



# Replaces John Deere 220B Greens Mower Parts

Cutting Unit  
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Reels, Lifetime Guaranteed

1	RET11055	AMT2867, AMT536, ET11055	Reel - 9 Blade 22in	1	
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	RAMT537	AMT2886, AMT537	Reel - 11 Blade 22in	1	
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	R130240		Reel - 14 Blade 22in	1	
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## R&R Bedknives, Lifetime Guaranteed

2	RET17533	ET14402, ET17533, ET17767, MT4869, MT7351, UC18873	Bedknife - 22in Standard- .126 Min. HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

2	<b>RET17534</b>	ET17534	Bedknife - 22in Tounament-.098 Min HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

2	<b>RMT7350</b>	MT6944, MT7350	Bedknife - 22in Low Cut Min HOC .079	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

2	<b>RMT7351</b>	ET17489, MT7351, UC19154, UC28163	Bedknife - 22in Lo-Cut .079 Min. HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	<b>R130115</b>		Bedknife - Razor Tool Steel - 22 Micro Cut	1	
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*Detail Description:* R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	<b>R130116</b>	MT4846, UC18877	Bedknife - Razor Tool Steel - 22 Tournament Cut	1	
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*Detail Description:* R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

## Vertical Reel to fit 220B

5	<b>R130141</b>		Shaft - V-Cut	1	
6	<b>R101160</b>		Verti-Cut Blade - Fits 22 Gm	73	
7	<b>R352221</b>		Spacer - Nylon V-Cut Shaft	74	
8	<b>R352437</b>		Nut - V-Cut Shaft	1	

## Service Tools

15	<b>R101278T</b>		Bedknife Screw Driver Tool	1	
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*Tech Note:* Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

*Detail Description:* Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

16	<b>R184</b>		Masters Gauge - Digital - Inches/Metric	1	
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*Detail Description:* Accurately measures desired height of cut. Easy to read digital indicator. Displays measurements in decimals and fractions, in English and Metric. 18" length.:

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16	<b>R175</b>		Masters Gauge - Inches	1	
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*Detail Description: Dial indicator accurately measures desired height of cut. Easy to use. Place the bar on front and rear rollers then push the measuring rod until it touches the bedknife edge. Hard anodized aluminum. Fits all greensmowers. Easy to read dial indicator. Displays measurements in .001" increments. 18" length.:*

17	<b>RP508</b>		Turf Evaluation and Height of Cut Prism Tool	1	
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*Detail Description: Measure actual turfgrass height of cut, as well as, smoothness and quality of cut, on your greens to 100th of an inch. This impressive Height of Cut Prism Gauge is designed with a solid glass prism in a stainless steel frame. Graduated lines show 1/8th, 1/10th and 1/16th (.002 lines) and 1 mm intervals with grass measurements up to 1-5/8 inches or 40 mm. tall. Complete with protective case. Measures inches and metric.:*

## Other Parts Available

20	<b>RET14707</b>	ET14707	Verti-Cut Blade - .025 x 2.375	60	
20	<b>RET14707C</b>		Verti-Cut Blade - .025 x 2.375 Carbide Tipped	60	
21	<b>RTCA16596</b>	TCA16596	Roller Chain #35	1	
22	<b>RET11464</b>	ET11464	Spacer	1	
25	<b>R40M7080</b>	40M7080, ET11059	Ring - Snap	1	
26	<b>RET11368</b>	ET11368	Spacer	1	
27	<b>RET11070</b>	ET11070	Spring - Bed Bar	2	
28	<b>RAMT2778</b>		Chain - Rear Roller	1	
28	<b>RTCA16595</b>	TCA16595	Chain - Rear Roller	1	
28	<b>RAMT2862</b>		Chain - Reel Drive	1	
29	<b>RMT5244</b>	MT5244	Bracket - Roller LH	1	
30	<b>RMT5245</b>	MT5245	Bracket - Roller RH	1	

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31	<b>R14M7151</b>	14M7151	Nut - Jam Roller Adj	2	
32	<b>RA50744</b>	A50744	Screw - 8mm-1.25 x 25 Sq HD	2	
32	<b>R19M7881</b>	19M7881	Bolt - Hex HD M8-1.25 x 20	2	
33	<b>RET11356</b>	ET11356	Nut - Adjusting	2	
34	<b>R03M7186</b>	03M7186	Bolt - Carriage 8-1.25 x 30mm	2	
35	<b>R24M7036</b>	24M7036	Washer - Flat 8mm Zinc	2	
37	<b>R471219</b>	471219, 471231, JD7759, JD7798	Zerk - Grease	2	
38	<b>RMT1087</b>	MT1087	Knob - Adjusting Roller	2	
39	<b>RMT1088</b>	MT1088	Stud - Roller Adj.	2	
40	<b>RET11367</b>	ET11367	Cap Screw - Special	1	
41	<b>RMT1160</b>	MT1160	Seal - Reel	2	
42	<b>RAMT1108</b>	AMT1108	Tapered Bearing Cone	2	
43	<b>RMT2108</b>	MT2108	Tapered Bearing Cup	2	
44	<b>RAMT2798</b>	AMT2798	Handle - Adjuster	2	
45	<b>R101278</b>	21M7194	Screw - Bedknife	11	
46	<b>RET11053</b>	ET11053	Spring - Reel	2	
47	<b>RET11073</b>	ET11073	Seal - Reel Outer	1	
48	<b>RET11372</b>	ET11372	Bolt - Adjusting Bed Bar	2	
49	<b>RM44162</b>	M44162	O-Ring - Reel	1	
50	<b>R49M7049</b>	49M7049	Key - 5mm x 22mm	1	

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51	<b>RN198341</b>	N198341	Nut - Nyloc 7/8-14	1	
52	<b>RET14917</b>	ET14917	Spacer	1	
54	<b>RP44946</b>	P44946	Bushing - Bronze	2	
55	<b>RET11371</b>	ET11371	Screw - Special	2	
56	<b>R302-5</b>	JD7797, JD7842, JD7844	Fitting - Grease	4	
57	<b>RUC16469</b>	MT6952, UC16469	Clamp	2	
58	<b>R03M7222</b>	03M7222	Bolt - Carriage M6-1.0 x 20	2	
59	<b>R19M7866</b>	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2	
60	<b>R14M7397</b>	14M7397, 14M7463	Locknut - 6mm x 1.0 ESNA Flanged	2	
61	<b>RSW35OLUS</b>	SW35OLUS	Chain Link - Offset #35	1	
62	<b>RSW35COUS</b>	SW35COUS	Chain Link - Coupler #35	1	

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