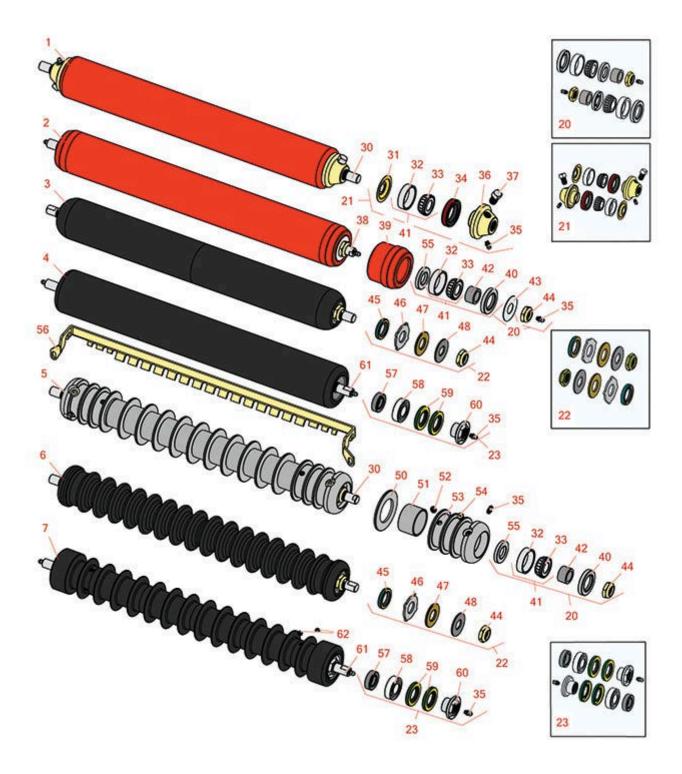




5" Cutting Unit Front Rollers







Qty

5" Cutting Unit Front Rollers OEM

Part No.	Part No.	Description	Req	Quantity
Front Rollers				
R700530	132202	Roller - Smooth Tubular Steel	0	
Tech Note: Constructed with a through shaft, this heavy-duty roller uses greasable tapered bearings for extended life.:				
R700535		Roller - Smooth Tubular Steel	0	
	d			
R1013610		Roller - Smooth UHMW Polyethylene	0	
Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:				
R1013675		Roller - Fusion Smooth UHMW Polyethylene	0	
Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:				
R100100	123268	Roller - Grooved Repairable Steel	0	
Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:				
R1013602		Roller - Grooved UHMW Polyethylene	0	
Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:				
R1013670		Roller - Grooved UHMW Polyethylene	0	
Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings.:				
haul Kits				
R100137		Overhaul Kit - Roller	1	
	Tech Note: Construction bearings for extended R700535  Tech Note: Construction bearings for extended R1013610  Tech Note: Machina steel shaft and required shaft and required Note: Machina on precision stainled R100100  Tech Note: Construction on the Construction of	R700530 132202  Tech Note: Constructed with a through shaft bearings for extended life.:  R700535  Tech Note: Constructed with a through shaft bearings for extended life.:  R1013610  Tech Note: Machined from solid UHMW, this steel shaft and requires no grease. UHMW m  R1013675  Tech Note: Machined from solid UHMW plas on precision stainless ball bearings.:  R100100 123268  Tech Note: Constructed with a through shaft repaired by unscrewing the ends and replace.  R1013602  Tech Note: Machined from solid UHMW, this stainless steel shaft and requires no bearing UHMW material prevents build-up of debris.  R1013670  Tech Note: Machined from solid UHMW plas patented deep groove design and turns on pathaul Kits	R700530 132202 Roller - Smooth Tubular Steel  Tech Note: Constructed with a through shaft, this heavy-duty roller uses greasable tapere bearings for extended life.:  R700535 Roller - Smooth Tubular Steel  Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapere bearings for extended life.:  R1013610 Roller - Smooth UHMW Polyethylene  Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainl steel shaft and requires no grease. UHMW material prevents build-up of debris.:  R1013675 Roller - Fusion Smooth UHMW Polyethylene  Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This rolle on precision stainless ball bearings.:  R100100 123268 Roller - Grooved Repairable Steel  Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:  R1013602 Roller - Grooved UHMW Polyethylene  Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:  R1013670 Roller - Grooved UHMW Polyethylene  Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This rolle patented deep groove design and turns on precision stainless ball bearings.:	Front Rollers  R700530 132202 Roller - Smooth Tubular Steel 0  Tech Note: Constructed with a through shaft, this heavy-duty roller uses greasable tapered bearings for extended life.:  R700535 Roller - Smooth Tubular Steel 0  Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:  R1013610 Roller - Smooth UHMW Polyethylene 0  Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:  R1013675 Roller - Fusion Smooth UHMW Polyethylene 0  Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:  R100100 123268 Roller - Grooved Repairable Steel 0  Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:  R1013602 Roller - Grooved UHMW Polyethylene 0  Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings.:  R1013670 Roller - Grooved UHMW Polyethylene 0

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# Replaces Jacobsen LF-550 Parts 5" Cutting Unit



Front Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
	Tech Note: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:						
21	R700505		Conversion Kit - Roller	1			
	Tech Note: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:						
22	R101399		Overhaul Kit - UHMW 2 Pc Roller	1			
	Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:						
23	R114-5430	114-5430	Overhaul Kit - Roller	1			
	Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:						
Othe	r Parts Avail	ıble					
30	R100102	3003416, 366589	Shaft - Roller	1			
31	R700502	700502	Retainer - Grease	2			
32	R254-79	254-79, 4121175	Cup - Bearing	2			
	Tech Note: Use R254-79M installation mandrel to properly install race.:						
33	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2			
34	R328062	328062	Seal - Roller	2			
35	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2			
36	R700501	700501	Roller End - Regreasable	2			
37	R412063	412063	Screw - Sq. HD. Set	2			

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5" Cutting Unit Front Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
38	R700538	700538	Shaft - Fits R700535	1	
39	R170308		Roller End - Solid 3	2	
40	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2	
41	R500534	500534, R500534	Bearing - with Cup	2	
42	R5-4038	5-4038	Sleeve - Wear Reel Shaft	2	
43	R150504	150504	Washer	2	
44	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
45	R1503470		Seal - Inner Wiper	2	
46	R1503230		Washer - Thrust Outer Keyed	2	
47	R1503471		Washer - Thrust SAE660 Bronze	2	
48	R150333		Washer - Flat Keyed Outer SS	2	
50	R150673	150673	Washer - 3 Repairable Roller	11	
51	R150676	150676	Spacer - 2-3/4 Dia x 1-1/4 L	10	
52	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
53	R100103		Roller End - Grooved	2	
54	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
55	R253-122		Seal	2	
56	R100110	100110, 391202	Scraper - Fits R100100	1	
	Tech Note:	Fits R100100 3" Grooved Roller - 1-1	/4" Spacing:		

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5" Cutting Unit Front Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
57	R114-3717		Seal	2	
58	R112-5290		Bearing - Stainless	2	
59	R112-7494		Seal	4	
60	R114-3745		Locknut - Bearing - Stainless	2	
61	R1013671		Shaft - Roller	1	
62	R300106		Screw - Set 5/16-18 x 1/4	4	