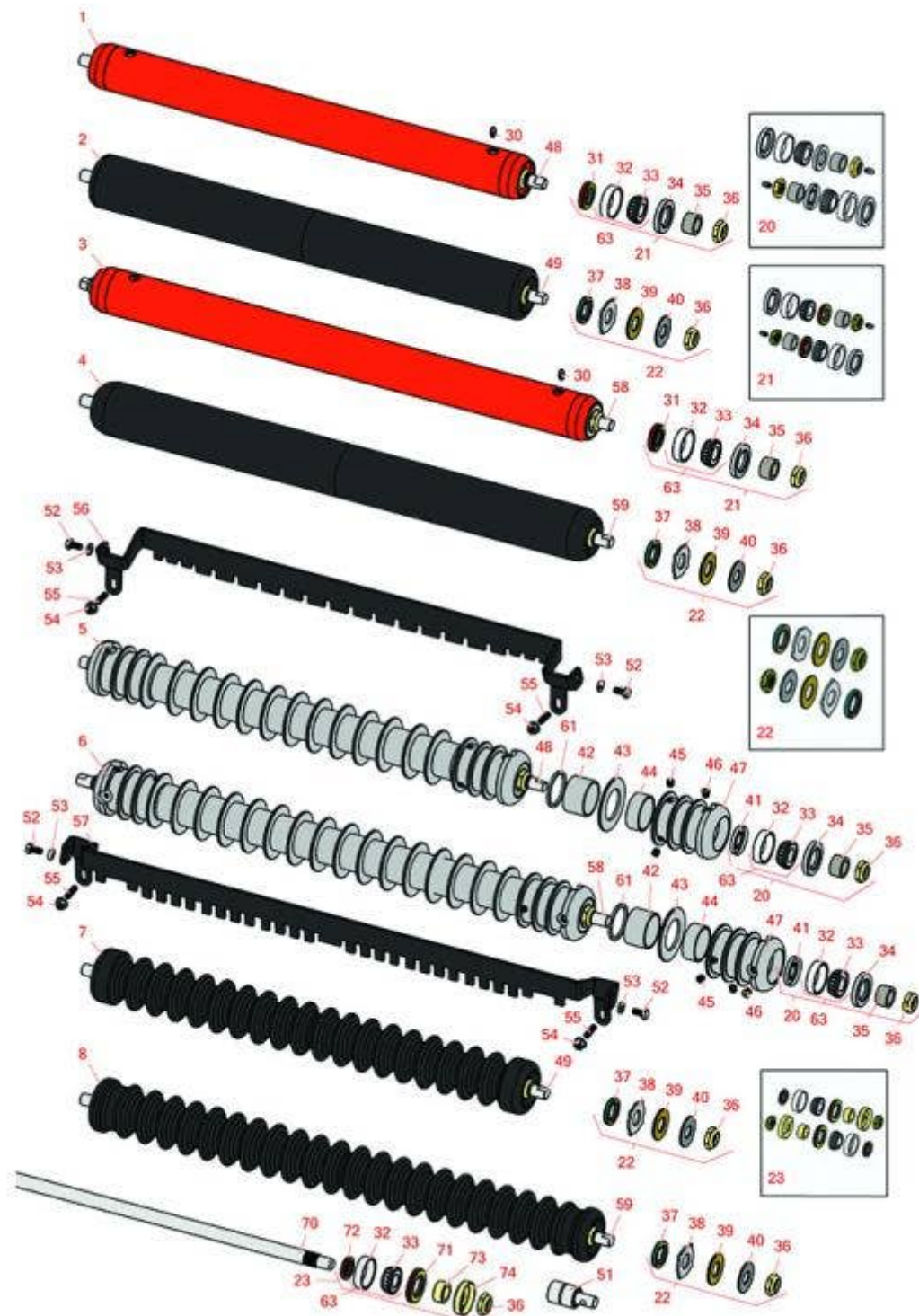




# Replaces Jacobsen Tri-King 1671G Parts

Cutting Unit  
Rollers



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# Replaces Jacobsen Tri-King 1671G Parts

Cutting Unit  
Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rollers

|   |                |                              |                               |   |  |
|---|----------------|------------------------------|-------------------------------|---|--|
| 1 | <b>R104125</b> | 116940,<br>131863,<br>132639 | Roller - Smooth Tubular Steel | 0 |  |
|---|----------------|------------------------------|-------------------------------|---|--|

*Tech Note: Fits 26" Unit:*

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

|   |                 |  |                                   |   |  |
|---|-----------------|--|-----------------------------------|---|--|
| 2 | <b>R1013630</b> |  | Roller - Smooth UHMW Polyethylene | 0 |  |
|---|-----------------|--|-----------------------------------|---|--|

*Tech Note: Fits 26" Unit:*

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |                |                   |                               |   |  |
|---|----------------|-------------------|-------------------------------|---|--|
| 3 | <b>R104130</b> | 116933,<br>132640 | Roller - Smooth Tubular Steel | 0 |  |
|---|----------------|-------------------|-------------------------------|---|--|

*Tech Note: Fits 30" Unit:*

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

|   |                 |  |                                      |   |  |
|---|-----------------|--|--------------------------------------|---|--|
| 4 | <b>R1013650</b> |  | Roller - Smooth UHMW Polyethylene 30 | 0 |  |
|---|-----------------|--|--------------------------------------|---|--|

*Tech Note: Fits 30" Unit:*

*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:*

|   |                |                   |                                        |   |  |
|---|----------------|-------------------|----------------------------------------|---|--|
| 5 | <b>R104100</b> | 116906,<br>123266 | Roller - Grooved Repairable Steel - 26 | 0 |  |
|---|----------------|-------------------|----------------------------------------|---|--|

*Tech Note: Fits 26" Unit:*

*Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

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Cutting Unit  
Rollers



| Item No | R&R Part No.   | OEM Part No.     | Description                            | Qty Req | Order Quantity |
|---------|----------------|------------------|----------------------------------------|---------|----------------|
| 6       | <b>R104115</b> | 123265,<br>67729 | Roller - Grooved Repairable Steel - 30 | 0       |                |

*Tech Note: Fits 30" Unit:*

*Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

|   |                 |        |                                    |   |  |
|---|-----------------|--------|------------------------------------|---|--|
| 7 | <b>R1013620</b> | 123266 | Roller - Grooved UHMW Polyethylene | 0 |  |
|---|-----------------|--------|------------------------------------|---|--|

*Tech Note: Fits 26" Unit:*

*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:*

|   |                 |        |                                         |   |  |
|---|-----------------|--------|-----------------------------------------|---|--|
| 8 | <b>R1013640</b> | 123265 | Roller - Grooved UHMW Polyethylene - 30 | 0 |  |
|---|-----------------|--------|-----------------------------------------|---|--|

*Tech Note: Fits 30" Unit:*

*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:*

## Overhaul Kits

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 20 | <b>R100137</b> |  | Overhaul Kit - Roller | 0 |  |
|----|----------------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:*

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 21 | <b>R100138</b> |  | Overhaul Kit - Roller | 0 |  |
|----|----------------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R3296-15 Locknuts, R253-152 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings, R254-79 Bearing Cups, & R302-5 Grease Fittings:*

|    |                |  |                                 |   |  |
|----|----------------|--|---------------------------------|---|--|
| 22 | <b>R101399</b> |  | Overhaul Kit - UHMW 2 Pc Roller | 1 |  |
|----|----------------|--|---------------------------------|---|--|

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

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# Replaces Jacobsen Tri-King 1671G Parts

Cutting Unit  
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| Item No                                                                                                                                                                                | R&R Part No.    | OEM Part No.                              | Description                   | Qty Req | Order Quantity |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|-------------------------------------------|-------------------------------|---------|----------------|
| 23                                                                                                                                                                                     | <b>R100133</b>  |                                           | Overhaul Kit - Roller         | 1       |                |
| <i>Detail Description: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, &amp; R366168 Wear Sleeves:</i> |                 |                                           |                               |         |                |
| <b>Other Parts Available</b>                                                                                                                                                           |                 |                                           |                               |         |                |
| 30                                                                                                                                                                                     | <b>R302-5</b>   | 302-5,<br>471214,<br>471223,<br>471226    | Fitting - Grease              | 2       |                |
| 31                                                                                                                                                                                     | <b>R253-152</b> | 3001656                                   | Seal - Inner Roller           | 2       |                |
| 32                                                                                                                                                                                     | <b>R254-79</b>  | 254-79,<br>4121175                        | Cup - Bearing                 | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>                                                                                                |                 |                                           |                               |         |                |
| 33                                                                                                                                                                                     | <b>R254-78</b>  | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone          | 2       |                |
| 34                                                                                                                                                                                     | <b>R253-117</b> | 253-117,<br>3004882                       | Seal - Outer Triple Lip       | 2       |                |
| 35                                                                                                                                                                                     | <b>R5-4038</b>  | 5-4038                                    | Sleeve - Wear Reel Shaft      | 2       |                |
| 36                                                                                                                                                                                     | <b>R3296-15</b> | 3296-15,<br>367029,<br>444742             | Locknut - 3/4-16 Nylon Jam    | 2       |                |
| 37                                                                                                                                                                                     | <b>R1503470</b> |                                           | Seal - Inner Wiper            | 2       |                |
| 38                                                                                                                                                                                     | <b>R1503230</b> |                                           | Washer - Thrust Outer Keyed   | 2       |                |
| 39                                                                                                                                                                                     | <b>R1503471</b> |                                           | Washer - Thrust SAE660 Bronze | 2       |                |
| 40                                                                                                                                                                                     | <b>R150333</b>  |                                           | Washer - Flat Keyed Outer SS  | 2       |                |
| 41                                                                                                                                                                                     | <b>R253-122</b> |                                           | Seal                          | 2       |                |
| 42                                                                                                                                                                                     | <b>R150676</b>  | 150676                                    | Spacer - 2-3/4 Dia x 1-1/4 L  | 0       |                |

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| Item No | R&R Part No. | OEM Part No.                 | Description                    | Qty Req | Order Quantity |
|---------|--------------|------------------------------|--------------------------------|---------|----------------|
| 43      | R150673      | 150673                       | Washer - 3 Repairable Roller   | 0       |                |
| 44      | R150678      |                              | Spacer - Grooved Roller 3/4    | 2       |                |
| 45      | R150691      |                              | Screw - Set Nyloc 3/8-16 x 3/8 | 4       |                |
| 46      | R170714      | 170714,<br>471240,<br>471242 | Fitting - Pressure Relief      | 2       |                |
| 47      | R100103      |                              | Roller End - Grooved           | 2       |                |
| 48      | R104102      |                              | Shaft - 26 Roller              | 1       |                |
| 49      | R1013810     |                              | Shaft - 1 SS Roller            | 1       |                |
| 51      | R75-1290     | 75-1290                      | Bearing - Roller               | 2       |                |
| 52      | R400182      | 400182                       | Bolt - Hex HD 5/16-18 x 5/8    | 2       |                |
| 53      | R446136      | 446134,<br>446136            | Washer - Lock 5/16 Zinc        | 2       |                |
| 54      | R445781      | 445781                       | Nut - 5/16-18 Whiz             | 2       |                |
| 55      | R415559      | 415559                       | Screw - Set 5/16-18 x 1        | 2       |                |
| 56      | R3001706     | 3001706                      | Scraper - 26 Grooved Roller    | 1       |                |
| 56      | R700508      |                              | Scraper - 26 Grooved Roller    | 1       |                |
| 57      | R3003811     | 3003811                      | Scraper - 30 Grooved Roller    | 1       |                |
| 57      | R700509      |                              | Scraper - 30 Grooved Roller    | 1       |                |
| 58      | R104117      |                              | Shaft - 30 Roller              | 1       |                |
| 59      | R1013820     |                              | Shaft - 1 SS Roller 2 Pc       | 1       |                |
| 61      | R150676A     |                              | Spacer - 1/8                   | 4       |                |
| 63      | R500534      | 500534,<br>R500534           | Bearing - with Cup             | 2       |                |

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Cutting Unit  
Rollers



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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

## **Replaces Jacobsen 30" 132640 Solid Roller & 1000384 Grooved Roller Parts**

|    |                |                   |                         |   |
|----|----------------|-------------------|-------------------------|---|
| 70 | <b>R366587</b> | 366587            | Shaft - Solid 30 Roller | 1 |
| 70 | <b>R104109</b> |                   | Shaft - 30 Solid Roller | 1 |
| 70 | <b>R366588</b> | 366588            | Shaft - 26 Roller       | 1 |
| 70 | <b>R104108</b> |                   | Shaft - 26 Solid Roller | 1 |
| 71 | <b>R338646</b> | 338646            | Seal - Outer Roller     | 2 |
| 72 | <b>R338647</b> | 338647            | Seal - Inner Roller     | 2 |
| 73 | <b>R366168</b> | 336168,<br>366168 | Sleeve - Wear Hardened  | 2 |
| 74 | <b>R338645</b> | 338645            | Deflector - Cup         | 2 |

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