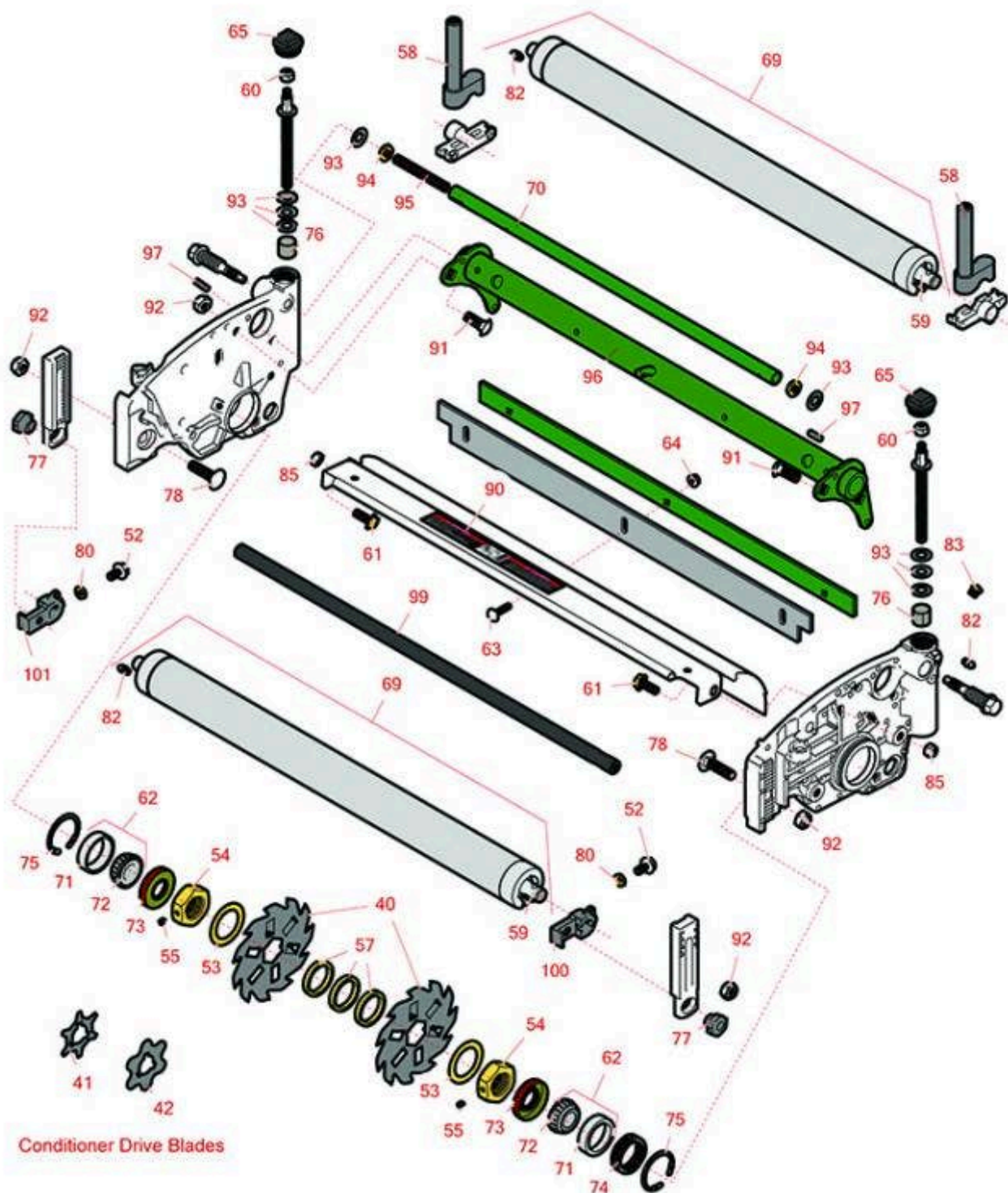




Replaces John Deere 2550 Riding Greens Mower Parts

Verti-Cut Unit
Reel & Frame



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Verti-Cut Unit
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Blades

40	R150209C	TCU26776	Verti-Cut Blade - Carbide Tipped 2mm	27	
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*Detail Description: STRONG BY DESIGN. Each blade is made with the highest quality hand-picked steel, and laser-cut to our exacting specifications for superior toughness and wear.

TUNGSTEN CARBIDE TIPS. Protect blades from abrasion for extended life and maintain a consistent cutting depth. Optional cutting widths to meet local turf conditions.:*

Conditioner Drive Blades

41	RET14707	ET14707	Verti-Cut Blade - .025 x 2.375	72	
42	RMT2624	MT2624	Knife - Greens Conditioner	38	

Other Parts Available

52	R33114-016	19M7162	Bolt - Hx HD 8mm x 1.25 x 15	2	
53	R24H1513	24H1513	Washer	2	
54	RET17053	ET17053	Nut - 1-1/8-7 Jam Incl Set Screw	2	
55	R3245-35	22H841	Screw - Set 1/4-28 x 1/4	2	
57	RET17713	ET17713	Spacer - Vertical Mower Shaft	79	
58	RAUC13598	AUC13598, TCA19369	Adjuster	2	
59	RAA35741	AA35741, AET10129, TCA22836	Bearing	4	

Detail Description: 1/4" Side Hole:

60	RM148268	M148268	Lock Nut	2	
61	R19M7866	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2	
62	R500534		Bearing - with Cup	2	

Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
63	R03M7232	03M7232	Bolt - Carriage M6-1.0 x 25	3	
64	R14M7303	14M7303	Nut - 6mm x 1.0 Flanged	3	
65	RUC16102	TCU24949, UC16102	Cap	2	
69	RAET10111	AET10111, AMT2876	Roller - Smooth Tubular Steel	2	
<i>Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:</i>					
69	RAMT1060	AMT1060	Roller - Smooth Tubular Steel	2	
<i>Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:</i>					
69	RBM18480	BM18480	Roller Assy - Solid 2"	2	
70	RTC26729	TCU26729	Tube	1	
71	R254-79	JD8226	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
72	R254-78	JD8188	Tapered Bearing Cone	2	
73	RET14566	ET14566	Seal - Reel	2	
74	RTC23880	TCU23880, TCU28964	Compression Spring - Reel Bearing	1	
75	R40M7226	40M1862, 40M7226	Ring - Retaining	2	
76	RMT74	MT74	Bushing - Roller Bkt	2	
77	RTC28635	TCU24555, TCU28635	Eccentric	2	
78	R03M7194	03M7194	Bolt	2	
80	R14M7151	14M7151	Nut - Jam Roller Adj	2	

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Verti-Cut Unit
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
82	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	8	
83	R170714	E14814	Fitting - Pressure Relief	2	
85	RH137328	H137328	Locknut	2	
90	RMT6517	MT6517	Label - Warning	1	
91	R03M7191	03M7191	Bolt - Carriage M10 x 25	4	
92	R14M7517	14M7517	Locknut - 10mm x 1.5 ESNA	4	
93	RET16679	ET16679	Washer - Spring	8	
94	R14M7152	14M7152	Nut - 10mm x 1.5 Jam	2	
95	RTC25398	TCU25398	Compression Spring	1	
96	RAUC13891	AUC13891, TCA18291	Frame	1	
97	RR30587	30587, R30587	Pin - Dowell 1/4 Dia. x .75	2	
99	RUC13425	UC13425	Rod - Hardened	1	
100	RUC18211	TCU24461, UC18211	Bracket - LH	1	
101	RUC16109	TCU24461, UC16109	Bracket - RH	1	

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