET10880, AMT2965 Adjuster - Reel 2 45 RET17361 ET17361 Nut - Flanged Eyebolt 2 46 RET16897 ET16897 Eyebolt 2 47 RET16896 ET16896 Bolt - Shoulder 2 54 RAMT2973 AMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	35	RET17510	ET17510	Spring	1	
Seal 2 38 RMT1115 MT1115 Seal - Reel 2 39 R19M7783 19M7783 Screw - Bed Bar Mount 14 40 RET16424 ET16424 Washer 6 41 RET16678 ET16678 Washer - Spring 10 42 RET16572 ET16572 Nut - Hex 2 43 RA31867 A31867 Locknut 2 44 RAET10880 AET10880, AMT2965 Adjuster - Reel 2 45 RET17361 ET17361 Nut - Flanged Eyebolt 2 46 RET16897 ET16897 Eyebolt 2 47 RET16896 ET16896 Bolt - Shoulder 2 54 RAMT2973 AMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	36	R32120-65	N51168	Ring - Retaining	1	
39 R19M7783 19M7783 Screw - Bed Bar Mount 14 40 RET16424 Washer 6 41 RET16678 ET16678 Washer - Spring 10 42 RET16572 ET16572 Nut - Hex 2 43 RA31867 A31867 Locknut 2 44 RAET10880 AET10880, AMT2965 Adjuster - Reel 2 45 RET17361 ET17361 Nut - Flanged Eyebolt 2 46 RET16897 Eyebolt 2 47 RET16896 ET16896 Bolt - Shoulder 2 54 RAMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	37	RAMT683	AMT683		2	
40 RET16424 Washer 6 41 RET16678 ET16678 Washer - Spring 10 42 RET16572 ET16572 Nut - Hex 2 43 RA31867 A31867 Locknut 2 44 RAET10880 AET10880, AMT2965 Adjuster - Reel 2 45 RET17361 ET17361 Nut - Flanged Eyebolt 2 46 RET16897 Eyebolt 2 47 RET16896 ET16896 Bolt - Shoulder 2 54 RAMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	38	RMT1115	MT1115	Seal - Reel	2	
41 RET16678 ET16678 Washer - Spring 10 42 RET16572 ET16572 Nut - Hex 2 43 RA31867 A31867 Locknut 2 44 RAET10880 AET10880, AMT2965 Adjuster - Reel 2 45 RET17361 ET17361 Nut - Flanged Eyebolt 2 46 RET16897 ET16897 Eyebolt 2 47 RET16896 ET16896 Bolt - Shoulder 2 54 RAMT2973 AMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	39	R19M7783	19M7783	Screw - Bed Bar Mount	14	
42 RET16572 Nut - Hex 2 43 RA31867 A31867 Locknut 2 44 RAET10880 AET10880, AMT2965 Adjuster - Reel 2 45 RET17361 ET17361 Nut - Flanged Eyebolt 2 46 RET16897 Eyebolt 2 47 RET16896 ET16896 Bolt - Shoulder 2 54 RAMT2973 AMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	40	RET16424	ET16424	Washer	6	
43 RA31867 A31867 Locknut 2 44 RAET10880 AET10880, AMT2965 Adjuster - Reel 2 45 RET17361 ET17361 Nut - Flanged Eyebolt 2 46 RET16897 Eyebolt 2 47 RET16896 ET16896 Bolt - Shoulder 2 54 RAMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	41	RET16678	ET16678	Washer - Spring	10	
44 RAET10880 AET10880, AMT2965 Adjuster - Reel 2 45 RET17361 ET17361 Nut - Flanged Eyebolt 2 46 RET16897 ET16897 Eyebolt 2 47 RET16896 ET16896 Bolt - Shoulder 2 54 RAMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	42	RET16572	ET16572	Nut - Hex	2	
AMT2965 Adjuster - Reel 2 45 RET17361 ET17361 Nut - Flanged Eyebolt 2 46 RET16897 ET16897 EYebolt 2 47 RET16896 ET16896 Bolt - Shoulder 2 54 RAMT2973 AMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	43	RA31867	A31867	Locknut	2	
46 RET16897 ET16897 Eyebolt 2 47 RET16896 Bolt - Shoulder 2 54 RAMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	44	RAET10880		Adjuster - Reel	2	
47 RET16896 Bolt - Shoulder 2 54 RAMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	45	RET17361	ET17361	Nut - Flanged Eyebolt	2	
54 RAMT2973 Backing Bar - Bed Knife 1 55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	46	RET16897	ET16897	Eyebolt	2	
55 R19M7573 19M7573 Screw - Bedknife M8-1.25 x 20 9 56 R14M7396 Locknut - Flanged Nyloc 9	47	RET16896	ET16896	Bolt - Shoulder	2	
56 R14M7396 14M7396 Locknut - Flanged Nyloc 9	54	RAMT2973	AMT2973	Backing Bar - Bed Knife	1	
	55	R19M7573	19M7573	Screw - Bedknife M8-1.25 x 20	9	
57 R19H1820 19H1820 Cap Screw - 1/2-13 x 3 2	56	R14M7396	14M7396	Locknut - Flanged Nyloc	9	
	57	R19H1820	19H1820	Cap Screw - 1/2-13 x 3	2	
58 RMT2527 MT2527 Shoe - Skid 2	58	RMT2527	MT2527	Shoe - Skid	2	





Heavy Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
59	RTCA12581	TCA12581	Coupling - Reel 11 Tooth	1	
60	RMT2745	MT2745	Snap Ring	1	
61	R500571	MT2369	Bar - Scraper	2	
62	RET17757	ET11757, ET17757	Pin - Scraper	2	
63	R34M7010	34M7010	Pin - Spring	2	
64	RET17629	ET17629	Spring - Torsion LH	2	
65	RET17630	ET17630	Spring - Torsion RH	2	
66	RMT2595	MT2595, MT2895	Scraper Blade - Solid Roller	1	
67	R21M7246	21M7246	Screw	4	
68	R14M7303	14M7303	Nut - 6mm x 1.0 Flanged	10	
69	R03M7251	03M7251	Bolt - Gr. Roller Scraper	10	
70	RMT5158	MT5158	Scraper - Fits J.D. RH End	1	
71	RMT2342	MT2342	Section - Grooved Scraper 3 Tooth	1	
72	RMT2340	MT2340	Scraper - Fits J.D. Center	1	
73	RMT2341	MT2341	Section - Grooved Scraper 4 Tooth	1	
74	RMT5159	MT5159	Scraper - Fits J.D. LH End	1	
75	RM71076	M71076	Bushing	2	
76	RK40014	K40014	Locknut - 1/2-13 All Metal Top Lock	2	
77	RM81551	M81551	Washer - 1.840 OD	2	





Heavy Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Reg	Order Quantity	
78	R500558		Scraper - Grooved Roller	2		
	Detail Description: 1 Piece Scraper fits OEM AET11262 & AMT2966 Grooved Roller:					
79	RMT7067	MT7067	Coupling - Splined 9/11 Tooth	1		