



Replaces Jacobsen LF-1880 Parts

Cutting Unit
Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Front Rollers

1	R101373		Roller - Grooved Repairable Steel	0	
<i>Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					

2	R1013770		Roller - Grooved UHMW Polyethylene	0	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i>					

R&R Rear Rollers

3	R4115860		Roller - Smooth Tubular Steel	0	
<i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					

4	R101396		Roller - Smooth UHMW Polyethylene	0	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					

Overhaul Kits

21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
<i>Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:</i>					

Other Parts Available

30	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
31	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2	
32	R253-152	3001656	Seal - Inner Roller	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
32	R338647	338647	Seal - Inner Roller	2	
<i>Tech Note: Fits O.E.M. 2811028 Roller Only:</i>					
33	R254-67	307108, 5000625, 500625	Cup - Bearing	2	
34	R254-68	307109, 5000625, 500625	Tapered Bearing Cone	2	
35	R2811039	2811039	Shaft - Rear Roller	1	
36	R3001762	30001762, 3001762	Sleeve - Wear Hardened	2	
37	R3005156	3005156	Sleeve - Wear Hardened	2	
<i>Tech Note: Fits O.E.M. 2811028 Roller Only:</i>					
37	R5-4038	5-4038	Sleeve - Wear Reel Shaft	2	
<i>Tech Note: Fits R101373 Roller Only:</i>					
38	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
39	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
40	R3296-33	444820, 445718, 445801	Locknut - 5/8-18 ESNA Jam	2	
41	R337593	3000983, 337593	Seal	2	
42	R2811030	2811030	Shaft	1	
46	R4115523	4115523	Spacer - Rear Roller	2	
47	R4115557	4115557	Washer	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
48	R4116934	4116934	Scraper - Grooved Roller	1	
<i>Tech Note: Fits O.E.M.2811028 Roller Only:</i>					
48	R101376		Scraper - Fits R101373 Roller	1	
<i>Tech Note: Fits R101373 Roller Only:</i>					
49	R4118379	4118379	Scraper - Rod	1	
53	R460026	460026	Pin - Cotter 1/8 x 3/4	2	
55	R500534	500534, R500534	Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
56	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
57	R100103		Roller End - Grooved	2	
58	R150676	150676	Spacer - 2-3/4 Dia x 1-1/4 L	0	
59	R150673	150673	Washer - 3 Repairable Roller	11	
60	R4121861	4121861	Bracket - LH Rear Roller Scraper	1	
61	R4121862	4121862	Bracket - RH Rear Roller Scraper	1	
62	R365246	365246	Bolt - Shoulder w/Nyloc Patch	2	
63	R443110	306562, 443110, 444762	Nut - 3/8-16 Hex	2	
64	R1503470		Seal - Inner Wiper	2	
65	R1503230		Washer - Thrust Outer Keyed	2	
66	R1503471		Washer - Thrust SAE660 Bronze	2	
67	R150333		Washer - Flat Keyed Outer SS	2	
68	R254-79	254-79, 4121175	Cup - Bearing	2	

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Detail Description: Use R254-79M installation mandrel to properly install race.:

69	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
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