



# Replaces Jacobsen Blitzzer Parts

Cutting Unit  
Optional Rollers



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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rollers

|   |                |                   |                                          |   |  |
|---|----------------|-------------------|------------------------------------------|---|--|
| 1 | <b>R113897</b> | 113897,<br>132506 | Roller - Smooth Tubular Steel Oil Filled | 1 |  |
|---|----------------|-------------------|------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this oil filled heavy-duty roller uses tapered bearings for extended life.:*

|   |                |        |                                           |   |  |
|---|----------------|--------|-------------------------------------------|---|--|
| 2 | <b>R700500</b> | 700500 | Roller - Smooth Tubular Steel Regreasable | 1 |  |
|---|----------------|--------|-------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

|   |                 |  |                                   |   |  |
|---|-----------------|--|-----------------------------------|---|--|
| 3 | <b>R1013902</b> |  | Roller - Smooth UHMW Polyethylene | 1 |  |
|---|-----------------|--|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |                 |  |                                          |   |  |
|---|-----------------|--|------------------------------------------|---|--|
| 4 | <b>R1013910</b> |  | Roller - Fusion Smooth UHMW Polyethylene | 1 |  |
|---|-----------------|--|------------------------------------------|---|--|

*Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:*

## Overhaul Kits

|    |                |  |                         |   |  |
|----|----------------|--|-------------------------|---|--|
| 20 | <b>R700505</b> |  | Conversion Kit - Roller | 1 |  |
|----|----------------|--|-------------------------|---|--|

*Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:*

|    |                |  |                                  |   |  |
|----|----------------|--|----------------------------------|---|--|
| 21 | <b>R100140</b> |  | Overhaul Kit - Oil Filled Roller | 1 |  |
|----|----------------|--|----------------------------------|---|--|

*Detail Description: Includes 2 ea.: R500574 Roller Collar, R500534 Bearing Cup & Cone, R459007 O-ring, R328062 Seal, R412063 Screw:*

|    |                |  |                                 |   |  |
|----|----------------|--|---------------------------------|---|--|
| 22 | <b>R101399</b> |  | Overhaul Kit - UHMW 2 Pc Roller | 1 |  |
|----|----------------|--|---------------------------------|---|--|

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

|    |                  |          |                       |   |  |
|----|------------------|----------|-----------------------|---|--|
| 23 | <b>R114-5430</b> | 114-5430 | Overhaul Kit - Roller | 1 |  |
|----|------------------|----------|-----------------------|---|--|

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*Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:*

## Other Parts Available

|                                                                                                 |                 |                                           |                               |   |  |
|-------------------------------------------------------------------------------------------------|-----------------|-------------------------------------------|-------------------------------|---|--|
| 30                                                                                              | <b>R328058</b>  | 328058                                    | Shaft - Roller                | 1 |  |
| 31                                                                                              | <b>R328062</b>  | 328062                                    | Seal - Roller                 | 2 |  |
| 32                                                                                              | <b>R500574</b>  | 500574                                    | Collar - Roller               | 2 |  |
| 33                                                                                              | <b>R412063</b>  | 412063                                    | Screw - Sq. HD. Set           | 2 |  |
| 34                                                                                              | <b>R459007</b>  | 459007                                    | O-Ring - Roller               | 2 |  |
| 35                                                                                              | <b>R700502</b>  | 700502                                    | Retainer - Grease             | 2 |  |
| 36                                                                                              | <b>R700501</b>  | 700501                                    | Roller End - Regreasable      | 2 |  |
| 37                                                                                              | <b>R302-5</b>   | 302-5,<br>471214,<br>471223,<br>471226    | Fitting - Grease              | 2 |  |
| 38                                                                                              | <b>R500534</b>  | 500534,<br>R500534                        | Bearing - with Cup            | 4 |  |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |                 |                                           |                               |   |  |
| 39                                                                                              | <b>R1503230</b> |                                           | Washer - Thrust Outer Keyed   | 1 |  |
| 40                                                                                              | <b>R150333</b>  |                                           | Washer - Flat Keyed Outer SS  | 1 |  |
| 41                                                                                              | <b>R1503470</b> |                                           | Seal - Inner Wiper            | 1 |  |
| 42                                                                                              | <b>R1503471</b> |                                           | Washer - Thrust SAE660 Bronze | 1 |  |
| 43                                                                                              | <b>R3296-15</b> | 3296-15,<br>367029,<br>444742             | Locknut - 3/4-16 Nylon Jam    | 1 |  |
| 44                                                                                              | <b>R254-78</b>  | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone          | 2 |  |

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| 45                                                                                      | <b>R254-79</b>   | 254-79,<br>4121175 | Cup - Bearing                 | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |                  |                    |                               |         |                |
| 46                                                                                      | <b>R114-3717</b> |                    | Seal                          | 2       |                |
| 47                                                                                      | <b>R112-7494</b> |                    | Seal                          | 4       |                |
| 48                                                                                      | <b>R112-5290</b> |                    | Bearing - Stainless           | 2       |                |
| 49                                                                                      | <b>R114-3745</b> |                    | Locknut - Bearing - Stainless | 2       |                |
| 50                                                                                      | <b>R1013911</b>  |                    | Shaft                         | 1       |                |

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