



Cutting Unit Reel & Bedknife







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Reels, Lifetime Gua	ranteed			
1	RTCA19350	TCA19350	Reel - 7 Blade	1	
	steel, heat-treated t precision cylindrica performance. Advai our lifetime guaran	o perfectly complement both I grinding on bearing surface nced computer balancing en	crafted from premium high carbon-bon R&R and OEM bedknives. Each reel und ss, followed by relief grinding for optimo sures extended reel and bearing life. Ba als and craftsmanship under normal us precision you can trust.:	dergoes al cked by	
1	RTCA19351	TCA19351	Reel - 11 Blade	1	
R&R	steel, heat-treated t precision cylindrica performance. Advar our lifetime guaran	o perfectly complement both I grinding on bearing surface nced computer balancing ensi tee against defects in materic sched durability and cutting p	crafted from premium high carbon-bon R&R and OEM bedknives. Each reel und es, followed by relief grinding for optimo sures extended reel and bearing life. Ba als and craftsmanship under normal us precision you can trust.:	dergoes al cked by	
2	RET17767	ET17767, UC23562	Bedknife - High Cut 5/16	1	
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:				
2	RET17532	ET11066, ET17532	Bedknife - Fairway .189 Min	1	
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:				





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	R&R Part No.	OEM Part No.	Description	Qty	Order
110	Part No.		Description	Req	Quantity
2	RET17533	ET14402, ET17533, ET17767, MT4869, MT7351, UC18873	Bedknife - 22in Standard126 Min. HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **RET17534** ET17534 Bedknife - 22in Tounament-.098 Min HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

ET17489,

MT7351, Bedknife - 22in Lo-Cut .079
UC19154, Min. HOC
UC28163

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2 **R130130** Bedknife - Razor Tool Steel - 22 High Cut





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Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

R130115

Bedknife - Razor Tool Steel - 22 Micro Cut

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

R130116

MT4846, UC18877 Bedknife - Razor Tool Steel - 22

Tournament Cut

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 RTCU36165

TCU36165

Bed Knife - Razor Tool Steel 22

- Low Cut

Service Tools

R101278T

Bedknife Screw Driver Tool

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Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Other Parts Available





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
10	RTCU26729	TCU26729	Tube	1	
11	RUC13425	UC13425	Rod - Hardened	1	
12	R254-79	JD8226	Cup - Bearing	2	
	Detail Description: Use R254	4-79M installation mandrel	to properly install race.:		
13	R254-78	JD8188	Tapered Bearing Cone	2	
14	RET14566	ET14566	Seal - Reel	2	
15	RTCU23880	TCU23880, TCU28964	Compression Spring - Reel Bearing	1	
16	R40M7226	40M1862, 40M7226	Ring - Retaining	2	
18	RMT74	MT74	Bushing - Roller Bkt	2	
19	RTCU28635	TCU24555, TCU28635	Eccentric	2	
20	RTCU25223	TCU25223, TCU30798	Spherical Rod End	2	
22	RTCU25394	TCU25394, TCU27453	Base	2	
23	RTCU25398	TCU25398	Compression Spring	1	
24	RTCU24334	TCU24334	Retainer	2	
25	RMT2527	MT2527	Shoe - Skid	2	
26	R19M7785	19M7785	Bolt - Hex Washer M10-1.5 x 25	4	
27	R14M7400	14M7400	Locknut - 10mm	2	
28	RMT3016	MT3016	Bolt - Bed Bar	2	
29	RN168012	N168012	Washer - Spring	4	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
30	RH137328	H137328	Locknut	5	
31	R14M7152	14M7152	Nut - 10mm x 1.5 Jam	2	
32	RET16679	ET16679	Washer - Spring	8	
33	R14M7517	14M7517	Locknut - 10mm x 1.5 ESNA	2	
34	R03M7191	03M7191	Bolt - Carriage M10 x 25	4	
35	R03M7194	03M7194	Bolt	2	
36	R19M7804	19M7804	Bolt - Flanged Hex M10-1.5 x 40	2	
37	R170714	E14814	Fitting - Pressure Relief	2	
38	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2	
39	R14M7151	14M7151	Nut - Jam Roller Adj	2	
40	R101278	21M7194	Screw - Bedknife	13	
41	RMT6517	MT6517	Label - Warning	1	
42	RAUC13891	AUC13891, TCA18291	Frame	1	
43	R19M7168	19M7168	Bolt - M10-1.5 x 30 mm Hex Head Class 8.8	2	
44	RR30587	30587, R30587	Pin - Dowell 1/4 Dia. x .75	4	
50	RUC18211	TCU24461, UC18211	Bracket - LH	1	
51	RUC16109	TCU24461, UC16109	Bracket - RH	1	
52	R33114-016	19M7162	Bolt - Hx HD 8mm x 1.25 x 15	2	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
55	RTCU40491	TCU24683, TCU40491	Worm Gear	2	<u>.</u>
56	RTCU26458	TCU26458	Worm Gear	2	
57	RUC16137	TCU24955, UC16137	Adjuster	2	
58	RUC16108	TCU24460, UC16108	Bracket	2	
59	R19M7866	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2	
60	RAUC13512	AUC13512, TCA18706	Adjuster	2	
61	RM148268	M148268	Lock Nut	2	
62	RUC16102	TCU24949, UC16102	Сар	2	
63	RMT2624	MT2624	Knife - Greens Conditioner	38	
65	RTCU35637	TCU24427, TCU35637	Panel - LH	1	
66	RTCU35638	TCU24426, TCU35638	Panel - RH	1	
67	RUC22218	UC22218	Half Clamp	2	