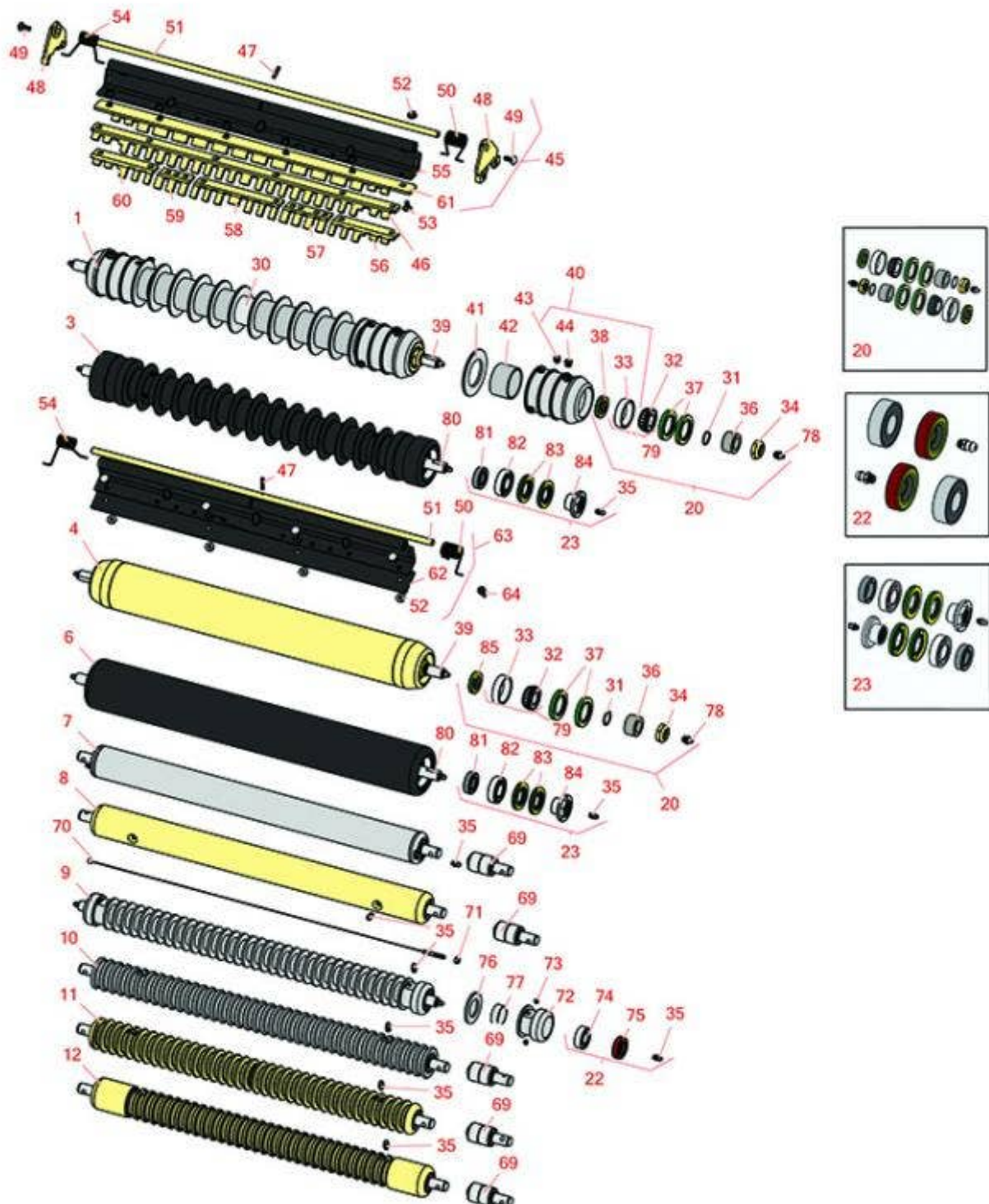




# Replaces John Deere 3215A Reel Mower

## Parts

Heavy Cutting Unit  
Front Rollers



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# Replaces John Deere 3215A Reel Mower Parts

Heavy Cutting Unit  
Front Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Front Rollers

|   |                |                     |                                   |   |
|---|----------------|---------------------|-----------------------------------|---|
| 1 | <b>R500512</b> | AMT2966,<br>BM25317 | Roller - Grooved Repairable Steel | 0 |
|---|----------------|---------------------|-----------------------------------|---|

*Detail Description: Constructed with a through shaft and greasable ball bearings. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

|   |                 |         |                                           |   |
|---|-----------------|---------|-------------------------------------------|---|
| 3 | <b>R1203820</b> | 1203752 | Roller - Fusion Grooved UHMW Polyethylene | 0 |
|---|-----------------|---------|-------------------------------------------|---|

*Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life:*

|   |                  |                      |                               |   |
|---|------------------|----------------------|-------------------------------|---|
| 4 | <b>RAET11263</b> | AET11263,<br>AMT2967 | Roller - Smooth Tubular Steel | 0 |
|---|------------------|----------------------|-------------------------------|---|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

|   |                 |  |                                          |   |
|---|-----------------|--|------------------------------------------|---|
| 6 | <b>R1203825</b> |  | Roller - Fusion Smooth UHMW Polyethylene | 0 |
|---|-----------------|--|------------------------------------------|---|

*Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.:*

|   |                  |                      |                               |   |
|---|------------------|----------------------|-------------------------------|---|
| 7 | <b>RAET10111</b> | AET10111,<br>AMT2876 | Roller - Smooth Tubular Steel | 0 |
|---|------------------|----------------------|-------------------------------|---|

*Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:*

|   |                 |                     |                             |   |
|---|-----------------|---------------------|-----------------------------|---|
| 8 | <b>RAMT1442</b> | AMT1442,<br>AMT2878 | Roller - Smooth Solid Steel | 0 |
|---|-----------------|---------------------|-----------------------------|---|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                |  |                                   |   |
|---|----------------|--|-----------------------------------|---|
| 9 | <b>R68527R</b> |  | Roller - Grooved Repairable Steel | 0 |
|---|----------------|--|-----------------------------------|---|

*Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

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Heavy Cutting Unit  
Front Rollers



| Item No                                                                                                                                                                                            | R&R Part No. | OEM Part No.                     | Description                           | Qty Req | Order Quantity |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|----------------------------------|---------------------------------------|---------|----------------|
| 10                                                                                                                                                                                                 | RAMT1061     | AET10557,<br>AMT1061,<br>AMT2877 | Roller - Grooved Machined Solid Steel | 0       |                |
| <i>Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>                                                                        |              |                                  |                                       |         |                |
| 11                                                                                                                                                                                                 | RAET10954    | AET10954,<br>AMT2875,<br>AMT2879 | Roller - Grooved Machined Solid Steel | 0       |                |
| <i>Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>                                                                        |              |                                  |                                       |         |                |
| 12                                                                                                                                                                                                 | RAMT1443     | AMT1443,<br>AMT2879              | Roller - Grooved Machined Solid Steel | 0       |                |
| <i>Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings. Extended length body.:</i>                                                  |              |                                  |                                       |         |                |
| <b>Overhaul Kits</b>                                                                                                                                                                               |              |                                  |                                       |         |                |
| 20                                                                                                                                                                                                 | RAET10632    | AET10632                         | Overhaul Kit - Roller                 | 0       |                |
| <i>Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:</i> |              |                                  |                                       |         |                |
| 22                                                                                                                                                                                                 | R100130      |                                  | Overhaul Kit - Roller                 | 0       |                |
| <i>Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, &amp; R305115 Seals:</i>                                                                                          |              |                                  |                                       |         |                |
| 23                                                                                                                                                                                                 | R114-5430    |                                  | Overhaul Kit - Roller                 | 0       |                |
| <i>Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings &amp; R114-3745 Locknuts:</i>                                              |              |                                  |                                       |         |                |
| <b>Other Parts Available</b>                                                                                                                                                                       |              |                                  |                                       |         |                |
| 30                                                                                                                                                                                                 | R500513      |                                  | Tube - Only Grooved Roller            | 1       |                |
| 31                                                                                                                                                                                                 | R237-54      | U46731,<br>U6731                 | O-Ring - Small                        | 2       |                |

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|-----------------------------------------------------------------------------------------|-----------------|------------------------------|--------------------------------|---------|----------------|
| 32                                                                                      | <b>R254-78</b>  | JD8188                       | Tapered Bearing Cone           | 2       |                |
| 33                                                                                      | <b>R254-79</b>  | JD8226                       | Cup - Bearing                  | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |                 |                              |                                |         |                |
| 34                                                                                      | <b>R3296-15</b> | N101345                      | Locknut - 3/4-16 Nylon Jam     | 2       |                |
| 35                                                                                      | <b>R302-5</b>   | JD7797,<br>JD7842,<br>JD7844 | Fitting - Grease               | 2       |                |
| 36                                                                                      | <b>RET15726</b> | ET15726,<br>RET15726         | Sleeve - Wear Hardened         | 2       |                |
| 37                                                                                      | <b>RET15755</b> | ET15755                      | Seal - Oil                     | 4       |                |
| 38                                                                                      | <b>R253-122</b> | 253-122                      | Seal                           | 2       |                |
| 39                                                                                      | <b>RET17515</b> | ET17515                      | Shaft - Roller                 | 1       |                |
| 40                                                                                      | <b>R500511</b>  |                              | Roller End - Threaded 3        | 2       |                |
| 41                                                                                      | <b>R150673</b>  |                              | Washer - 3 Repairable Roller   | 11      |                |
| 42                                                                                      | <b>R150676</b>  |                              | Spacer - 2-3/4 Dia x 1-1/4 L   | 10      |                |
| 43                                                                                      | <b>R150691</b>  |                              | Screw - Set Nyloc 3/8-16 x 3/8 | 4       |                |
| 44                                                                                      | <b>R170714</b>  | E14814                       | Fitting - Pressure Relief      | 2       |                |
| 45                                                                                      | <b>R500559</b>  | BM18680,<br>MT18680          | Scraper Kit - Grooved Roller   | 1       |                |
| <i>Detail Description: Fits John Deere AET11262 &amp; AMT2966 Grooved Roller Only:</i>  |                 |                              |                                |         |                |
| 45                                                                                      | <b>R500573</b>  |                              | Scraper Kit - SET/5            | 1       |                |
| <i>Detail Description: Fits R&amp;R R500512 Roller Only &amp; Incl R500572 Scraper:</i> |                 |                              |                                |         |                |
| 46                                                                                      | <b>R500558</b>  |                              | Scraper - Grooved Roller       | 5       |                |

*Tech Note: Fits OEM Roller Only:*

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| Item No                                                                                                                                                                                       | R&R Part No.    | OEM Part No.        | Description                       | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|---------------------|-----------------------------------|---------|----------------|
| <i>Detail Description: 1 Piece Scraper fits OEM AET11262 &amp; AMT2966 Grooved Roller:</i>                                                                                                    |                 |                     |                                   |         |                |
| 47                                                                                                                                                                                            | <b>R34M7010</b> | 34M7010             | Pin - Spring                      | 5       |                |
| 48                                                                                                                                                                                            | <b>RMT2407</b>  | MT2407              | Bracket - Roller Scraper          | 10      |                |
| 49                                                                                                                                                                                            | <b>R03M7221</b> | 03M7221             | Bolt - Carriage M6 x 16           | 20      |                |
| 50                                                                                                                                                                                            | <b>RET17629</b> | ET17629             | Spring - Torsion LH               | 5       |                |
| 51                                                                                                                                                                                            | <b>RET17757</b> | ET11757,<br>ET17757 | Pin - Scraper                     | 5       |                |
| 52                                                                                                                                                                                            | <b>R14M7303</b> | 14M7303             | Nut - 6mm x 1.0 Flanged           | 14      |                |
| 53                                                                                                                                                                                            | <b>R03M7251</b> | 03M7251             | Bolt - Gr. Roller Scraper         | 30      |                |
| 54                                                                                                                                                                                            | <b>RET17630</b> | ET17630             | Spring - Torsion RH               | 5       |                |
| 55                                                                                                                                                                                            | <b>R500571</b>  | MT2369              | Bar - Scraper                     | 5       |                |
| 56                                                                                                                                                                                            | <b>RMT5159</b>  | MT5159              | Scraper - Fits J.D. LH End        | 5       |                |
| 57                                                                                                                                                                                            | <b>RMT2341</b>  | MT2341              | Section - Grooved Scraper 4 Tooth | 5       |                |
| 58                                                                                                                                                                                            | <b>RMT2340</b>  | MT2340              | Scraper - Fits J.D. Center        | 5       |                |
| 59                                                                                                                                                                                            | <b>RMT2342</b>  | MT2342              | Section - Grooved Scraper 3 Tooth | 5       |                |
| 60                                                                                                                                                                                            | <b>RMT5158</b>  | MT5158              | Scraper - Fits J.D. RH End        | 5       |                |
| 61                                                                                                                                                                                            | <b>R500572</b>  |                     | Scraper - Fits R500512 Only       | 5       |                |
| 62                                                                                                                                                                                            | <b>RMT2595</b>  | MT2595,<br>MT2895   | Scraper Blade - Solid Roller      | 1       |                |
| 63                                                                                                                                                                                            | <b>RBM17684</b> | BM17684             | Scraper Kit - Solid Roller SET/5  | 1       |                |
| <i>Detail Description: Includes 20 ea: R03M7221 Bolt, R14M7303 Nut; 5 ea: R34M7010 Pin, R500571 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17757 Pin, RMT2595 Scraper Blade:</i> |                 |                     |                                   |         |                |
| 64                                                                                                                                                                                            | <b>R21M7246</b> | 21M7246             | Screw                             | 6       |                |

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|-------------------------------------------------------------------------------------------------|--------------|-----------------------------------------|-------------------------------|---------|----------------|
| 69                                                                                              | RAA35741     | AA35741,<br>AET10129,<br>TCA22836       | Bearing                       | 2       |                |
| <i>Detail Description: 1/4" Side Hole:</i>                                                      |              |                                         |                               |         |                |
| 70                                                                                              | RAET10139    | AET10139                                | Cable - Roller Scraper        | 1       |                |
| 71                                                                                              | RU45916      | 14M7298,<br>U45916                      | Locknut - 10-24 ESNA          | 2       |                |
| 72                                                                                              | R150650      |                                         | Roller End - 2 Repairable     | 2       |                |
| 73                                                                                              | R150690      |                                         | Screw - Set 1/4-20 x 1/4      | 4       |                |
| 74                                                                                              | R303558      | ET15220                                 | Bearing - Roller              | 2       |                |
| 75                                                                                              | R305115      | ET15219                                 | Seal - Roller                 | 2       |                |
| 76                                                                                              | R150652      |                                         | Washer - 2 Roller             | 33      |                |
| 77                                                                                              | R150651      |                                         | Spacer - 2-3/8 Roller         | 34      |                |
| 78                                                                                              | R471219      | 471219,<br>471231,<br>JD7759,<br>JD7798 | Zerk - Grease                 | 2       |                |
| 79                                                                                              | R500534      |                                         | Bearing - with Cup            | 2       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |              |                                         |                               |         |                |
| 80                                                                                              | R1203821     |                                         | Shaft - Fusion Roller         | 1       |                |
| 81                                                                                              | R114-3717    |                                         | Seal                          | 2       |                |
| 82                                                                                              | R112-5290    |                                         | Bearing - Stainless           | 2       |                |
| 83                                                                                              | R112-7494    |                                         | Seal                          | 4       |                |
| 84                                                                                              | R114-3745    |                                         | Locknut - Bearing - Stainless | 2       |                |

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|---------|--------------|------------------------------|-------------|---------|----------------|
| 85      | RET15756     | ET15756,<br>MT1739,<br>MT739 | Seal        | 2       |                |

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