

Replaces Jacobsen Tri-King 1900D Parts



Cutting Unit Reel & Bedknife







| | R&R Part No. | OEM Part No. | Description | Qty Req | Ordeı Quantity |
|-------|--|--|--|---|-------------------|
| 2&R 2 | 26" Reels, Lifetime | Guaranteed | | | |
| 1 | R503274 | 122547, 503274 | Reel - 5 Blade LH 26 in | 1 | |
| | steel, heat-treated t precision cylindrica performance. Adva our lifetime guaran | o perfectly complement both l grinding on bearing surface nced computer balancing en: | crafted from premium high carbon-bord R&R and OEM bedknives. Each reel und s, followed by relief grinding for optimal sures extended reel and bearing life. Bac als and craftsmanship under normal use precision you can trust.: | lergoes I ked by | |
| 1 | R503275 | 122546, 503275 | Reel - 5 Blade RH 26 in | 1 | |
| | steel, heat-treated t | o perfectly complement both l grinding on bearing surface | crafted from premium high carbon-borc R&R and OEM bedknives. Each reel und s, followed by relief grinding for optimal | lergoes | |
| | performance. Adva our lifetime guaran | | sures extended reel and bearing life. Bac als and craftsmanship under normal use precision you can trust.: | | |
| 1 | performance. Adva our lifetime guaran | tee against defects in materi | als and craftsmanship under normal use | | |
| 1 | performance. Adva our lifetime guaran Reels deliver unmat R5002088 Detail Description: I steel, heat-treated t precision cylindrica performance. Adva our lifetime guaran | tee against defects in materia sched durability and cutting p 5002088 R&R Reel blades are expertly o perfectly complement both l grinding on bearing surface nced computer balancing en | als and craftsmanship under normal use precision you can trust.: Reel - 7 Blade RH 26 in crafted from premium high carbon-bord R&R and OEM bedknives. Each reel und so, followed by relief grinding for optimal sures extended reel and bearing life. Bac als and craftsmanship under normal use | 2, R&R 1 on alloy lergoes | |
| 1 | performance. Adva our lifetime guaran Reels deliver unmat R5002088 Detail Description: I steel, heat-treated t precision cylindrica performance. Adva our lifetime guaran | tee against defects in materia sched durability and cutting p 5002088 R&R Reel blades are expertly o perfectly complement both l grinding on bearing surface nced computer balancing en- tee against defects in materia | als and craftsmanship under normal use precision you can trust.: Reel - 7 Blade RH 26 in crafted from premium high carbon-bord R&R and OEM bedknives. Each reel und so, followed by relief grinding for optimal sures extended reel and bearing life. Bac als and craftsmanship under normal use | 2, R&R 1 on alloy lergoes | |
| 1 | performance. Adva our lifetime guaran Reels deliver unmat R5002088 Detail Description: I steel, heat-treated t precision cylindrica performance. Adva our lifetime guaran Reels deliver unmat R5002087 Detail Description: I steel, heat-treated t precision cylindrica performance. Adva our lifetime guaran | tee against defects in materia sched durability and cutting p 5002088 R&R Reel blades are expertly o perfectly complement both I grinding on bearing surface nced computer balancing en- tee against defects in materia sched durability and cutting p 5002087 R&R Reel blades are expertly o perfectly complement both I grinding on bearing surface nced computer balancing en- | als and craftsmanship under normal use precision you can trust.: Reel - 7 Blade RH 26 in crafted from premium high carbon-bord R&R and OEM bedknives. Each reel und sures extended reel and bearing life. Bac als and craftsmanship under normal use precision you can trust.: Reel - 7 Blade LH - 26 in crafted from premium high carbon-bord R&R and OEM bedknives. Each reel und sures extended reel and bearing life. Bac als and craftsmanship under normal use | 2, R&R 1 500 alloy lergoes cked by c, R&R 1 000 alloy lergoes | |

| Ro | ducts (| Replaces Jacobse Eutting Unit Reel & Bedknife | en Tri-King 1900D Parts | | |
|------|---|--|---|-------------------|-----------------|
| | R&R Part No. | OEM Part No. | Description | Qty Req | Orde Quantit |
| | steel, heat-tree precision cylin performance. our lifetime gu | ated to perfectly complement bo drical grinding on bearing surfa Advanced computer balancing e | tly crafted from premium high carbon-bord oth R&R and OEM bedknives. Each reel und aces, followed by relief grinding for optimal ensures extended reel and bearing life. Bac erials and craftsmanship under normal use g precision you can trust.: | ergoes ked by | |
| 1 | R503277 | 122548, 503277 | Reel - 10 Blade RH - 26 in | 1 | |
| &R 3 | steel, heat-tree precision cylin performance. our lifetime gu Reels deliver u | ated to perfectly complement bo drical grinding on bearing surfa Advanced computer balancing e | tly crafted from premium high carbon-bord oth R&R and OEM bedknives. Each reel und aces, followed by relief grinding for optimal ensures extended reel and bearing life. Bac erials and craftsmanship under normal use g precision you can trust.: | lergoes ked by | |
| 1 | R503359 | 503359 | Reel - 5 Blade LH/Center - 30 in | 1 | |
| | steel, heat-tree precision cylin performance. our lifetime gu | ated to perfectly complement bo drical grinding on bearing surfa Advanced computer balancing e | tly crafted from premium high carbon-bord oth R&R and OEM bedknives. Each reel und aces, followed by relief grinding for optimal ensures extended reel and bearing life. Bac erials and craftsmanship under normal use g precision you can trust.: | ergoes ked by | |
| 1 | R503360 | 503360 | Reel - 5 Blade RH 30 in | 1 | |
| | steel, heat-tree precision cylin performance. | ated to perfectly complement bo drical grinding on bearing surfa Advanced computer balancing e | tly crafted from premium high carbon-bord oth R&R and OEM bedknives. Each reel und aces, followed by relief grinding for optimal ensures extended reel and bearing life. Bac erials and craftsmanship under normal use | ergoes ked by | |

1 **R5002090** 5002090 Reel - 7 Blade RH 30 in 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

| R&R Products | Replaces Jacobsen Tri-King 1900D Parts <i>Cutting Unit</i> <i>Reel & Bedknife</i> | |
|-----------------|--|--|
| | heer a beaminge | |

| ltem R&R | OEM | Description | Qty | Order |
|---------------------|----------|---------------------------|-----|----------|
| No Part No. | Part No. | | Req | Quantity |
| 1 R5002089 | 5002089 | Reel - 7 Blade LH - 30 in | 1 | |

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

| 1 | R503361 | 503361 | Reel - 10 Blade LH/Center - 30 in | 1 |
|---|---------|--------|--------------------------------------|---|
|---|---------|--------|--------------------------------------|---|

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

| 1 | R503362 | 503362 | Reel - 10 Blade RH - 30 in | 1 |
|---|---------|--------|----------------------------|---|
|---|---------|--------|----------------------------|---|

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

| 2 R503550 | 331692, 503363, 503550 | Bedknife - 30 in (13 Hole) | 1 | |
|------------------|------------------------------|----------------------------|---|--|
|------------------|------------------------------|----------------------------|---|--|

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

| 2 | R3000249 | 3000249, 336419, 554284 | Bedknife - 7/16 - 26 Inch | 1 |
|---|----------|-------------------------------|---------------------------|---|
|---|----------|-------------------------------|---------------------------|---|

Overhaul Kits & Service Tools

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Cutting Unit Reel & Bedknife



| ltem R&R | OEM | Description | Qty | Order |
|---------------------|----------|-----------------------------|-----|----------|
| No Part No. | Part No. | | Req | Quantity |
| 5 R100132 | | Overhaul Kit - Cutting Unit | 1 | |

Detail Description: Includes 2 ea.: R254-72 Bearing Cups, R254-94 Bearing Cones & R337593 Seals; 1 ea.: R364777 Gasket, R364147 Gasket & R458039 Retaining Ring:

Other Parts Available

| oune | | | | |
|------|----------|---------------------|--------------------------------------|---|
| 10 | R364148 | 364148 | Spring - Reel Brg Tension | 1 |
| 11 | R458039 | 458039 | Ring - Retaining | 1 |
| 13 | R364777 | 364777 | Gasket - Motor End | 1 |
| 14 | R132312 | 132312 | Bracket - Roller RH | 1 |
| 15 | R132313 | 132313 | Bracket - Roller LH | 1 |
| 16 | R132028 | 132028 | Bracket - Front H.O.C. RH | 1 |
| 17 | R132029 | 132029 | Bracket - Front H.O.C. LH | 1 |
| 18 | R338859 | 338859 | Plate - Backup Roller Bracket | 1 |
| 19 | R337593 | 3000983, 337593 | Seal | 2 |
| 20 | R132680 | 132680 | Adjusting - Assy Rear Roller | 2 |
| 21 | R3000313 | 3000313, 366833 | Nut - Roller Adjusting | 4 |
| 22 | R131879 | 131879 | Bracket Adj Assy - Rear Roller | 2 |
| 23 | R3003611 | 3003611 | Handle - Adjusting 3/8-24 Thread | 2 |
| 24 | R472519 | 472519 | Plug - Adjusting Handle | 2 |
| 25 | R3004189 | 3004189 | Screw - Adjusting Reel 3/8-24 Thd | 2 |
| 26 | R3005435 | 3000924, 3005435 | Pin - Quick Release Swivel Hous. | 1 |
| | | | | |



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| | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|----|------------------------|-------------------|---------------------------------------|------------|-------------------|
| 27 | R364140 | 364140 | Bushing | 2 | |
| | Tech Note: Pull Frame: | | | | |
| 28 | R445718 | 445718, 445801 | Locknut - 5/8-18 All Metal | 2 | |
| 29 | R366974 | 366974 | Bearing - Rod End | 2 | |
| 30 | R366653 | 366653 | Spacer | 2 | |
| 31 | R101271 | 445684 | Nut - Bedknife | 13 | |
| 32 | R101270 | 402698, 403757 | Screw - Bedknife 3/8-24 x 13/16 | 13 | |
| 33 | R500596 | 500596 | Tapered Bearing Set - Cup and Cone | 2 | |
| 34 | R254-72 | 313456 | Cup - Bearing | 2 | |
| 38 | R254-94 | 313089 | Tapered Bearing Cone | 2 | |
| 39 | R364147 | 364147 | Gasket - Cover | 1 | |
| 40 | R3005156 | 3005156 | Sleeve - Wear Hardened | 2 | |
| | | | | | |