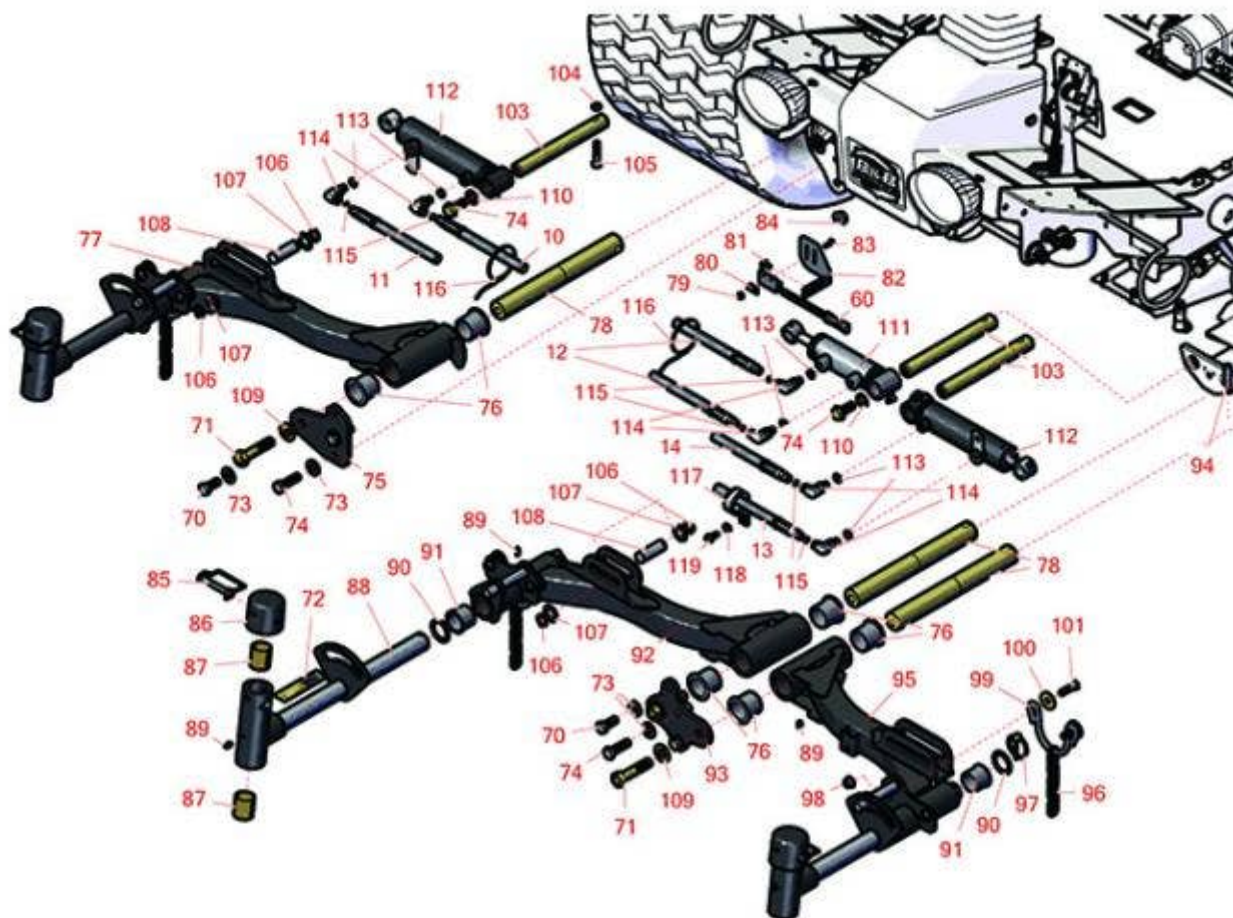




Front Lift Arm



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Replaces Toro Reelmaster 5610-D Parts

Traction Unit - Models 03690 & 03691

Front Lift Arm



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Overhaul Kits

1	R110-6460	110-6460	Seal Kit - Fits R107-2033 & R107-2034 Cyl	1	
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Tech Note: Fits 2006-2007:

2	R133-2900	119-6992, 133-2900	Seal Kit - Hydraulic Cylinder	1	
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Tech Note: Fits 2011 & Up:

Detail Description: Fits R119-6987, R119-6988 & R120-9980 Cylinders:

Hoses

10	R106-3693	106-3693	Hydraulic Hose Assy	1	
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11	R106-3692	106-3692	Hydraulic Hose Assy	1	
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12	R93-6887	93-6887	Hydraulic Hose Assy	2	
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13	R85-4940	85-4940	Hydraulic Hose Assy	1	
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14	R106-3691	106-3691	Hydraulic Hose Assy	1	
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Gauges and Controls

60	R105-0023	105-0023	Sensor - Proximity	1	
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Other Parts Available

70	R325-5	01-150-0250, 01-178-0810, 19-8000, 20-86-AGD, 3226-1, 325-5, 513375	Bolt - Hex HD 1/2-13 x 1-1/4	2	
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Tech Note: Fits 2010 & Up:

70	R400438	3213-1	Bolt - Hex HD 1/2-20 x 1	2	
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Tech Note: Fits 2007-2009:

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Traction Unit - Models 03690 & 03691

Front Lift Arm



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
71	R327-7	01-150-0700, 01-150-0710, 01-178-1020, 20-125-AGD, 20-126-AGD, 327-7	Bolt - Hx HD	3	
<i>Tech Note: Fits 2010 & Up:</i>					
71	R325-8	01-150-0590, 01-178-0816, 20-89-AGD, 3226-4, 325-8	Bolt	3	
<i>Tech Note: Fits 2007-2009:</i>					
71	R3234-27	3234-27	Bolt - 1/2-13 x 2 Hex	3	
<i>Tech Note: Fits 2006-2007:</i>					
72	R110-9642	110-9642	Decal	3	
73	R87-7270-01	87-7270	Washer - Flat 1/2	6	
74	R325-7	01-150-0380, 01-178-0814, 3226-3, 325-7, 48-9490	Bolt - 1/2-13 x 1 3/4 Hex HD Gr 5	4	
<i>Tech Note: Fits 2010 & Up:</i>					
74	R3234-38	3234-38	Bolt - Flanged Hex 1/2-13 x 1-1/4	4	
75	R110-0939-01	110-0939-01	Plate - Bridge - 5	1	
<i>Tech Note: Fits 2006-2009:</i>					
75	R117-5153-01	117-5153-01	Plate-Bridge 5	1	
<i>Tech Note: Fits 2010 & Up:</i>					
76	R69-6470	69-6470	Bushing - Flanged	6	

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Traction Unit - Models 03690 & 03691

Front Lift Arm



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
77	R110-0995	110-0995	Lift Arm - No. 5	1	
78	R95-8531	95-8531	Pivot Shaft	3	
<i>Tech Note: Fits 2006-2009:</i>					
78	R117-0208	117-0208	Shaft- Pivot - Lift Arm	3	
<i>Tech Note: Fits 2010 & Up:</i>					
79	R3296-2	32127-10, 3296-2, 9157404	Nut - #10 Lock	1	
80	R100-4872	100-4872, 104-7702	Plate-Switch - Neutral	1	
81	R3229-1	01-173-0406, 01-178-0408, 3229-1, 3229-25, 900015P	Bolt - 1/4-20 x 3/4 - Carriage	2	
82	R110-0919	110-0919	Bracket-Switch	1	
83	R3229-34	3229-34	Bolt- Carriage 10	1	
84	R32128-23	32128-23, 3218-23, 99-5107	Nut - Lock Hex Flanged 1/2-13	1	
85	R107-7400	107-7400	Pin - Lynch	3	
86	R107-4027	107-4027	Cap - Pivot Yoke	3	
87	R256-254	256-254	Bushing 1-1/8 x 1.375 x 1.5	6	
88	R107-2052	107-2052, 138-1248	Pivot Yoke Assy	3	

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Traction Unit - Models 03690 & 03691

Front Lift Arm



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
89	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	5	
90	R76-2980	76-2980	Washer - Thrust	6	
91	R104-0015	104-0015, 104-8339	Bushing - Flanged	6	
92	R110-0991	110-0991	Lift Arm - No. 1	1	
93	R110-0938-01	110-0938-01	Plate - Bridge	1	
<i>Tech Note: Fits 2006-2009:</i>					
93	R117-5154-01	117-5154-01	Plate-Bridge 1 and 4	1	
<i>Tech Note: Fits 2010 & Up:</i>					
94	R32121-122	01-153-0140, 32121-122	Pin - Roll 1/2 x 2	3	
95	R114-8874	114-8874	Lift Arm - No. 4	1	
<i>Tech Note: Fits 2008 & Up:</i>					
95	R110-0994	110-0994	Lift Arm - No. 4	1	
<i>Tech Note: Fits 2006-2007:</i>					
96	R84-2451	84-2451	Chain - Straight 5	3	
97	R92-1298	92-1298	Pin - Klik	3	

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Traction Unit - Models 03690 & 03691

Front Lift Arm



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
98	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	6	
99	R110-0922	110-0922	Hoop - Chain	3	
100	R63-8410	53-6380, 63-4810, 63-8410	Washer - Isolator Bushing	6	
101	R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	6	
103	R117-0148	117-0148	Pin - Hyd Cyl	3	
<i>Tech Note: Fits 2010 & Up:</i>					
103	R107-2077	107-2077	Pin - Cylinder	3	
<i>Tech Note: Fits 2006-2009:</i>					
104	R3296-59	3296-59	Locknut - 3/8-16 Nylon Jam	3	
104	R444850	3296-59	Nut - 3/8-16 Jam Center Lock	3	

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Replaces Toro Reelmaster 5610-D Parts

Traction Unit - Models 03690 & 03691

Front Lift Arm



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
105	R323-9	01-150-0190, 01-150-1540, 01-178-0614, 107229, 20-50-AD, 20-50-AGD, 30-9430, 32105-4, 3224-5, 323-9, 513363, 513364, 5377, 908037P	Bolt - Hex HD 3/8-16 x 1-3/4	3	
106	R32120-93	32120-93	Snap Ring - HD	6	
107	R3-6498	3--6498, 3-6498, 47-8270	Washer - Thrust	6	
108	R104-0046	104-0046	Pin - Slide - Cylinder	3	
109	R99-7667	99-7667	Washer - Flat 5/8	3	
110	R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	3	
110	R3256-26	01-166-0540, 01-166-0820, 17-2530, 24-13-BD, 30-8570, 3256-26, 356206, 48-9390	Washer - 1/2 in	3	

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Traction Unit - Models 03690 & 03691

Front Lift Arm



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
111	R107-2034	107-2034, 110-9034	Hydraulic Cylinder	1	
112	R119-6987	119-6987	Hyd Cylinder Assy	2	
<i>Tech Note: Fits 2011 & Up:</i>					
112	R107-2033	107-2033, 110-9033	Hydraulic Cylinder	2	
<i>Tech Note: Fits 2006-2007:</i>					
113	R237-22	107-8844, 237-22, 237-78	O-Ring	6	
114	R340-132	340-132	Hydraulic Fitting - 90 Deg	6	
115	R237-21	237-21, 327-21	O-Ring	6	
116	R3290-379	3290-336, 3290-379	Cable Tie - 6in	4	
117	R2412-137	2412-137	Clamp-R, Double	1	
118	R453009	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	1	
119	R3234-47	3234-47	Bolt - Flanged Hx HD	1	

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