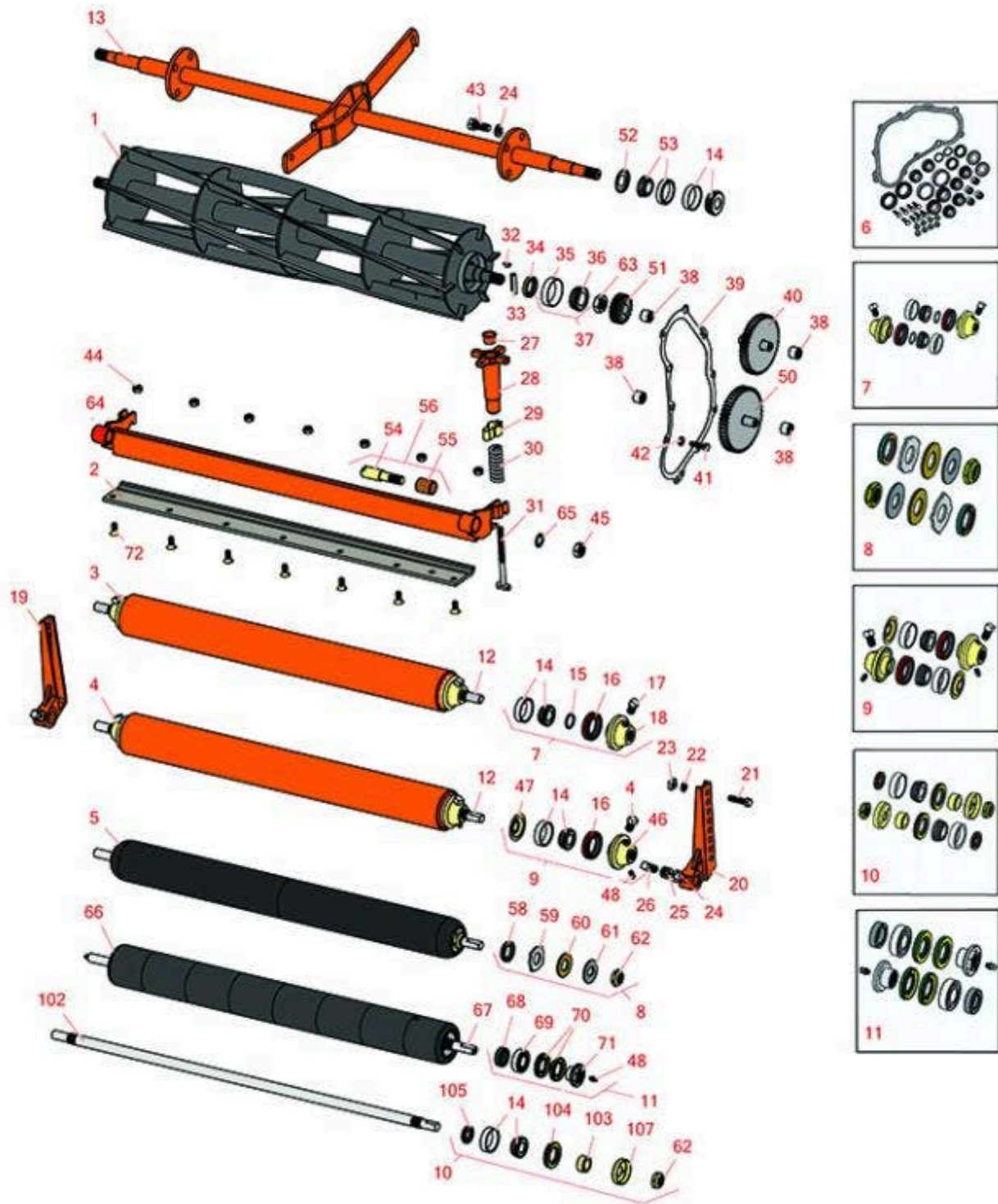




# Replaces Jacobsen HF-15 Parts

## Traction Unit



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# Replaces Jacobsen HF-15 Parts

## Traction Unit



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

### R&R Reels, Lifetime Guaranteed

|   |                |                   |                |   |  |
|---|----------------|-------------------|----------------|---|--|
| 1 | <b>R502671</b> | 108127,<br>502671 | Reel - 6 Blade | 1 |  |
|---|----------------|-------------------|----------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |  |                |   |  |
|---|----------------|--|----------------|---|--|
| 1 | <b>R502672</b> |  | Reel - 8 Blade | 1 |  |
|---|----------------|--|----------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |                   |                 |   |  |
|---|----------------|-------------------|-----------------|---|--|
| 1 | <b>R502675</b> | 108100,<br>502675 | Reel - 10 Blade | 1 |  |
|---|----------------|-------------------|-----------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

### R&R Bedknives, Lifetime Guaranteed

|   |                |        |                       |   |  |
|---|----------------|--------|-----------------------|---|--|
| 2 | <b>R325163</b> | 325163 | Bedknife - 30" 7 Hole | 1 |  |
|---|----------------|--------|-----------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |        |                           |   |  |
|---|----------------|--------|---------------------------|---|--|
| 2 | <b>R101251</b> | 315834 | Bedknife - Double Lip Fwy | 1 |  |
|---|----------------|--------|---------------------------|---|--|

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# Replaces Jacobsen HF-15 Parts

## Traction Unit



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |  |                               |   |  |
|---|-----------------|--|-------------------------------|---|--|
| 2 | <b>R101251L</b> |  | Bedknife - Double Lip Low Cut | 1 |  |
|---|-----------------|--|-------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

### R&R Rollers

|   |                |                   |                                          |   |  |
|---|----------------|-------------------|------------------------------------------|---|--|
| 3 | <b>R113897</b> | 113897,<br>132506 | Roller - Smooth Tubular Steel Oil Filled | 1 |  |
|---|----------------|-------------------|------------------------------------------|---|--|

*Tech Note: Constructed with a through shaft, this oil filled heavy-duty roller uses tapered bearings for extended life.:*

*Detail Description: Constructed with a through shaft, this oil filled heavy-duty roller uses tapered bearings for extended life.:*

|   |                |        |                                           |   |  |
|---|----------------|--------|-------------------------------------------|---|--|
| 4 | <b>R700500</b> | 700500 | Roller - Smooth Tubular Steel Regreasable | 1 |  |
|---|----------------|--------|-------------------------------------------|---|--|

*Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

|   |                 |  |                                   |   |  |
|---|-----------------|--|-----------------------------------|---|--|
| 5 | <b>R1013902</b> |  | Roller - Smooth UHMW Polyethylene | 1 |  |
|---|-----------------|--|-----------------------------------|---|--|

*Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|    |                 |  |                                          |   |  |
|----|-----------------|--|------------------------------------------|---|--|
| 66 | <b>R1013910</b> |  | Roller - Fusion Smooth UHMW Polyethylene | 1 |  |
|----|-----------------|--|------------------------------------------|---|--|

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# Replaces Jacobsen HF-15 Parts

## Traction Unit



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:*

*Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:*

### Overhaul Kits

|   |                |                         |   |
|---|----------------|-------------------------|---|
| 6 | <b>R500700</b> | Overhaul Kit - Fits Hyd | 1 |
|---|----------------|-------------------------|---|

*Tech Note: Includes 8 ea.: R400190 Bolts, R446136 Washers; 4 ea.: R359875 Bearings, R254-78 Bearings, R254-79 Bearing Cups; 2 ea.: R302755 Cups, R315872 Seals, R315914 Bearings, R328062 Seals, R359828 Rings, R459007 O-Rings, R502522 Bearings; 1 ea.: R390204 Gasket:*

*Detail Description: Includes 8 ea.: R400190 Bolts, R446136 Washers; 4 ea.: R359875 Bearings, R254-78 Bearings, R254-79 Bearing Cups; 2 ea.: R302755 Cups, R315872 Seals, R315914 Bearings, R328062 Seals, R359828 Rings, R459007 O-Rings, R502522 Bearings; 1 ea.: R390204 Gasket:*

|   |                |                                  |   |
|---|----------------|----------------------------------|---|
| 7 | <b>R100140</b> | Overhaul Kit - Oil Filled Roller | 1 |
|---|----------------|----------------------------------|---|

*Tech Note: Includes 2 ea.: R500574 Roller Collar, R500534 Bearing Cup & Cone, R459007 O-ring, R328062 Seal, R412063 Screw:*

*Detail Description: Includes 2 ea.: R500574 Roller Collar, R500534 Bearing Cup & Cone, R459007 O-ring, R328062 Seal, R412063 Screw:*

|   |                |                                 |   |
|---|----------------|---------------------------------|---|
| 8 | <b>R101399</b> | Overhaul Kit - UHMW 2 Pc Roller | 1 |
|---|----------------|---------------------------------|---|

*Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

|   |                |                         |   |
|---|----------------|-------------------------|---|
| 9 | <b>R700505</b> | Conversion Kit - Roller | 1 |
|---|----------------|-------------------------|---|

*Tech Note: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:*

*Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:*

|    |                |                       |   |
|----|----------------|-----------------------|---|
| 10 | <b>R100133</b> | Overhaul Kit - Roller | 1 |
|----|----------------|-----------------------|---|

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# Replaces Jacobsen HF-15 Parts

## Traction Unit



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Tech Note: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:*

*Detail Description: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:*

|    |                  |          |                       |   |  |
|----|------------------|----------|-----------------------|---|--|
| 11 | <b>R114-5430</b> | 114-5430 | Overhaul Kit - Roller | 1 |  |
|----|------------------|----------|-----------------------|---|--|

*Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerk, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:*

*Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerk, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:*

### Other Parts Available

|    |                |        |                |   |  |
|----|----------------|--------|----------------|---|--|
| 12 | <b>R328058</b> | 328058 | Shaft - Roller | 1 |  |
|----|----------------|--------|----------------|---|--|

|    |                |        |                              |   |  |
|----|----------------|--------|------------------------------|---|--|
| 13 | <b>R122038</b> | 122038 | Axle - Main Assy. Fits HF-15 | 1 |  |
|----|----------------|--------|------------------------------|---|--|

|    |                |                    |                    |   |  |
|----|----------------|--------------------|--------------------|---|--|
| 14 | <b>R500534</b> | 500534,<br>R500534 | Bearing - with Cup | 4 |  |
|----|----------------|--------------------|--------------------|---|--|

*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

|    |                |        |                 |   |  |
|----|----------------|--------|-----------------|---|--|
| 15 | <b>R459007</b> | 459007 | O-Ring - Roller | 2 |  |
|----|----------------|--------|-----------------|---|--|

|    |                |        |               |   |  |
|----|----------------|--------|---------------|---|--|
| 16 | <b>R328062</b> | 328062 | Seal - Roller | 2 |  |
|----|----------------|--------|---------------|---|--|

|    |                |        |                     |   |  |
|----|----------------|--------|---------------------|---|--|
| 17 | <b>R412063</b> | 412063 | Screw - Sq. HD. Set | 2 |  |
|----|----------------|--------|---------------------|---|--|

|    |                |        |                 |   |  |
|----|----------------|--------|-----------------|---|--|
| 18 | <b>R500574</b> | 500574 | Collar - Roller | 2 |  |
|----|----------------|--------|-----------------|---|--|

|    |                |        |                     |   |  |
|----|----------------|--------|---------------------|---|--|
| 19 | <b>R500763</b> | 500763 | Bracket - Roller LH | 1 |  |
|----|----------------|--------|---------------------|---|--|

|    |                |        |                     |   |  |
|----|----------------|--------|---------------------|---|--|
| 20 | <b>R500764</b> | 500764 | Bracket - Roller RH | 1 |  |
|----|----------------|--------|---------------------|---|--|

|    |                |        |                              |   |  |
|----|----------------|--------|------------------------------|---|--|
| 21 | <b>R400266</b> | 400266 | Bolt - Hex HD 3/8-16 x 1-1/2 | 2 |  |
|----|----------------|--------|------------------------------|---|--|

|    |                |                              |                   |   |  |
|----|----------------|------------------------------|-------------------|---|--|
| 22 | <b>R3254-6</b> | 3254-6,<br>446140,<br>446142 | Washer - Lock 3/8 | 2 |  |
|----|----------------|------------------------------|-------------------|---|--|

|    |                |        |                  |   |  |
|----|----------------|--------|------------------|---|--|
| 23 | <b>R444510</b> | 444510 | Nut - 3/8-16 Sq. | 2 |  |
|----|----------------|--------|------------------|---|--|

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## Replaces Jacobsen HF-15 Parts

Traction Unit



| Item No                                                     | R&R Part No.   | OEM Part No.      | Description                  | Qty Req | Order Quantity |
|-------------------------------------------------------------|----------------|-------------------|------------------------------|---------|----------------|
| 24                                                          | <b>R446154</b> | 446152,<br>446154 | Washer - Lock 1/2            | 2       |                |
| 25                                                          | <b>R443818</b> | 443818            | Nut - 1/2-13 Hex Jam Zinc    | 2       |                |
| 26                                                          | <b>R412003</b> | 412003            | Screw - 1/2-13 x 1-1/2 Sq HD | 2       |                |
| 27                                                          | <b>R312794</b> | 312794            | Plug - Adj. Handle           | 2       |                |
| 28                                                          | <b>R500548</b> | 500548            | Handle - Adjusting           | 2       |                |
| 29                                                          | <b>R315964</b> | 315964            | Spring - Friction            | 2       |                |
| 30                                                          | <b>R315966</b> | 315966            | Spring - Adjusting           | 2       |                |
| <i>Tech Note: Spring overall length is 2-3/4":</i>          |                |                   |                              |         |                |
| <i>Detail Description: Spring overall length is 2-3/4":</i> |                |                   |                              |         |                |
| 31                                                          | <b>R315965</b> | 315965            | Screw - Adjusting Fairway    | 2       |                |
| <i>Tech Note: 4-1/2" overall length:</i>                    |                |                   |                              |         |                |
| <i>Detail Description: 4-1/2" overall length:</i>           |                |                   |                              |         |                |
| 32                                                          | <b>R315877</b> | 315877            | Key - Pinion Gear            | 4       |                |
| 33                                                          | <b>R461406</b> | 461406            | Pin - Roll                   | 2       |                |
| 34                                                          | <b>R315872</b> | 315872,<br>336781 | Seal - Reel                  | 2       |                |
| 35                                                          | <b>R302755</b> | 302755            | Cup - Bearing                | 2       |                |
| 36                                                          | <b>R315914</b> | 315914            | Tapered Bearing Cone         | 2       |                |
| 37                                                          | <b>R500711</b> | 500711            | Bearing - with Cup           | 2       |                |
| 38                                                          | <b>R359875</b> | 359875            | Bearing - Needle             | 4       |                |
| 39                                                          | <b>R390204</b> | 390204            | Gasket - Cover (Fits HF-15)  | 1       |                |
| 40                                                          | <b>R131170</b> | 131170,<br>162219 | Gear - Int (Fits HF-15)      | 1       |                |

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## Replaces Jacobsen HF-15 Parts

*Traction Unit*



| Item No | R&R Part No. | OEM Part No.                           | Description                        | Qty Req | Order Quantity |
|---------|--------------|----------------------------------------|------------------------------------|---------|----------------|
| 41      | R400190      | 352737,<br>400190                      | Bolt - Hex HD 5/16-18 x 1-1/4 GR5  | 8       |                |
| 42      | R446136      | 446134,<br>446136                      | Washer - Lock 5/16 Zinc            | 8       |                |
| 43      | R400406      | 400406                                 | Bolt - Hex HD 1/2-13 x 1-1/4       | 8       |                |
| 44      | R101271      | 445684                                 | Nut - Bedknife                     | 7       |                |
| 45      | R443828      | 443828                                 | Nut - 5/8-18 Hex                   | 2       |                |
| 46      | R700501      | 700501                                 | Roller End - Regreasable           | 2       |                |
| 47      | R700502      | 700502                                 | Retainer - Grease                  | 2       |                |
| 48      | R302-5       | 302-5,<br>471214,<br>471223,<br>471226 | Fitting - Grease                   | 2       |                |
| 50      | R162220      | 162220                                 | Gear - Idler w/Shaft               | 1       |                |
| 51      | R336825      | 336825                                 | Gear - Pinion Fits HF-15           | 1       |                |
| 52      | R359828      | 359828                                 | Ring - Nilos                       | 2       |                |
| 53      | R502522      | 502522                                 | Tapered Bearing Set - Cup and Cone | 2       |                |
| 54      | R315909      | 315909                                 | Stud - Bedknife Backing            | 2       |                |
| 55      | R545723      | 545723                                 | Bushing - For Backing Stud         | 2       |                |
| 56      | R500264      | 500264                                 | Stud - with Bushing                | 2       |                |
| 58      | R1503470     |                                        | Seal - Inner Wiper                 | 2       |                |
| 59      | R1503230     |                                        | Washer - Thrust Outer Keyed        | 2       |                |
| 60      | R1503471     |                                        | Washer - Thrust SAE660 Bronze      | 2       |                |
| 61      | R150333      |                                        | Washer - Flat Keyed Outer SS       | 2       |                |

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## Replaces Jacobsen HF-15 Parts

*Traction Unit*



| Item No | R&R Part No.    | OEM Part No.                  | Description                    | Qty Req | Order Quantity |
|---------|-----------------|-------------------------------|--------------------------------|---------|----------------|
| 62      | <b>R3296-15</b> | 3296-15,<br>367029,<br>444742 | Locknut - 3/4-16 Nylon Jam     | 2       |                |
| 63      | <b>R444742</b>  | 444742                        | Nut - 3/4-16 Gripco Centerlock | 2       |                |
| 64      | <b>R130304</b>  | 130304                        | Backing Bar - Bed Knife        | 2       |                |

*Tech Note: Includes R545723:*

*Detail Description: Includes R545723:*

|    |                |        |                              |   |  |
|----|----------------|--------|------------------------------|---|--|
| 65 | <b>R447224</b> | 447224 | Washer - Lock 5/8 Int Star Z | 2 |  |
|----|----------------|--------|------------------------------|---|--|

### **Replaces Jacobsen 132506 Roller Parts**

|     |                  |                   |                                   |   |  |
|-----|------------------|-------------------|-----------------------------------|---|--|
| 67  | <b>R1013911</b>  |                   | Shaft                             | 1 |  |
| 68  | <b>R114-3717</b> |                   | Seal                              | 2 |  |
| 69  | <b>R112-5290</b> |                   | Bearing - Stainless               | 2 |  |
| 70  | <b>R112-7494</b> |                   | Seal                              | 4 |  |
| 71  | <b>R114-3745</b> |                   | Locknut - Bearing - Stainless     | 2 |  |
| 72  | <b>R101270</b>   | 402698,<br>403757 | Screw - Bedknife 3/8-24 x 13/16   | 7 |  |
| 102 | <b>R339051</b>   | 339051            | Shaft - Roller - Fits OEM Rollers | 1 |  |
| 103 | <b>R366168</b>   | 336168,<br>366168 | Sleeve - Wear Hardened            | 2 |  |
| 104 | <b>R338646</b>   | 338646            | Seal - Outer Roller               | 2 |  |
| 105 | <b>R338647</b>   | 338647            | Seal - Inner Roller               | 2 |  |
| 107 | <b>R338645</b>   | 338645            | Deflector - Cup                   | 2 |  |

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