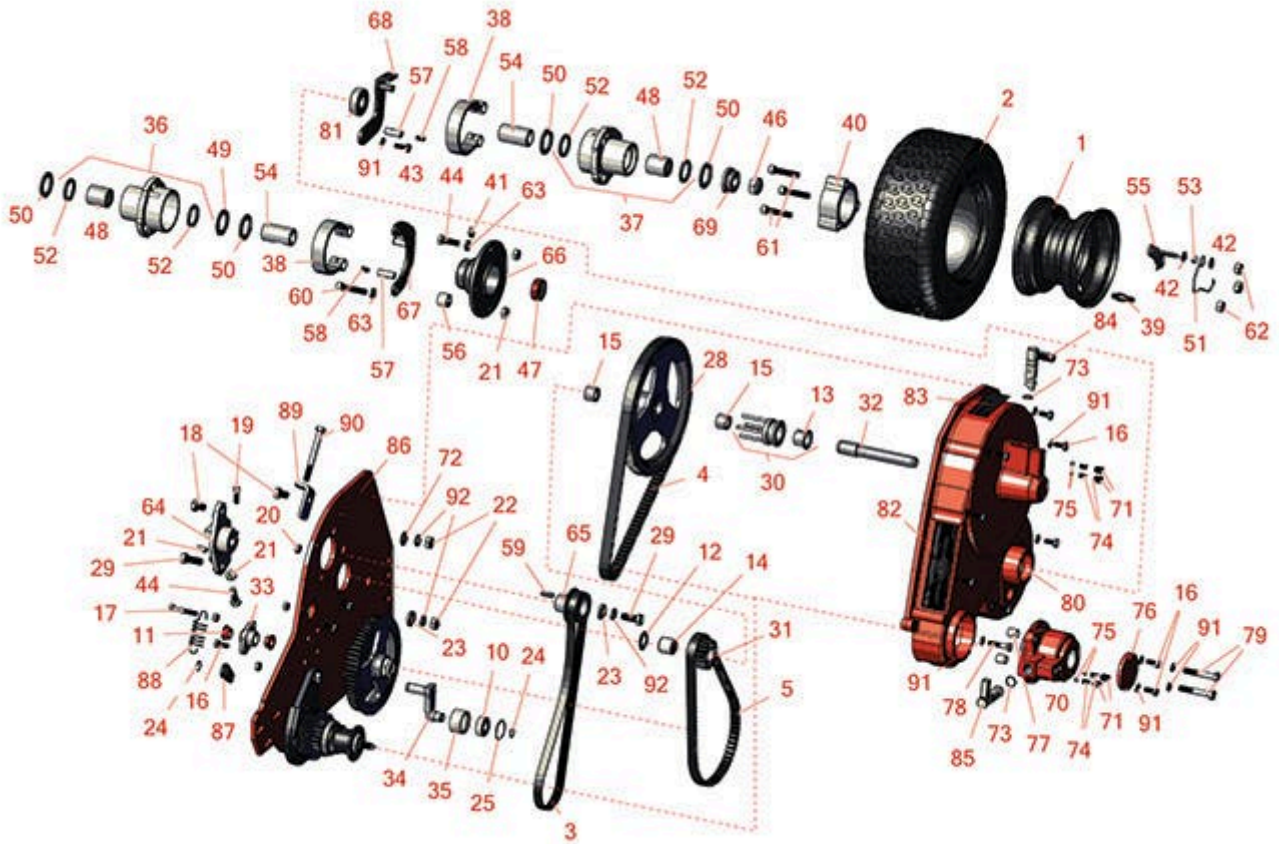




# Replaces Jacobsen Greens King 422

## Parts

*Traction Unit  
Drive Housing*



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# Replaces Jacobsen Greens King 422

## Parts

Traction Unit

Drive Housing



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<b>Tires</b>					
1	<b>R5002905</b>	5002905	Wheel Assy - 3x5	2	
2	<b>RCT5110101</b>	554847	Tire - 11x4.00-5 Nhs (2 Ply) Carlisle Turf Saver	2	
<b>Belts</b>					
3	<b>R2810713</b>	2810713	Belt - 7 Rib Micro V	1	
4	<b>R5001124</b>	2811363	Belt - 112 Tooth .460 Wide	1	
5	<b>R5002403</b>	2811071	Belt - 80 Tooth x 17mm WIDE(.669)	1	
<b>Other Parts Available</b>					
10	<b>R344545</b>	344545	Bearing - Roller Brush Brkt	1	
11	<b>R352936</b>	352936	Bushing - Bronze	2	
12	<b>R359864</b>	359864	Flat Washer - Hardened 5/8 x 1.100	0	
13	<b>R366725</b>	366725	Bushing - Flanged	1	
14	<b>R367553</b>	367553	Bearing - Needle	1	
15	<b>R367554</b>	367554	Bearing - Needle	2	
16	<b>R400106</b>	400106	Bolt - Hex HD 1/4-20 x 5/8	12	
17	<b>R400116</b>	400116	Bolt - Hex HD 1/4-20 x 1-1/2	1	
18	<b>R400254</b>	400254	Bolt - Hex HD 3/8-16 x 1/2	2	
19	<b>R434031</b>	434031	Bolt - Soc HD Cap 1/4-20 x 3/4 Nyloc	1	
20	<b>R443102</b>	443102	Nut - 1/4-20 Yellow Zinc	10	
21	<b>R443106</b>	443106	Nut - 5/16-18 Y/Zinc Plated	3	
22	<b>R443110</b>	306562, 443110, 444762	Nut - 3/8-16 Hex	2	

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## Parts

Traction Unit

Drive Housing



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
23	<b>R366653</b>	366653	Spacer	2	
24	<b>R458006</b>	458006	Ring - Retaining	2	
25	<b>R458105</b>	458105	Ring - Retaining	1	
28	<b>R503685</b>	503685	Pulley - 80 Tooth	1	
29	<b>RF3205</b>	400188, 400262	Bolt - Hex HD 3/8-16 x 1	2	
30	<b>R1000056</b>	1000056	Traction Clutch	1	
<i>Tech Note: Includes R366725:</i>					
31	<b>R5002447</b>	5002447	Pulley - 18 Tooth	1	
32	<b>R3001273</b>	3001273	Shaft - Belts	1	
33	<b>R2810550</b>	2810550	Bracket - Idler	1	
34	<b>R2809665</b>	2809665	Idler - Arm	1	
35	<b>R2809666</b>	2809666	Pulley - Belt Idler	1	
36	<b>R1000476</b>	1000476	Hub Assy - RH	1	
<i>Tech Note: Includes R338766 &amp; R366705:</i>					
37	<b>R1000477</b>	1000477	Hub Assy - LH	1	
<i>Tech Note: Includes R338766 &amp; R366705:</i>					
38	<b>R164056</b>	164056	Band - Brake	2	
39	<b>R232-27</b>	232-27, 360111	Stem - Valve w/ Cap	2	
40	<b>R271920</b>	271920	Spacer - Wheel	2	

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## Parts

*Traction Unit*

*Drive Housing*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
41	<b>R302-5</b>	302-5, 471214, 471223, 471226	Fitting - Grease	1	
42	<b>R453009</b>	3256-23, 452004, 452006, 452008, 453009	Washer - Flat 5/16 SAE	12	
43	<b>R321-4</b>	321-4, 400108	Bolt - Hex HD 1/4-20 x 3/4	2	
44	<b>R322-5</b>	400188	Bolt - Hex HD 5/16-18 x 1	2	
46	<b>R3296-33</b>	444820, 445718, 445801	Locknut - 5/8-18 ESNA Jam	2	
47	<b>R337678</b>	337678, 365753	Seal - Clutch Shaft Bearing	1	
48	<b>R338766</b>	338766	Bearing - Clutch Differential Shaft	1	
49	<b>R361451</b>	361451	Flat Washer 1 x 1-1/2 Hardened Thrust	1	
50	<b>R366697</b>	366697	Spacer - Bronze Thrust	4	
51	<b>R366704</b>	366704	Spring - Wheel Lock	2	
52	<b>R366705</b>	366705	Seal - Grease	2	
53	<b>R366716</b>	366716	Spacer - Wheel	6	
54	<b>R366717</b>	366717	Clutch Sleeve - Wheel	2	
55	<b>R366719</b>	366719	Latch - Wheel	2	
56	<b>R366737</b>	366737	Spacer - Wheel	2	
57	<b>R366742</b>	366742	Pivot Pin w/Set Screw - Brake Band	2	
58	<b>R415513</b>	415513	Screw - Set 1/4-20 x 1/2 Cup Pt	2	

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## Parts

*Traction Unit*

*Drive Housing*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
59	<b>R367082</b>	367082	Key - 3/16 Sq. x 3/4	1	
60	<b>R434032</b>	434032	Screw - Soc HD 5/16-18 x 1-3/4	2	
61	<b>R434049</b>	434049	Bolt - Soc HD Cap 5/16-18 x 2	6	
62	<b>R444718</b>	444718	Nut - 5/16-18 Center Lock YZ	6	
63	<b>R446136</b>	446134, 446136	Washer - Lock 5/16 Zinc	6	
64	<b>R2000148</b>	2000148	Bracket - Bearing	1	
65	<b>R3007847</b>	3007847	Pulley - 7 Rib Micro V	1	
66	<b>R132658</b>	132658	Housing - Parking Brake	1	
67	<b>R132663</b>	132663	Bracket - Brake Mounting RH	1	
68	<b>R164063</b>	164063	Bracket - Brake Mounting LH	1	
69	<b>R366718</b>	366716, 366718	Latching Collar - Wheel	2	
70	<b>R220317</b>	220317	Shifter Housing - Orange	1	
71	<b>R250413</b>	250413	Screw - Set 3/8-16 x 1/2	4	
72	<b>R453011</b>	453011	Washer - Flat 3/8 SAE Y/Zinc	2	
73	<b>R339910</b>	339910	O-Ring	2	
74	<b>R343848</b>	343848	Spring	4	
75	<b>R343850</b>	343850	Ball Bearing - 1/4	4	
76	<b>R366710</b>	366710	Cover	1	
77	<b>R366715</b>	366715	Spacer	2	
78	<b>R400112</b>	400112, 400114	Bolt - Hex HD 1/4-20 x 1-1/4	4	

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## Parts

*Traction Unit*

*Drive Housing*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
79	<b>R400196</b>	400196	Bolt - Hex HD 5/16-18 x 2	2	
80	<b>R503638</b>	503638	Belt Cover - Orange	1	
81	<b>RA203603</b>	366707, A203603	Bearing	1	
82	<b>R2811092</b>	2811092	Decal - Warning	1	
83	<b>R3001792</b>	3001792	Decal - Reel Clutch	1	
84	<b>R3000660</b>	3000660	Traction Clutch Lever	1	
85	<b>R3004402</b>	3004402	Lever - Shifter Shaft	1	
86	<b>R2811121</b>	2811121	Frame - LH	1	
87	<b>R2809667</b>	2809667	Bracket - Idler - Spring	1	
88	<b>R2809669</b>	2809669	Spring - Idler	1	
89	<b>R3009434</b>	3009434	Bracket - Belt Adjusting	1	
90	<b>R2500485</b>	2500485	Bolt - Hex HD 5/16-18 x 3	1	
91	<b>R3253-3</b>	3253-3, 446128, 446130	Washer - Lock 1/4	14	
92	<b>R3254-6</b>	3254-6, 446140, 446142	Washer - Lock 3/8	1	

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