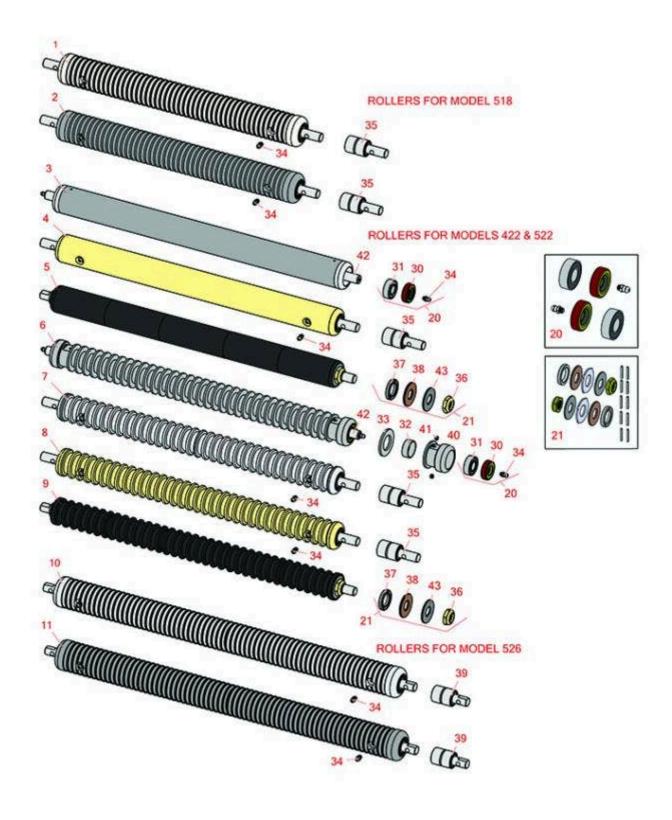




Cutting Unit Front Rollers







Cutting Unit Front Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity			
R&R	Rollers to fit 518			'				
1	R101129	68618	Roller - Grooved Machined Aluminum	1				
	Tech Note: Machin							
2	R101130	68616	Roller - Grooved Solid Steel	1				
	Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:							
R&R	Rollers to fit 422 &	3. 522						
3	R158776	158776, 162917	Roller - Smooth Tubular Steel	1				
	Tech Note: Constructed with a through shaft and greasable ball bearings.:							
4	R101126		Roller - Smooth Solid Steel	1				
	Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:							
5	R101336		Roller - Smooth UHMW Polyethylene	1				
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:							
6	R68527R		Roller - Grooved Repairable Steel	1				
	Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:							
7	R101123		Roller - Grooved Machined Solid Aluminum	1				
	Tech Note: Machined from solid aluminum, this lightweight roller uses greasable "water-pump style bearings.:							
8	R68577	68577	Roller - Grooved Machined Solid Steel	1				

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Cutting Unit Front Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity			
	Tech Note: Machin bearings.:	ned from solid steel, this h	eavyweight roller uses greasable "water-pum	p" style				
9	R101330		Roller - Grooved UHMW Polyethylene	1				
	Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:							
R&R I	Rollers to fit 526							
10	R101127	67617	Roller - Grooved Machined Aluminum	1				
	Tech Note: Machined from solid aluminum, this roller uses greasable "water-pump" style bearings.:							
11	R101128	68628	Roller - Grooved Machined Solid Steel	1				
	Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:							
Overl	haul Kits							
20	R100130	100130	Overhaul Kit - Roller	1				
	Tech Note: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:							
21	R101395	100139, 101395	Overhaul Kit - UHMW Roller	1				
	Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:							
Othe	r Parts Available							
30	R305115	305115	Seal - Roller	2				
31	R303558	303558	Bearing - Roller	2				
32	R150651		Spacer - 2-3/8 Roller	34				

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Cutting Unit Front Rollers

	OEM Part No.	Description	Qty Req	Order Quantity		
R150652	150652, 325262	Washer - 2 Roller	33			
R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2			
R101481	101481, 311839	Bearing - Roller	2			
Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller:						
R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2			
R150347T		Seal - Nonstick Lip	2			
R150334A		Washer - Thrust SAE660 Bronze	2			
R75-1290	75-1290	Bearing - Roller	2			
R150650		Roller End - 2 Repairable	2			
R150690	150690, 415509	Screw - Set 1/4-20 x 1/4	4			
R102030	102030	Shaft - Front Roller	1			
R150333		Washer - Flat Keyed Outer SS	2			
		Part No. Part No. R150652 150652, 325262 R302-5, 471214, 471223, 471226 R101481 101481, 311839 Tech Note: Fits R&R Machined Grooved Roller & St. 3296-15, 367029, 444742 R150347T R150334A R75-1290 75-1290 R150650 150690, 415509 R102030 102030	Part No. Description R150652 150652, 325262 Washer - 2 Roller R302-5, 471214, 471223, 471223, 471226 Fitting - Grease R101481 101481, 311839 Bearing - Roller Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: R3296-15 367029, 444742 Locknut - 3/4-16 Nylon Jam R150347T Seal - Nonstick Lip R150334A Washer - Thrust SAE660 Bronze R75-1290 Bearing - Roller R150650 Roller End - 2 Repairable R150690 150690, 415509 Screw - Set 1/4-20 x 1/4 R102030 Shaft - Front Roller	Part No. Description Req R150652 150652, 325262 Washer - 2 Roller 33 R302-5, 471214, 471223, 471226 Fitting - Grease 2 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 2 R3296-15, 367029, 444742 Locknut - 3/4-16 Nylon Jam 2 R150347T Seal - Nonstick Lip 2 R75-1290 Bearing - Roller 2 R75-1290 Bearing - Roller 2 R150650 Roller End - 2 Repairable 2 R150690, 415509 Screw - Set 1/4-20 x 1/4 4 R102030 102030 Shaft - Front Roller 1		